



## MILLENNIUM M-102/M-102S RECEIVERS INSTRUCTION MANUAL



**WARNING!**  
A full-body fall arrest harness which meets or exceeds industry standards recognized by the TMA **HAS NOT BEEN PROVIDED** with this product. You must use the one which was supplied with your loc-on/hang-on style treestand, or a TMA compliant aftermarket full-body fall arrest harness, and strictly follow the manufacturer's instructions for its safe use. Failure to follow these instructions may result in serious injury or death!



**PARTICIPATING MEMBER**



**ATTENTION! ATTENTION! ATTENTION!**  
If you do not have a full-body fall arrest harness system which meets or exceeds industry standards recognized by the TMA, contact Millennium Outdoors, LLC at 601-932-5832 or [info@millenniumstands.com](mailto:info@millenniumstands.com) and we will furnish you one free of charge. If you do not intend to strictly follow these instructions, please return this Millennium Outdoors, LLC product, or any Millennium Outdoors, LLC product(s) to Millennium Outdoors, LLC for a full, no questions asked refund.

Millennium M-102/M-102S Receivers



**WARNING!** This product carries strict weight limitations. Do not use this product if you exceed this total weight limitation. Please note this weight limit includes the user and equipment. Failure to follow these instructions may result in serious injury or death!



Model Number: Millennium M-102/M-102S Receivers

**Maximum Weight Capacity - 300 pounds (136kg) (User and Equipment)**



**WARNING!** These receivers are designed for exclusive use with Millennium brand treestands. They are NOT designed for use with any other branded treestands. Attempting to use these receivers with any other manufacturer's treestand will result in an unsafe condition. Failure to follow these instructions may result in serious injury or death!



**WARNING!** You must wear a full-body fall arrest harness which meets or exceeds industry standards recognized by the TMA (Treestand Manufacturer's Association) or an aftermarket full-body fall arrest harness which meets or exceeds industry standards recognized by the TMA when installing, removing Millennium product(s). Failure to follow these instructions may result in serious injury or death!



### WATCH THE VIDEO!

A SAFE TREESTAND HUNTING VIDEO HAS BEEN INCLUDED. PLEASE VIEW IT IN ITS ENTIRETY PRIOR TO USING THIS PRODUCT!

Thank you for your purchase of this quality Millennium product! To ensure your personal safety, please take a moment to carefully read this product instruction manual in its entirety before attempting to set-up, install and/or otherwise use this Millennium product. Failure to do so could result in serious personal injury or death! This Millennium product has been designed, engineered and manufactured to provide you with years of trouble free service.



Should you have any questions about the installation and/or use of this product, or any other Millennium product(s) do not hesitate to call one of our customer service representatives at (601) 932-5832 or visit us online at [millenniumstands.com](http://millenniumstands.com). Our service representatives will answer any questions you may have about any of the complete line of Millennium products.

## ATTENTION!!



WHEN YOU SEE A "WARNING!" BE SURE TO HEED THE MESSAGE! THE INFORMATION CONTAINED IN THESE MESSAGES CAN SAVE YOUR LIFE!!



**WARNING!** Falls from a treestand can occur anytime after leaving the ground. These falls result in either serious injury or death! For your personal safety, please take a moment to carefully read this product instruction manual in its entirety before attempting to assemble, set-up, install and/or otherwise use this Millennium product. At least annually, review the contents of this instruction manual and watch the safe treestand hunting DVD. Additionally, keep these instructions for the entire duration that you own this product(s). Failure to follow these instructions may result in serious injury or death!



**WARNING!** The safe use and operation of this product is the sole responsibility of the user. It is also the sole responsibility of the owner to provide any person(s) who borrow or purchase this product with these instructions. Failure to follow these instructions may result in serious injury or death! Additionally, failure to follow these instructions may subject you to personal liability penalties as determined by the U.S. Judicial system.



