



MILLENNIUM SOLO BUCK HUT (Q-250) INSTRUCTION MANUAL



Should you have any questions about the installation and/or use of this product, or any other Millennium product(s) do not hesitate to call one of our customer service representatives at (601) 932-5832 or visit us online at millenniumstands.com. Our service representatives will answer any questions you may have about any of the complete line of Millennium products.



WARNING! This product carries strict weight limitations. Do not use this product if you exceed this total weight limitation. Please note this weight limit includes the user and equipment. Failure to follow these instructions may result in serious injury or death!

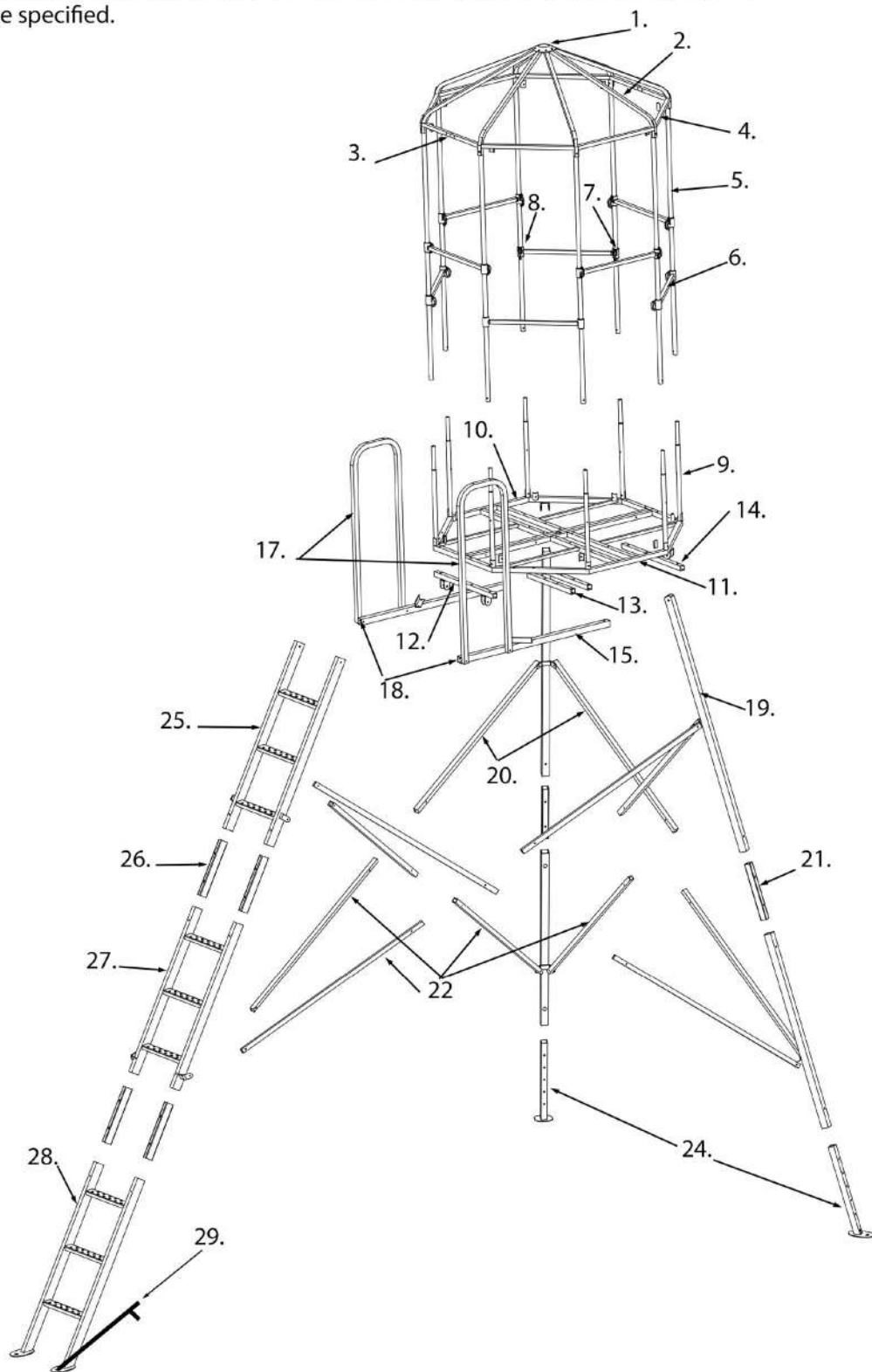
Model Number. Solo Buck Hut (Q-250)

**Maximum Weight Capacity - 500 pounds (227 kg)
(User and Equipment)**

Thank you for your purchase of this quality Millennium product! To ensure your personal safety, please take a moment to carefully read this product Instruction Manual in its entirety before attempting to set-up, install and/or otherwise use this Millennium product. Failure to do so could result in serious personal injury or death! This Millennium product has been designed, engineered and manufactured to provide you with years of trouble free service.

Q-250 SOLO BUCK HUT

NOTE: The ladder mounts on the back of the Buck Hut. All 1/4" bolts use # 37 flat washers and # 39 nuts and all 5/16" bolts use #38 flat washers and # 40 nuts unless otherwise specified.



WARNING! DO NOT place more than fifteen (15) pounds (7 kg) of weight on the shooting rail. Doing so will result in an unsafe condition. Failure to follow these instructions may result in serious injury or death!