**WARNING!** Prior to each hunt, make sure that you have a signaling device (e.g., mobile phone, cell phone, radio, whistle, signal flare, Personal Locator Device [PLD], etc.) in your possession and on your person in an operable condition. This device must be within easy access should you experience the need to contact emergency assistance. Failure to follow these instructions may result in serious injury or death!



**WARNING!** Failure to read and strictly comply with the instructions contained in this Instruction Manual may result in serious injury or death!

PLEASE NOTE THAT "WARNING!" statements have been placed throughout this Instruction Manual. These statements point out important safety information and instructions, which, if not followed, could endanger the personal safety and/or property of the operator. It is imperative that the operator of this product, or any other Millennium product(s) read and understand all the instructions and warnings contained in this Instruction Manual prior to attempting to use this product(s), or any other Millennium product(s). Failure to comply with these instructions and/or warnings may result in serious injury or death! When you see a "WARNING!" statement - BE SURE TO HEED THE MESSAGE!



**WARNING!** Thoroughly inspect this or any other Millennium product(s) prior to each use for signs of wear, damage, rot, corrosion, deterioration and/or any other type of defect. DO NOT expose this product to extended exposure to direct sunlight, excessive heat and/or freezing temperatures. Do not use this or any other Millennium product(s) if they show evidence of wear, rot, corrosion, cracks, deterioration and/or any other type(s) of defect(s). Failure to follow these instructions may result in serious injury or death!



**WARNING!** Do not remove, modify and/or omit any portion or otherwise mechanically modify this Millennium product(s) or its assemblies in any manner. Modification, misuse and/or part substitution shall immediately void your factory warranty and may result in serious injury or death! If you suspect that a part(s) is missing and/or defective, immediately contact Millennium at (601) 932-5832 for replacement of missing or defective parts. Never modify your stand in any way by making repairs, or altering, adding or attaching anything to it except if explicitly authorized in writing by Millennium. ALWAYS USE GENUINE FACTORY AUTHORIZED MILLENNIUM REPLACEMENT PARTS. USE OF ANY REPLACEMENT PARTS OTHER THAN GENUINE MILLENNIUM PARTS VOIDS YOUR WARRANTY AND MAY RESULT IN SERIOUS INJURY OR DEATH!



**WARNING!** This Millennium product(s) is designed for adult use only. No one under the age of 16 shall attempt to use this or any other Millennium product(s) without direct adult supervision. Failure to follow these instructions may result in serious injury or death!



**WARNING!** Prior to attempting to use this or any other Millennium product(s) you must take the time and become familiar with its assembly, setup, installation and removal. You must practice installing, setting-up, using and removing this product(s) at ground-level prior to attempting to use it at heights above ground-level. Once you have become thoroughly knowledgeable and comfortable with this Millennium product(s) set-up, installation, use and removal at ground-level, only then are you ready to use it at heights above ground-level. Failure to follow these instructions may result in serious injury and death!



**WARNING!** When hunting from a treestand, falls can occur any time after leaving the ground causing injury or death. Always wear your full-body fall arrest system (which meets or exceeds industry standards recognized by the TMA), comprising a full-body harness, tether, tree belt, linesman belt and Suspension Relief Device at all times after leaving the ground. You must stay connected to the tree at all times after leaving the ground. Single safety belts and chest harnesses are no longer allowed and shall never be used as they put the user at serious risk of injury or death. If you are not wearing your full-body fall arrest harness that is properly attached to the tree that is protecting you from a fall, do not leave the ground. Failure to follow these instructions may result in serious injury or death!



**WARNING!** Never rely on a tree branch for support while climbing. Failure to follow these instructions may result in serious injury or death!



**WARNING!** You must always inform someone of your hunting location, where the treestand will be located and the expected duration of the hunt. Failure to follow these instructions may result in serious injury or death!



**WARNING!** Inspect all safety devices each time before each use. DO NOT use these devices if it (they) shows signs of wear, damage (from freezing, excessive heat, etc.), deterioration or vandalism. Factors such as tree growth, vandals, weather and animals may affect the performance of an unattended tree stand. Do not store these devices outdoors when not in use. Failure to follow these instructions may result in serious injury or death!



**WARNING!** The length of the full-body fall arrest tether must be minimized at all times. It shall be adjusted so that it is above the head with no slack (snug) in the sitting position and you shall have the minimum amount of slack possible when climbing. Failure to follow these instructions may result in serious injury or death!



**WARNING!** Some Millennium treestands are equipped with footrests, armrests, backrests and/or shooting rails. These are not designed to support the user's weight. Under no circumstances shall you place more than fifteen (15) pounds (7kg) of weight on these structures. Doing so will result in an unsafe condition. Failure to follow these instructions will result in serious injury or death!

## ATTENTION!!



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**WARNING!** Practice the use your full-body fall arrest harness at ground-level in the presence of a responsible adult to experience the feeling of hanging suspended before using in a hunting environment. Failure to follow these instructions may result in serious injury or death!



**WARNING!** Failure to follow the full-body fall arrest harness instructions could result in not being able to return to the stand and being suspended in a harness after a fall. If your hunting location is unknown by anyone and communication efforts are unsuccessful, you must have a personal plan for self-recovery/escape should you experience a fall. Prolonged suspension in a harness can be fatal. It is important to exercise the legs by pushing against the tree or doing other forms of continuous leg exercises to avoid blood pooling while being suspended. Varying degrees of physical fitness may require different plans for self-recovery/escape to avoid the effects of prolonged suspension. Have a personal plan and practice it in the presence of a responsible adult before leaving the ground. No one escape/rescue plan will work for every hunter, on every tree, in every circumstance. Only you can determine the best self-recovery/escape plan for your hunting situation and you must have a self-recovery/escape plan for your individual situation before leaving the ground. There is time to make a correct decision on what action to take if a fall occurs while wearing a full-body fall arrest harness. It is important to remember, "DO NOT PANIC." You must only hunt from the ground when a suitable self-recovery/escape plan is absent. Failure to follow these instructions may result in serious injury or death!

Several optional products/systems are available that offer self-recovery or self extraction from a fall when suspended in a harness. Some systems automatically descend the user while others allow user control. One of these products/systems can be considered for use as an additional safety precaution against prolonged suspension and suspension trauma. Be sure to follow the manufacturer's directions on the safe use of these products/systems.



**WARNING!** A suspension relief device must be on your person and readily accessible while using your full-body fall arrest harness. These devices allow the user to relieve the load on the lower extremities if suspended in a harness and help maintain circulation in the legs, mitigate suspension trauma (blood pooling) or allow descent to the ground. Be sure to follow the directions on the safe use of any suspension relief device. Failure to follow these instructions may result in serious injury or death!



**WARNING!** If you have a limiting physical and/or health condition that precludes and/or renders you incapable of self-recovery and/or a suitable escape plan is not available, DO NOT hunt from heights above ground-level. Failure to follow these instructions may result in serious injury or death!



**WARNING!** NEVER allow the full-body fall arrest harness lanyard to get under your chin and/or around your neck. This poses a choking hazard that can lead to serious injury or death. Failure to follow these instructions may result in serious injury or death



**WARNING!** Never attempt to climb up or climb down with a weapon and/or gear in your possession. ALWAYS unload your weapon and pull it up to hunting height using a tether or pull-up (hoisting) rope. ALWAYS lower your unloaded weapon down to the ground prior to attempting to climb down the tree (when raising or lowering firearms, the chamber must be open and the barrel pointing toward the ground). Use this same method when raising or lowering all other gear. Failure to follow these instructions may result in serious injury or death!



**WARNING!** DO NOT attempt to use this and/or any other Millennium product(s) when ice, snow and/or freezing rain has deposited or formed on any portion of the tree you intend to climb. Failure to follow these instructions may result in serious injury or death!