Figure 15
Components of the Solo Buck Hut

-	Description	Part Number	Size	Quantity
1	Roof Cap	Z-250-01		1
2	Roof Ribs (End)	Z-200-02		8
3	Roof Main Frame Couplings	Z-250-02		2
4	Roof Main Frame Ends	Z-200-05		2
5	Uprights (Long)	Z-200-06		8
6	Shooting Rail (Short)	Z-200-07		8
7	Shooting Rail Cam lock (Right)	Z-200-09		8
8	Shooting Rail Cam Lock (left)	Z-200-10		8
9	Upright (Short)	Z-200-11		8
10	Platform End (left)	Z-250-03		1
11	Platform end (Right)	Z-250-04		1
12	Platform Brace (back) With Ladder Connect	Z-250-05		1
13	Platform Brace (Short)	Z-200-15		2
14	Platform Brace (Front)	Z-200-16		1
15	Hand Rail Support (Right)	Z-250-06		1
16	Hand Rail Support (Left)	Z-250-07		1
17	Hand Rails	Z-200-18		2
18	Hand Rail Support End Cap	Z-200-19		2
19	Top Leg Section	Z-250-08		2
20	Cross Brace Top Section	Z-250--09	7/8" OD	6
21	Leg Connector	Z-200-52		2
22	Bottom Leg Section	Z-250-10		2
23	Cross Brace bottom Section	Z-250-11	1" OD	6
24	Adjustable Foot	Z-200-29		2
25	Top Ladder Section	Z-250-12		1
26	Ladder Connector	Z-200-42		4
27	Middle Ladder Section	Z-250-13		1
28	Bottom Ladder Section	Z-250-14		1
29	Ground Stake Anchor	Z-200-34		4
30	Socket Head Bolt	Z-124-02	¼" x 1-3/4"	28
31	Hex Head Bolt	Z-123-58	¼" x 1-3/4"	22
32	Hex Head Bolt	Z-123-55	¼" x 2-3/4"	20
33	Hex Head Bolt	Z-124-03	¼" x 3	2
34	Hex Head Bolt	Z-123-04	5/16 x 2-1/2"	10
35	Hex Head Bolt	Z-123-39	5/16 x 2"	8
36	Hex Head Bolt	Z-124-05	5/16 x 2-7/8"	4
37	Flat Washer	Z-123-46	¼"	96
38	Flat Washer	Z-123-11	5/16"	44
39	Ny-Loc Nut	Z-123-31	¼"	72
40	Ny-Loc Nut	Z-123-14	5/16"	22
41	Fabric Side Cover	Z-250-15	600 x600 Polyester	1
42	Fabric Top	Z-250-17	600 x600 Polyester	1
43	Floor Mat (Insulated)	Z-250-18		1
44	Upright U Shaped Backer plate	Z-200-41		16

Figure 15
Components of the Solo Buck Hut (Continued)

Q-250 SOLO ASSEMBLY INSTRUCTIONS

Tools needed: Two 7/16" and two 1/2 "wrench and one 5/32" hex key wrench. Ratchet or battery powered impact wrench with sockets will speed the process.

If possible, we suggest Step 1 thru 9 be performed at home or camp before taking to the field to avoid possibility of losing parts.

Platform Assembly
(Expanded metal removed for clarity)

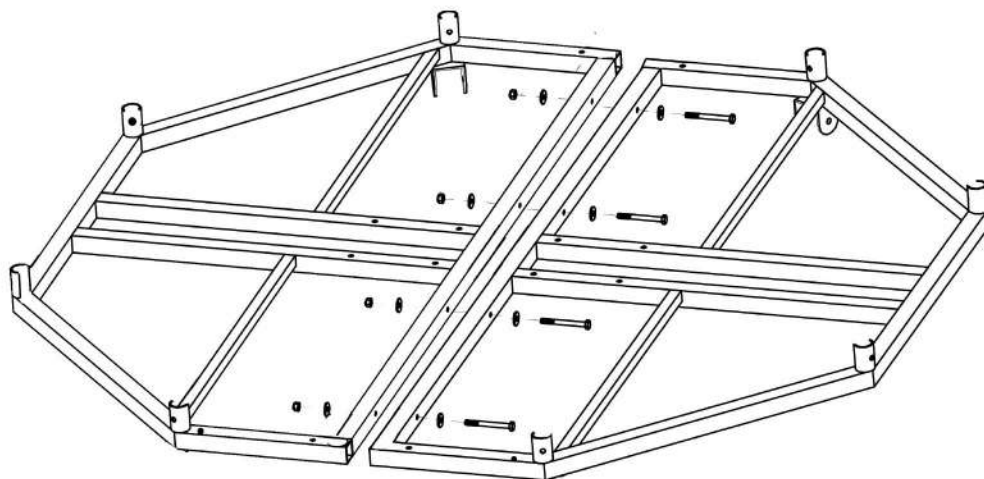


Figure 1.

Step 1. Bolt the 2 parts of the platform together using four 1/4" x 2-3/4" bolts, eight washers and four nuts. Place washers under the head of bolt and nuts as seen in Figure 1.

Note: Loosely tighten the nuts at this time.

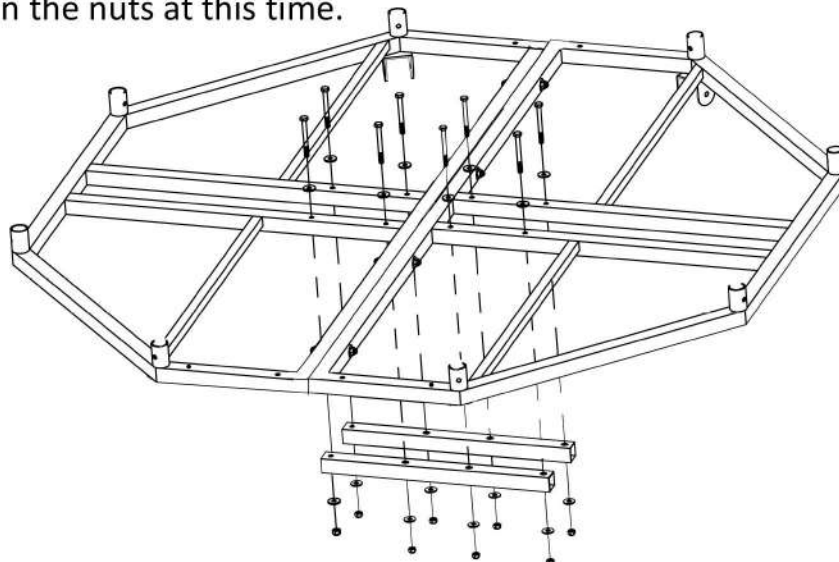


Figure 2.

Step 2. Install the two middle platform braces using eight 1/4" x 2-3/4" bolts, sixteen washers and eight nuts. Place washers under the head of bolts and under the nuts. Note: Loosely tighten the nuts at this time. **If installing the optional M-369 seat this is the time to install the hub per instructions on page 18.**