**WARNING!** ALWAYS maintain three-point contact when climbing up/down a tree when using climbing aids (e.g., stick ladders, sectional ladders, steps, etc.). Proper three-point contact means having either two (2) feet with one (1) hand or one (1) foot with two (2) hands on the step portion of the climbing aids at all times when climbing up or down. Failure to follow these instructions may result in serious injury or death!



**WARNING!** DO NOT modify, fix/repair, alter, bend, cut, weld, drill or heat this product in any way. Failure to follow these instructions will void warranty and may result in serious injury or death!



**WARNING!** DO NOT lean out from a treestand for any reason. Never use your full-body fall arrest harness to help you lean out of your treestand. Failure to follow these instructions may result in serious injury or death!



**WARNING!** DO NOT use this or any other Millennium product(s) if you have a history of heart problems, back problems, impaired vision, joints that lock-up, spinal fusions, equilibrium problems, high blood pressure, are not well-rested and/or any other physical impairment that may limit your ability to use and/or operate this product(s) in the safe manner outlined in this Instruction Manual. Additionally, do not use this or any other Millennium product(s) if you are currently taking any medication (including prescription) and/or using and/or consuming any substance, including alcohol, that may limit your ability to use this Millennium product(s) as outlined and described in this Instruction Manual. Never use a treestand when feeling ill, nauseous or dizzy. Failure to follow these instructions may result in serious injury or death!



**WARNING!** DO NOT attempt to use this or any other Millennium product(s) when thunderstorms are threatening and/or present within five (5) miles. Do not attempt to use this or any other Millennium product(s) when any other adverse weather condition(s) presents itself. These include weather conditions which have the potential for producing winds, lightning, rain, snow, sleet and/or any other atmospheric condition which may limit the user's ability to operate this Millennium product(s) in a safe manner as described in this Instruction Manual. Should inclement weather conditions arise during your use of this Millennium product(s), return to the ground immediately. Failure to follow these instructions may result in serious injury and death!



**WARNING!** Never jump or bounce on a treestand to seat it to the tree. Failure to follow these instructions may result in serious injury or death!





## ATTENTION!!



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**WARNING!** DO NOT use this product, or attempt to use a treestand, on a dead, leaning, diseased, loose barked tree (bark that flakes or falls off), irregular shaped trees or utility poles. DO NOT use this product on any tree that does not allow for a level standing platform. Failure to follow these instructions may result in serious injury or death!



**WARNING!** Hunting and especially hunting from an elevated position shall not be attempted by someone who is not in great physical shape or who has a history of skeletal or medical conditions of any kind. This warning is not to be discounted. There are many hunting alternatives that do not require the physical exertion and the stamina of hunting from an elevated position. The user assumes all risks of injury in the use of our product. If at any time you feel uncomfortable using our products, hunting at an elevated position or your health condition changes, discontinue the use of our products immediately and return to the ground. Failure to follow these instructions will result in serious injury or death!

### SPECIAL CONSIDERATIONS FOR NON-CLIMBING (HANG-ON) TREESTAND USAGE



**WARNING!** You must use the linesman belt when installing hang-on or lock-on style stands to stabilize yourself. Failure to follow these instructions may result in serious injury or death!



**WARNING!** Correct tightening and adjustments of all connection hardware is critical to stable hang-on or lock-on treestand installation. Make certain your treestand is installed in accordance with the Manufacturer's Instructions. Failure to follow these instructions may result in serious injury or death!



**WARNING!** Practice the attachment of hang-on or lock-on treestands at ground-level before using in a hunting environment. Failure to follow these instructions may result in serious injury or death!



**WARNING!** Climbing aids (e.g. stick ladders, sectional ladders, steps, etc.) must extend above the treestand standing platform (at least 24" inches [61 cm]) to allow the user to step down onto the platform. Never step up to your stand from a climbing aid (refer to Figure 1). Failure to follow these instructions may result in serious injury or death!



**WARNING!** Never leave a treestand in a tree for more than two (2) weeks (14 days) as weather and/or animals can cause damage. Tree growth can also stress and/or damage straps, chains, ropes, cables and buckles. Failure to follow these instructions may result in serious injury or death!



**WARNING!** Use a pull-up (hoisting) rope to raise and lower the treestand. Never climb with anything on your back. Failure to follow these instructions may result in serious injury or death!



**WARNING!** ALWAYS have a second adult present when installing/removing or using a treestand. The ability to get help quickly may save your life in the event of a fall. A good non-slip safety boot is important for your safety. Be especially careful that bootlaces do not get hooked on the treestand or climbing aids (tuck shoelaces into boot before climbing). Failure to follow these instructions may result in serious injury or death!



**WARNING!** BEFORE each use, make sure all nuts and carriage bolts are secure. CHECK all hardware and ropes prior to every use to make sure no damage has occurred to hardware and the ropes are not cut or frayed. Keep rope from coming into contact with any sharp edges. DO NOT USE THIS PRODUCT IF ANY DAMAGE IS SUSPECTED. Failure to follow these instructions may result in serious injury or death!



**WARNING!** DO NOT stand on the treestand seat. Failure to follow these instructions may result in serious injury or death!



**WARNING!** When using a lineman belt to ascend/descend the tree, the full-body fall arrest harness tree belt and lanyard must be attached to the tree trunk before stepping down onto the treestand. Failure to follow these instructions may result in serious injury or death!



**WARNING!** REPLACE any damaged or worn part with original parts. Store in a dry, cool, safe place away from sunlight. Failure to follow these instructions may result in serious injury or death!



**WARNING!** Always lean forward as you climb and attach your full-body fall arrest harness tree belt to the tree trunk before securing the platform to the tree and stepping onto the platform. Failure to follow these instructions may result in serious injury or death!

**WARNING!** Check the ground under your climbing systems to make sure it is firm and level. Failure to follow these instructions may result in serious injury or death!



**WARNING!** DO NOT attempt to make adjustments to this product or your treestand while at heights ground-level. All adjustments must be made with the entire treestand on the ground. Failure to follow these instructions may result in serious injury or death!

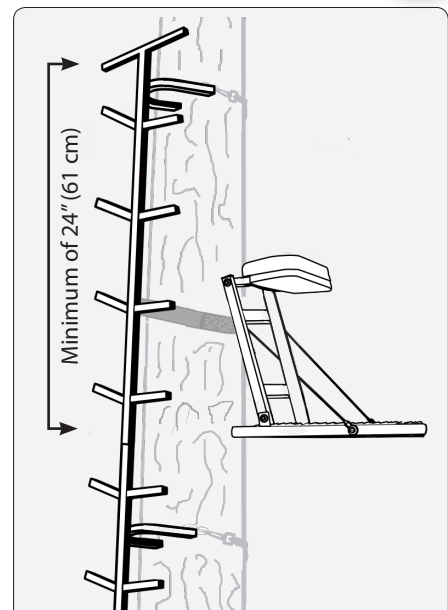
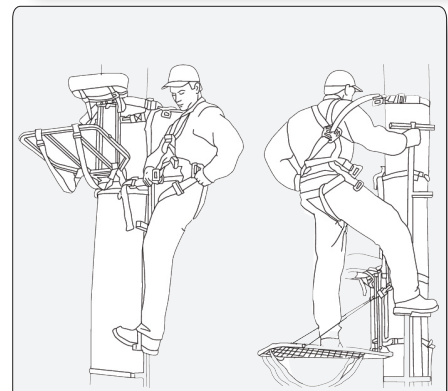


Figure 1  
Climbing system installed a minimum of 24" above standing platform



Prior to stepping onto or off of the treestand platform, you must attach your full-body fall arrest harness tether/lanyard to the tree trunk as shown to preclude you from being unattached.