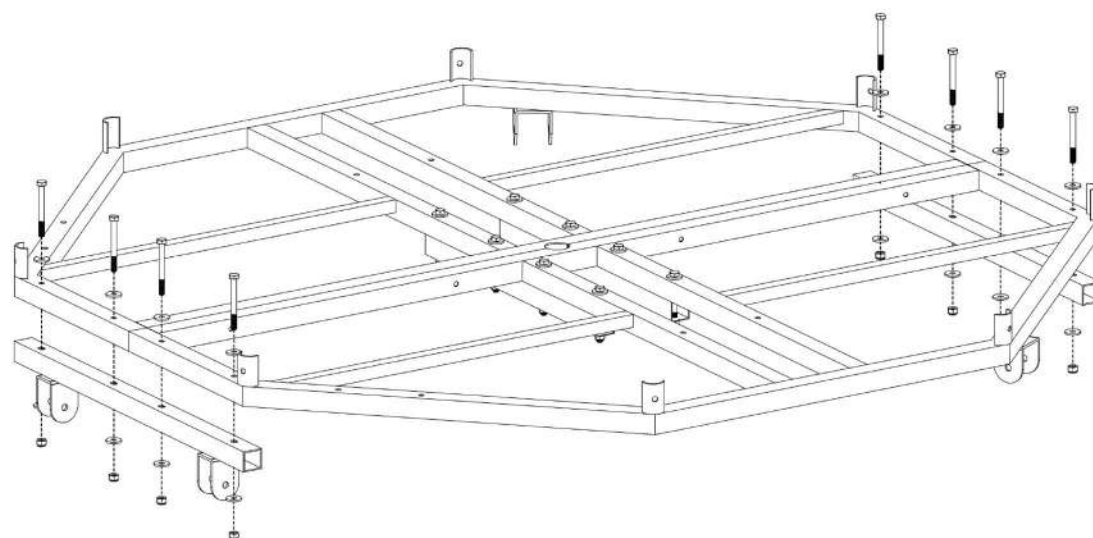


Figure 3.

Step 3. Attach the ladder mount and front platform braces using eight $\frac{1}{4}$ " x 2- $\frac{3}{4}$ " bolts, sixteen washers and eight nuts.

Make sure the ladder mount is on the opposite end of platform from the leg mounts.

Note: Tighten all the nuts on the complete platform assembly now. Do not over tighten as it can collapse the tubing.

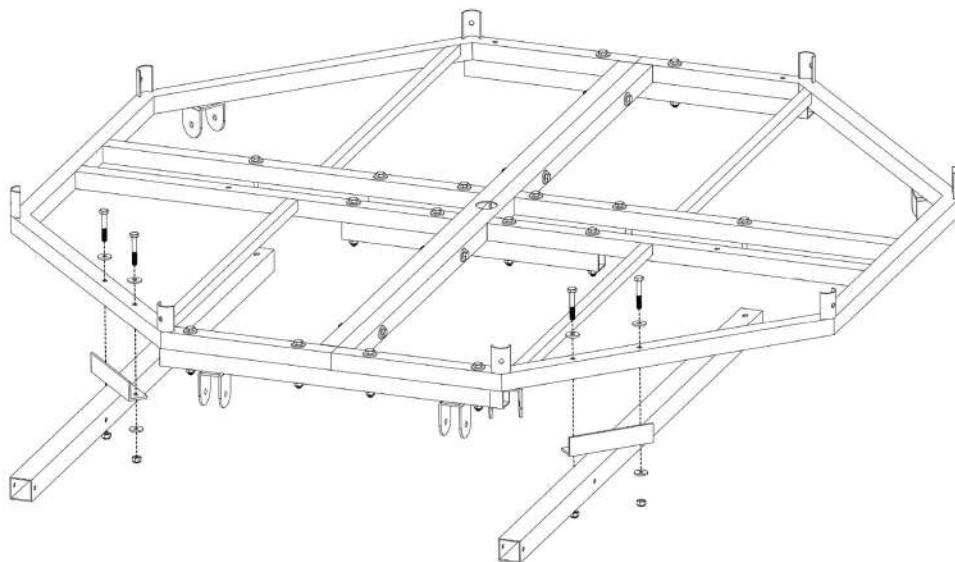


Figure 4.

Step 4. Attach the hand rail supports to the rear (ladder side) of the platform using four $\frac{1}{4}$ " x 1- $\frac{3}{4}$ " bolts and two $\frac{1}{4}$ " x 3- $\frac{7}{8}$ " bolts, twelve washers and 6 nuts as seen in Figure 4. You can tighten all the nuts.

Leg Assembly

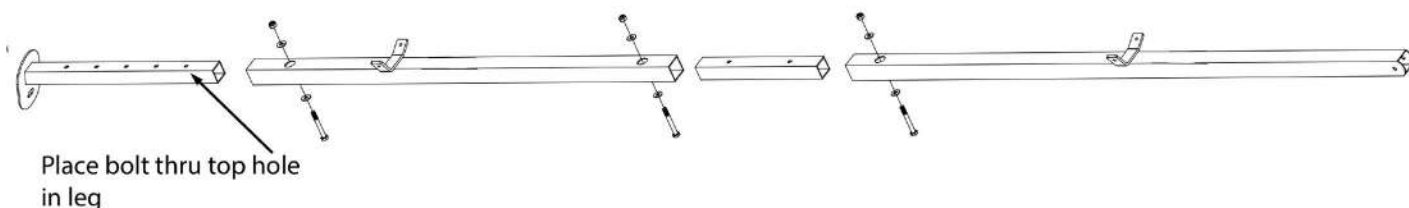


Figure 5.

Step 5. Two leg assemblies are adjustable. Use one leg connectors two 5/16" x 2" bolts, 4 washers and two nuts on each leg. Place washers under the head of bolts and under the nuts. Loosely tighten nuts then go back and tighten them.

Attach the adjustable foot with 5/16" x 2 "bolt, two washers and one nut. Place washers under the head of the bolt and under the nuts. Be sure to use the top hole in the adjustable foot as seen in Figure 5.

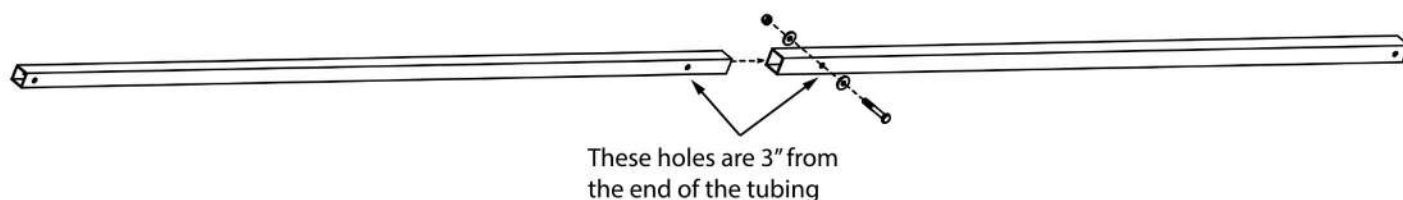


Figure 6.

Step 6. Assemble the six cross braces by sliding the 7/8" tube inside the 1" tube and secure with one 1/4" x 1-3/4" bolt two washers and a nut as seen in Figure 6. Now try to pull the two pieces apart to ensure that the bolt went thru the hole. Tighten the bolts at this time.