Failure to follow these instructions may result in

## MILLENNIUM M-102 RECEIVER INSTALLATION



**WARNING!** Prior to installing your Millennium hang-on treestand, you must install a climbing system (i.e., stacking sticks, ladders, sectionals, etc.) which meets or exceeds industry standards recognized by the TMA. Failure to follow these instructions may result in serious injury or death!



**WARNING!** Prior to attempting to use this or any other Millennium product(s) you must take a moment and become familiar with it's setup and installation at ground-level. You must practice installing, setting-up, removing, and using this product(s) at ground-level prior to attempting to use it at heights above ground-level. Once you have become thoroughly knowledgeable and comfortable with this Millennium product(s) setup, installation, removal, and use at ground-level, you're now ready to use it at heights above ground-level. Failure to follow these instructions may result in serious injury or death!



**WARNING! STOP NOW!** Make sure you are wearing your full-body fall arrest harness and lineman belt as shown in Figure 2. Failure to follow these instructions may result in serious injury or death!

**STEP 1:** Select a straight healthy tree, one devoid of dead branches with a minimum diameter of 9" (23 cm) and one that does not exceed 22" (56 cm) in diameter at installation height.

**NOTE:** One very important note regarding the installation of your climbing system (i.e., stacking sticks, ladders, sectionals, etc.) which meets or exceeds industry standards recognized by the TMA. You must install the climbing system so the steps extend a minimum of 2' (24" [61 cm]) (refer to Figure 1) above your standing platform height. This practice insures you're stepping off the top climbing stick down onto the standing platform. This practice also insures you have a firm and secure hand-hold while stepping onto your treestand.



**Figure 2**  
**You Must Stay Connected While Using This Product!**



**WARNING!** Install your climbing system, which meets or exceeds industry standards recognized by the TMA, so they extend a minimum of 24" above the standing platform. Failure to follow these instructions may result in serious injury or death!

**STEP 2:** With your climbing system which meets or exceeds industry standards recognized by the TMA installed as outlined in the Manufacturer's Instruction Manual, you are now ready to install your Millennium treestand. Always maintain three points of contact when climbing up/down climbing systems. Always use a pull-up (hoist) rope to raise and lower your treestand. Never climb with anything on your back.



**WARNING!** Never attempt to climb a tree with your treestand in hand or on your back. ALWAYS use a pull-up (hoist) rope to pull your treestand up to the desired installation height. Failure to follow these instructions may result in serious injury or death!

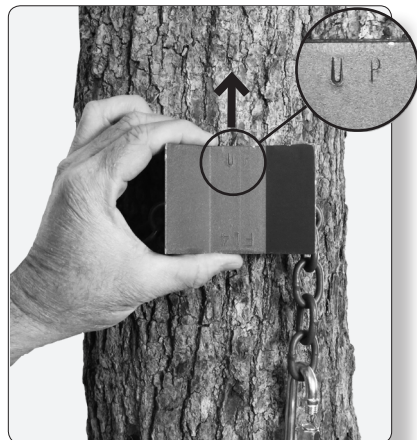
**STEP 3:** Check to ensure your lineman belt is properly secured to you and is attached to the tree and carefully climb to the desired installation height.

**STEP 5:** Once you reach the desired treestand installation height, re-check to ensure your lineman belt is properly secured to you and the tree. Make certain you are balanced and secure on your climbing system.

**STEP 6:** Once securely standing on your climbing system at your desired treestand installation height, and with your lineman belt securing you to the tree, wrap the M-102 receiver's chain around the tree trunk, making certain the "UP" on the BACK of the receiver is facing up, as shown in Figure 3.

**STEP 7:** Insert the chain into the quick link as shown in Figure 4. Make certain to remove as much slack from the chain as possible. **NOTE:** The chain **will not be tight** no matter how much slack is removed.