Ladder Assembly

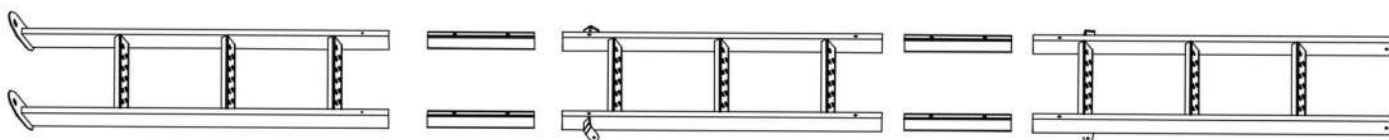
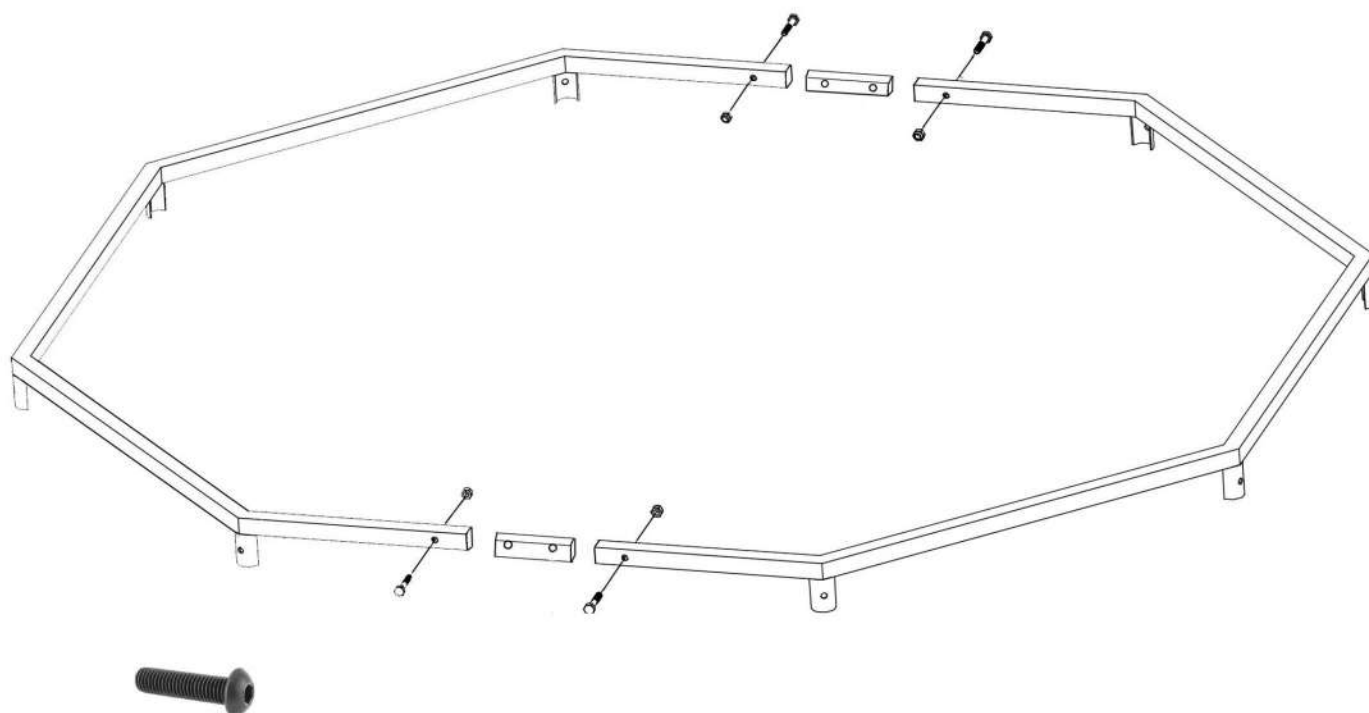


Figure 7.

Step 7. Assemble the three ladder sections together using four ladder connector, eight 5/16" x 2"-1/2" bolts, sixteen flat washers and eight nuts, placing washers under the head of bolt and under the nuts as seen in Figure 7. Snug all nuts then go back and tighten.

Roof Assembly



Socket Head Bolt

Figure 8.

Step 8. Assemble the four pieces of the roof main frame using two frame connector tubes four 1/4 x 1-3/4" socket head screws, four nuts. **No washers under the head of screws or the nut.** Tighten all nuts.

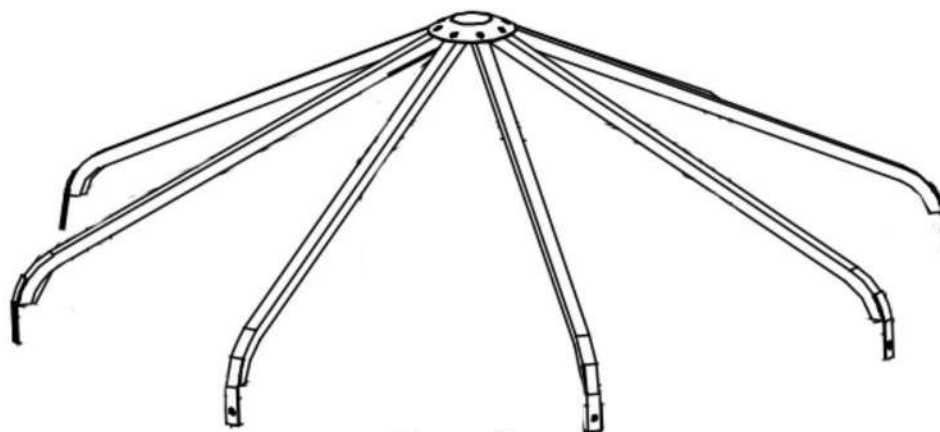


Figure 9.

Step 9. Assemble the eight roof ribs to the roof cap using eight $\frac{1}{4}$ " x 1-3/4" socket head bolts, and eight washers and eight nuts. Place washers under the nuts, none under the head of bolts

NOTE: Just snug the nuts at this time.

Do not attach the roof ribs to the roof main frame at this time, they will be bolted later when you install the uprights

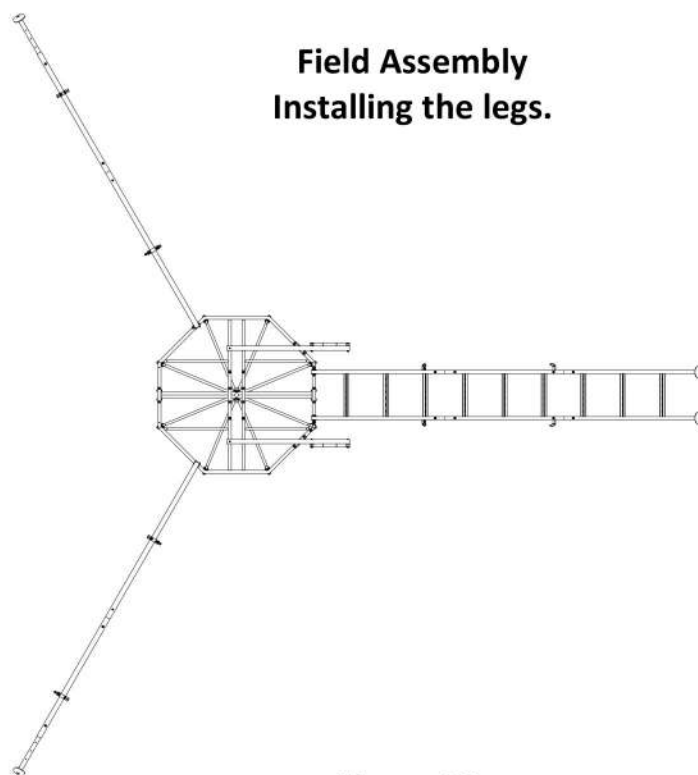


Figure 10.

Step 10. Place the platform flat on the ground with the bottom facing up.

Bolt the legs to the mounts on the platform using two $\frac{5}{16}$ " x 2-1/2" bolts, four washers and two nuts. Place washers under the head of the bolt and under the nuts. Bolt the ladder to the platform using two $\frac{5}{16}$ " x 2" bolts, four washers and two nuts placing washers under the head of the bolts and under the nuts. You can tighten the nuts.

Note: The large end of the braces attach to the bottom of the legs.

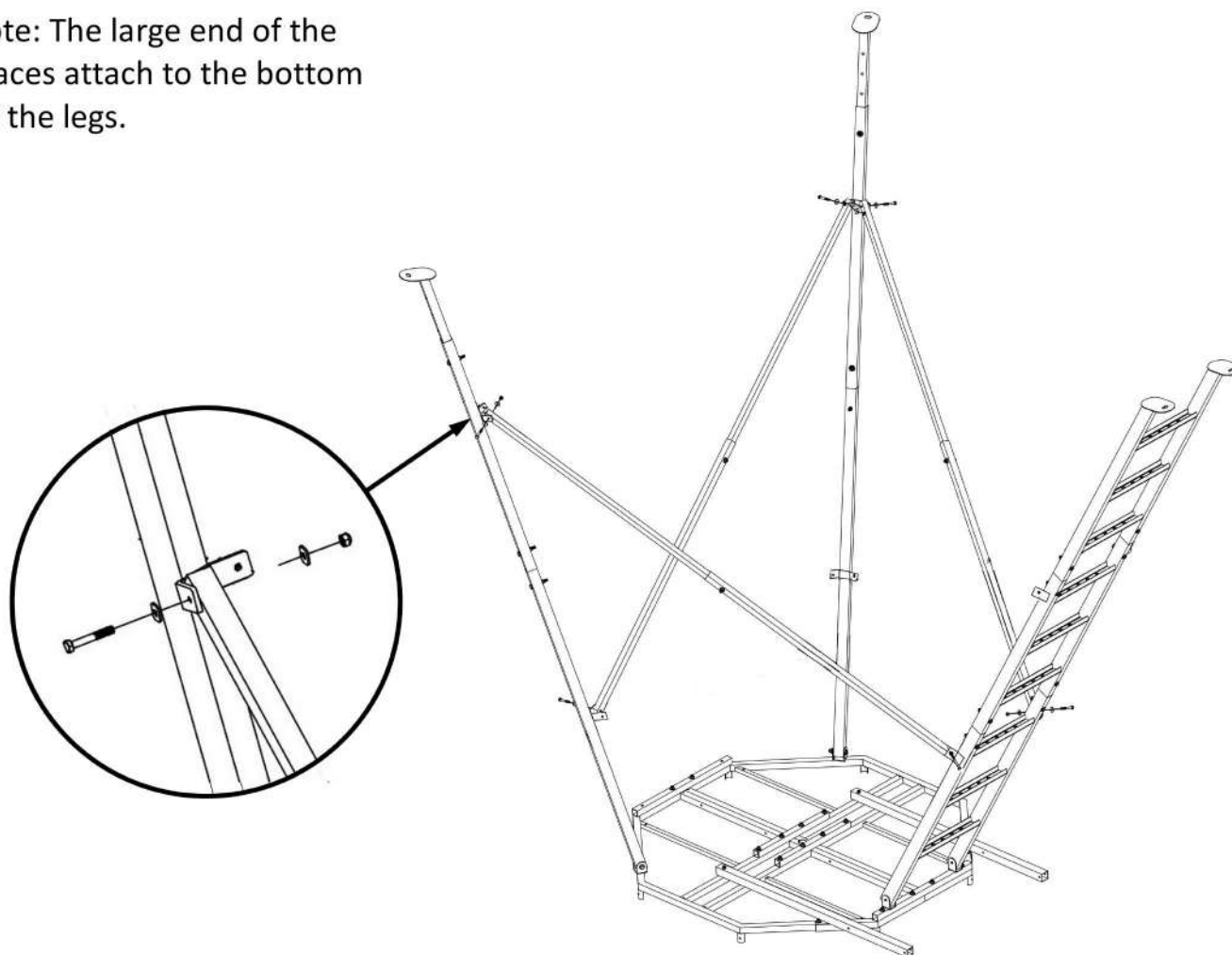
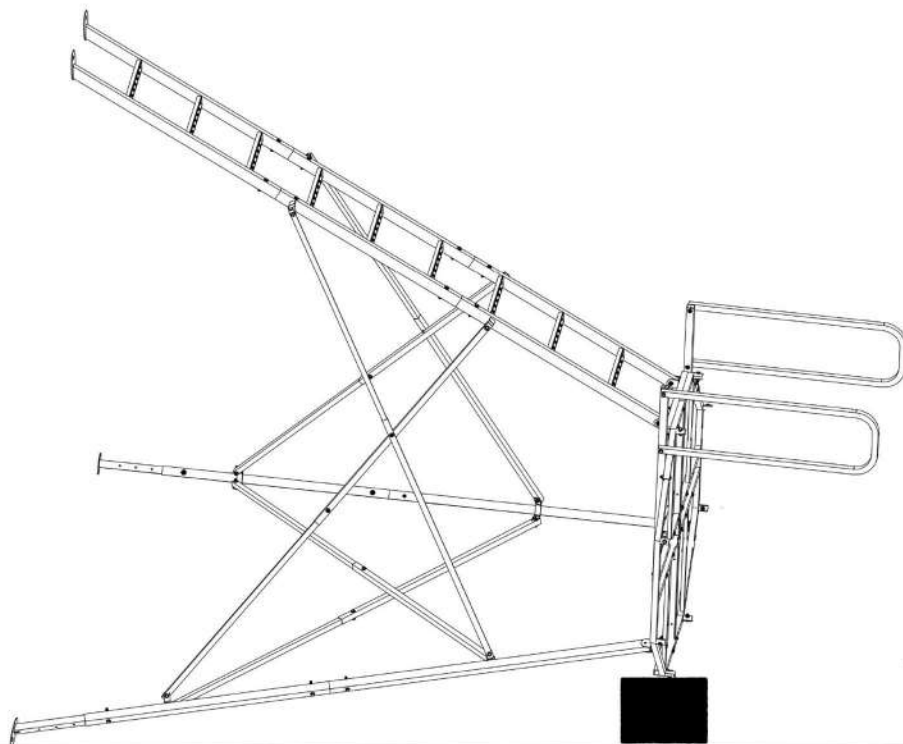


Figure 11.