**STEP 8:** With the chain in the quick link, engage the quick link by turning the threaded collar until it is secured closed as shown in Figure 5.



**Figure 3**  
**M-102 Receiver Positioned Upward**



**Figure 4**  
**Connect Chain to Quick Link**



**Figure 5**  
**Connect Chain to Quick Link**



**Figure 6**  
Rotate Receiver Downward to Tighten Chain

STEP 9: With the quick link secured (closed), rotate the receiver DOWNWARD to cam it (i.e., tightening the chain) to the tree trunk as shown in Figure 6. The receiver should now be flush and square to the tree trunk with the "TOP" label showing. If the receiver is NOT flush and square, lift up on the receiver and re-seat it and re-rotate (cam) it until it is flush and square to the tree trunk.



## MILLENNIUM M-102S RECEIVER INSTALLATION



**WARNING!** Prior to installing your Millennium hang-on treestand, you must install a climbing system (i.e., stacking sticks, ladders, sectionals, etc.) which meets or exceeds industry standards recognized by the TMA. Failure to follow these instructions may result in serious injury or death!



**WARNING!** Prior to attempting to use this or any other Millennium product(s) you must take a moment and become familiar with it's setup and installation at ground-level. You must practice installing, setting-up, removing, and using this product(s) at ground-level prior to attempting to use it at heights above ground-level. Once you have become thoroughly knowledgeable and comfortable with this Millennium product(s) setup, installation, removal, and use at ground-level, you're now ready to use it at heights above ground-level. Failure to follow these instructions may result in serious injury or death!



**WARNING! STOP NOW!** Make sure you are wearing your full-body fall arrest harness and lineman belt as shown in Figure 7. Failure to follow these instructions may result in serious injury or death!

STEP 1: Select a straight healthy tree, one devoid of dead branches with a minimum diameter of 9" (23 cm) and one that does not exceed 22" (56 cm) in diameter at installation height.

**NOTE:** One very important note regarding the installation of your climbing system (i.e., stacking sticks, ladders, sectionals, etc.) which meets or exceeds industry standards recognized by the TMA. You must install the climbing system so the steps extend a minimum of 2' (24" inches [61 cm]) (refer to Figure 8) above your standing platform height. This practice insures you're stepping off the top climbing stick down onto the standing platform. This practice also insures you have a firm and secure hand-hold while stepping onto your treestand.



**WARNING!** Install your climbing system, which meets or exceeds industry standards recognized by the TMA, so they extend a minimum of 24" above the standing platform. Failure to follow these instructions may result in serious injury or death!

STEP 2: With your climbing system which meets or exceeds industry standards recognized by the TMA installed as outlined in the Manufacturer's Instruction Manual, you are now ready to install your Millennium treestand. Always maintain three points of contact when climbing up/down climbing systems. Always use a pull-up (hoist) rope to raise and lower your treestand. Never climb with anything on your back.

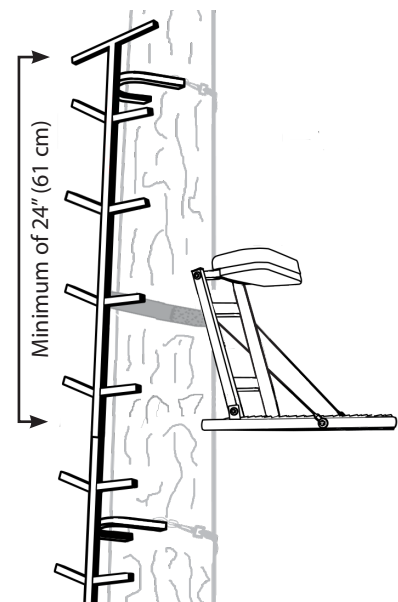


**WARNING!** Never attempt to climb a tree with your treestand in hand or on your back. ALWAYS use a pull-up (hoist) rope to pull your treestand up to the desired installation height. Failure to follow these instructions may result in serious injury or death!