Step 11. Installing the cross braces will require the help of 2 other people to prevent damaging the stand. Have two people lift and hold the legs and install one cross brace between the two legs and ladder placing them on the inside of the brackets using six $\frac{1}{4}$ " x 1-3/4" bolts, 12 washers and 6 nuts. Place washers under the head of bolts and under the nuts as seen in Figure 11. Finger tighten the nuts at this time. **Do not release the legs or ladder until all 3 braces are attached.**

STEP 12. Install the remaining three braces in the same manor except place them on the outside of the bracket, this will prevent the braces from touching where they cross. You can now tighten all the bolts.



It is helpful to place a block between the platform and the ground about 10" tall.

Figure 13-A

Step 13. Place the stand on its front. As seen in Figure 13-A. You can now install the hand rails. Install the hand rails on to the hand rail supports using four $5/16"$ x $2-7/8"$ bolts, eight washers and four nuts. Place a washer under the head of the bolt and one under the nut as seen in Figure 13-B. Tighten nuts.

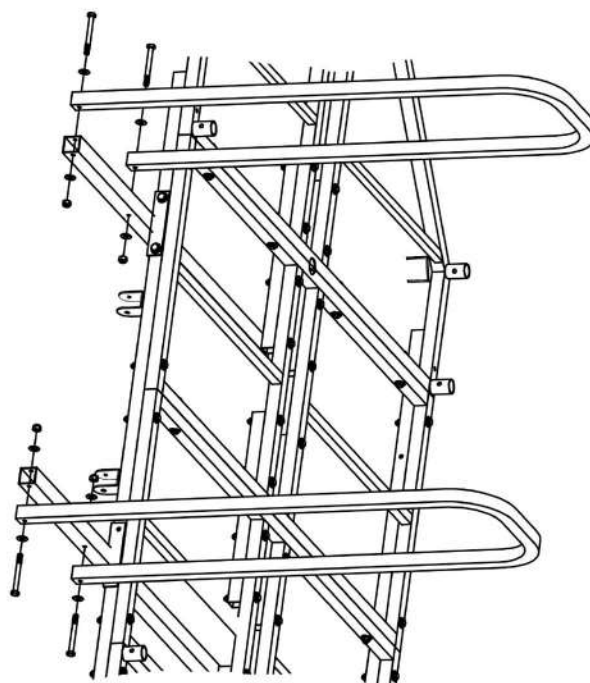


Figure 13-B

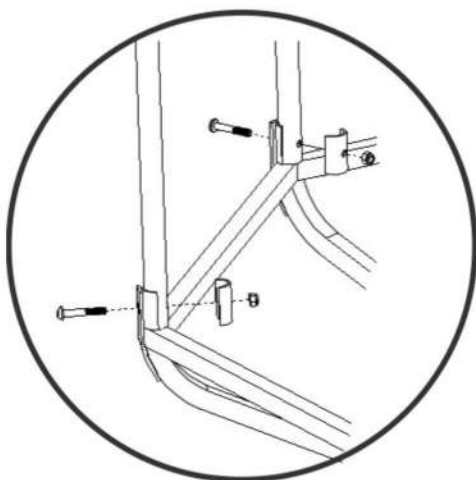


Figure 14-A.

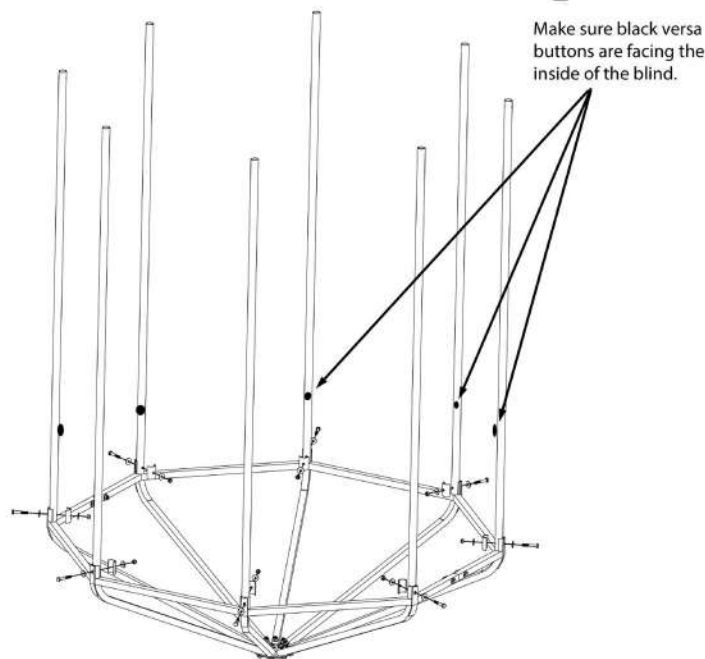


Figure 14-B

Step 14. Turn the roof assembly upside down and install the long uprights onto the roof assembly using eight $\frac{1}{4}$ x 1-3/4" socket head bolts, eight U shaped backer plates and eight nuts as seen in Figure 14-A. Make sure versa buttons are facing the inside of the blind as seen in Figure 14-B

No washer under head of bolts or nuts as seen in Figure 14-A. Tighten all the nuts on the complete assembly.

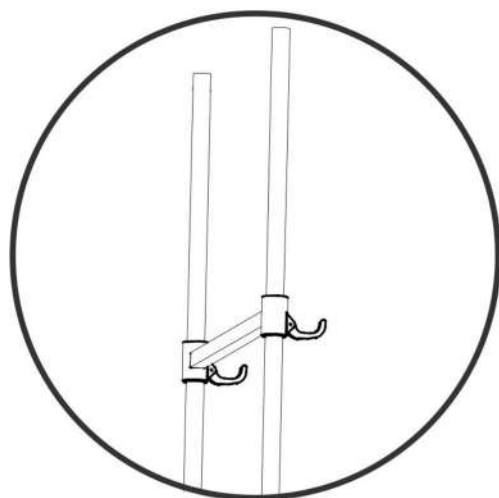


Figure 15-A

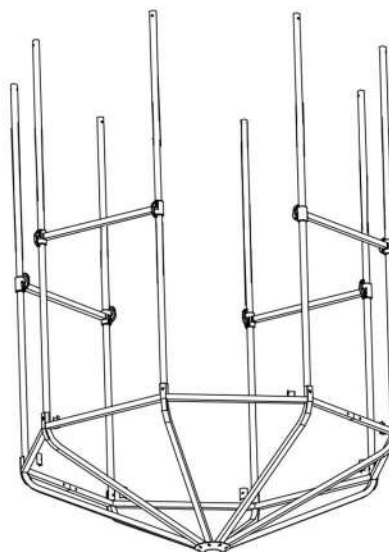


Figure 15-B

Step 15. Open the cam lever while inserting on the upright as seen in Figure 15-A. Failure to do so can damage the cam locks. Place 4 shooting rails on the long uprights in the order shown in Figure 15-B. Then install the other four shooting rails in the remaining spaces. Slide all the shooting rails about half way down the uprights and lock into position.

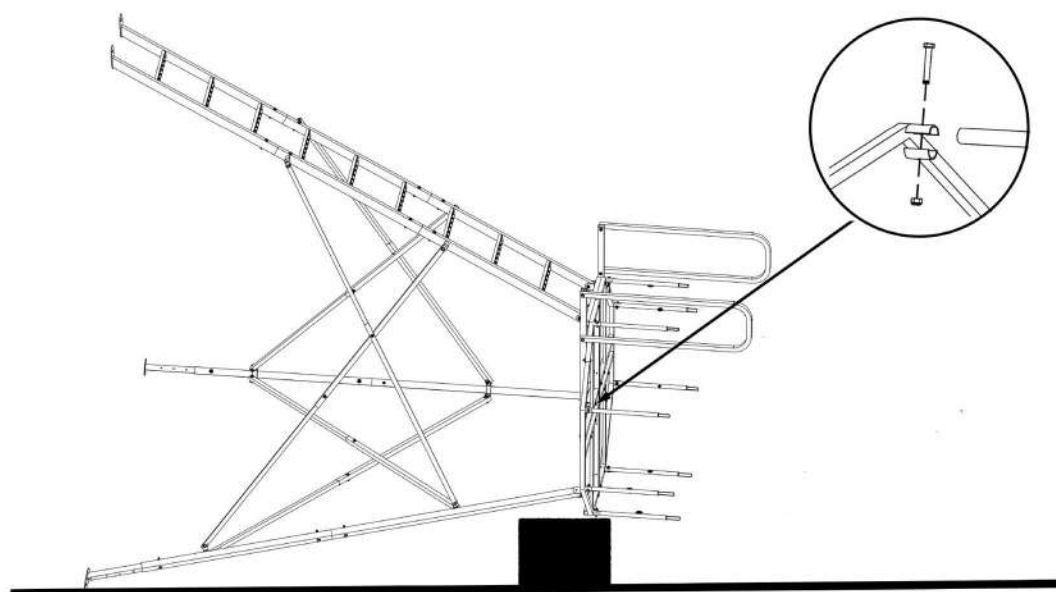


Figure 16.

Step 16. Install all the short uprights to the platform using eight $\frac{1}{4}$ " x 1-3/4" socket head bolts, eight u shaped backer plates and nuts, **no washers under the head of bolt or nuts. Make sure the black versa buttons are facing the inside of the blind as seen in Figure 16.** Tighten all bolts on the platform assembly.

NOTE: If you are installing the M-369 seats in your Buck hut now is the best time to install the hub per the M-369 instructions.

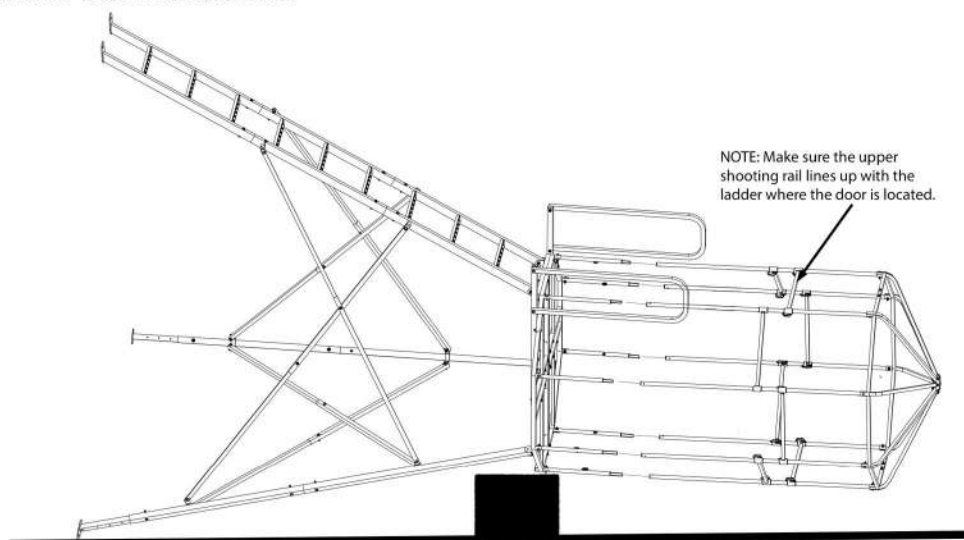


Figure 17

Step 17. With the help of at least two people place the roof section on by sliding the uprights together. It is best to insert the top two about 1 inch then start lining them up all the way to the bottom and slide the assembly on all at once.

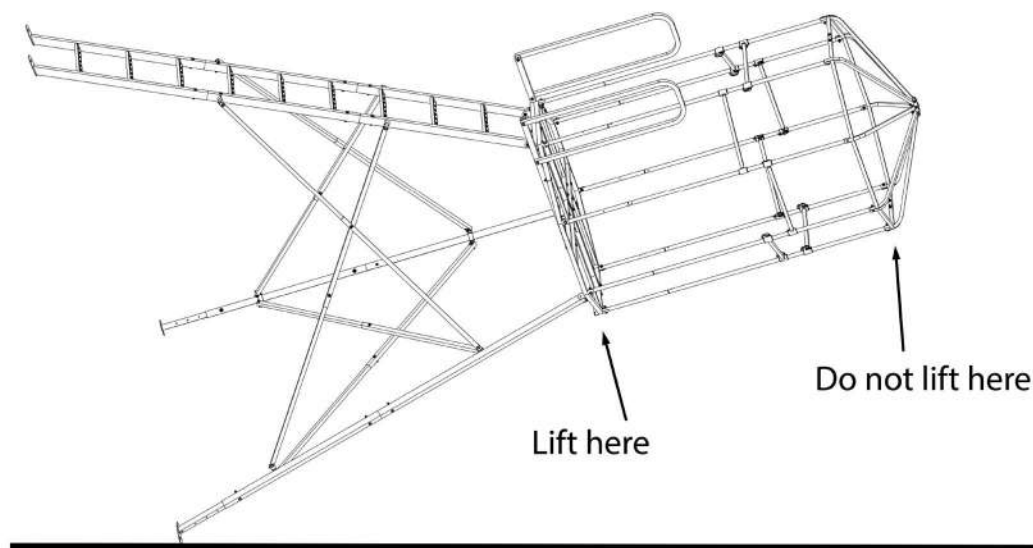


Figure 18.