STEP 3: Tie your pull-up (hoist) rope to the Millennium hang-on treestand. Attach your pull-up (hoist) rope so the treestand does not open while being hoisted. Should the treestand open while being pulled-up (hoisted) it will become awkward and dangerously clumsy.



**Figure 7**  
You Must Stay Connected While Using This Product!



**Figure 8**  
Climbing system installed a minimum of 24" above standing platform



STEP 4: With your treestand attached to the pull-up (hoist) rope, and the tag-end in your possession (do not hold in hand), and your M-102S receiver in your possession (do not hold in hand), check to ensure your lineman belt is properly secured to you and is attached to the tree and carefully climb to the desired installation height.

STEP 5: Once you reach the desired treestand installation height, re-check to ensure your lineman belt is properly secured to you and the tree. Make certain you are balanced and secure on your climbing system.

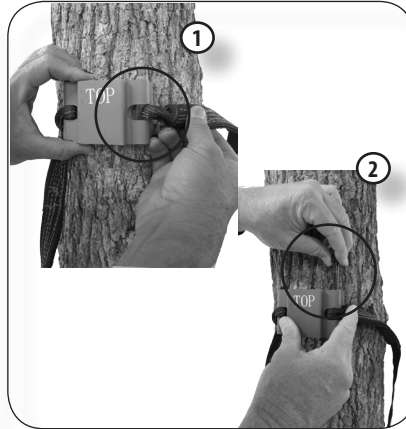
STEP 6: Once securely standing on your climbing system at your desired treestand installation height, and with your lineman belt securing you to the tree, wrap the M-102S receiver's strap around the tree trunk, making certain the receiver is facing upwards, with the "TOP" legible as shown in Figure 9.

STEP 7: Insert the loop end of the ratchet strap into the right side of the receiver assembly and secure the loop by passing the bolt through the loop and threading it into the receiver as shown in Figure 10. Make certain the strap is not twisted.

STEP 8: To ensure the loop is engaged, pull gently on the receiver assembly. Once you've confirmed the loop is engaged to the bolt, tighten the bolt by turning it clockwise until it is a tight as you can get it using finger pressure.



**Figure 9**  
**M-102S Receiver Positioned Upward**



**Figure 10**  
**Insert Loop End Into Receiver**



**Figure 11**  
**Ratchet Receiver Tightly to Tree**

STEP 9: With the loop end of the ratchet strap engaged as previously outlined, and the bolt tightened, remove any slack from the ratchet strap by pulling on the tag end of the strap. With the slack removed, and the M-102S receiver level and the strap untwisted, ratchet the remaining slack out of the strap by engaging the ratcheting portion of the assembly as shown in Figure 11. Tighten the ratchet strap until the M-102S receiver is firmly attached to the tree trunk. Make certain you have at least two (2) wraps (turns) of webbing around the ratchet spool (barrel) to ensure good purchase (engagement) of the ratchet strap to the tree. If you do not, you are attempting to install the treestand on a tree whose diameter exceeds the treestand's capacity. **DO NOT** install this product on trees which exceed the receiver's *maximum* diameter capacity of 22" (56 cm). Likewise, attempting to install your treestand/receiver on a tree whose diameter does meet the *minimum* installation diameter of 9" (23 cm) will preclude you from achieving the minimum two (2) webbing wraps on the ratchet strap. **DO NOT** attempt to install on any tree outside of the minimum and maximum tree installation diameters of 9" (23 cm) to 22" (56 cm).

## CARE AND MAINTENANCE/WARRANTY

Your new Millennium treestand is factory finished with a state-of-the-art powder coating that guarantees years of trouble-free service. It is recommended that you store your treestand out of direct sunlight and out of any other harsh environmental condition(s) that may adversely affect its performance.



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Millennium Outdoors, LLC 201 Fairmont Plaza Pearl, Mississippi 39208 (601) 932-5832  
*millenniumstands.com*

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