Step 18. You must have at least 4 people to lift the stand. Lift from the platform not the roof or uprights. Have one person stand on the foot of one of the legs to prevent the stand from sliding.

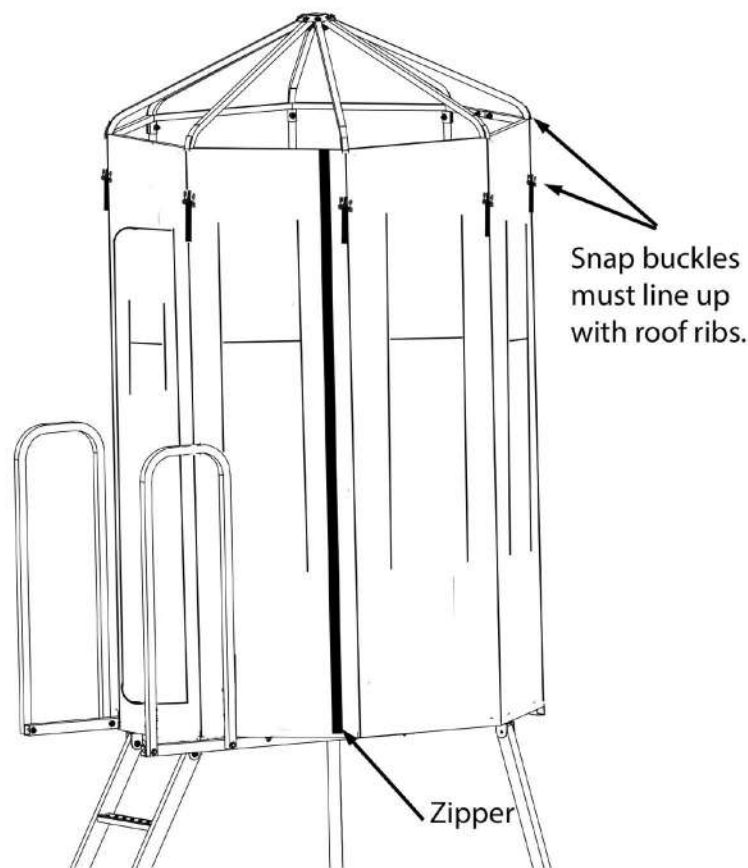


Figure 19.

Step 19. Install the blind cover. The cover can be installed standing inside of the blind. Locate the zipper, while one person holds the zipper in the approximate location on the roof main frame as seen in Figure 19 the other person wraps the fabric around the blind making

sure they are pulling it very tight and it is flush with the roof main frame and the snap buckles are in the correct location in line with the roof ribs, they can also connect 3 of the bungees on top as they go to help hold the fabric up. Make sure all the bungee are hanging outside the blind and not between the fabric and the main frame. Do not connect all the bungee at this time. As one person pulls the fabric tight the other starts the zipper. It is best if one person pulls the fabric together ahead of the zipper during the zipping process.

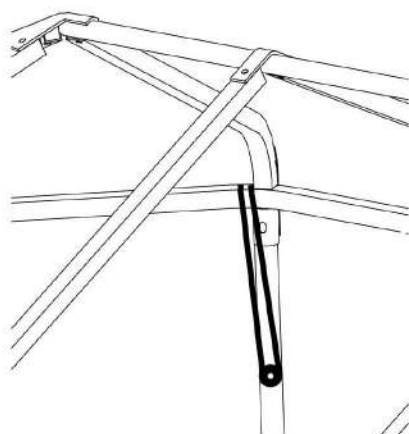


Figure 20 A Top Bungee.

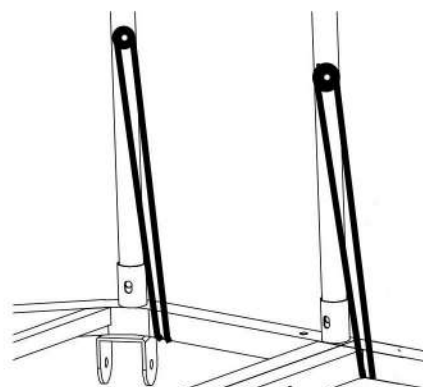


Figure 20 B Bottom Bungee

Step 20. Once the zipper is completely closed and the fabric is even with the top of the roof main frame and the buckles line up with the uprights and the roof ribs you can begin connecting all the bungee as seen in Figure 20- A and 20- B Connect one bottom bungee then the corresponding top bungee until they are all connected.

Note: There are eight bungee on the bottom and eight on the top that connect to the versa buttons on the uprights.

Step 21 You can now install the roof. The roof cover is equipped with eight buckles to connect to the buckles that are on the side of the blind. Place the fabric on the roof and pull it down all the way around and connect the buckles by reaching thru the windows and pull snug, do not over tighten as it will pull the side fabric up at the bottom. Try to get all sides even. After you finish go outside and walk around the blind and check it and adjust if necessary.

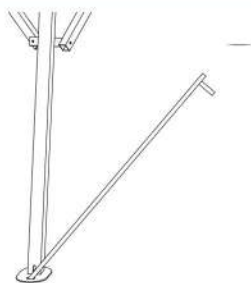


Figure 22.

Step 22. Your Solo Buck Hut comes with four anchor stakes one for each leg, and two for the ladder, they must be hammered all the way into the ground at approximately a 45 degree angle as in Figure 21.

OPTIONAL M-369 ASSEMBLY INSTRUCTIONS

For use on M-360, T-360, L-366, Q-200 and Q-250 only.

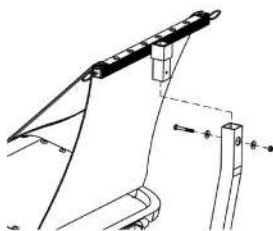


Figure A.

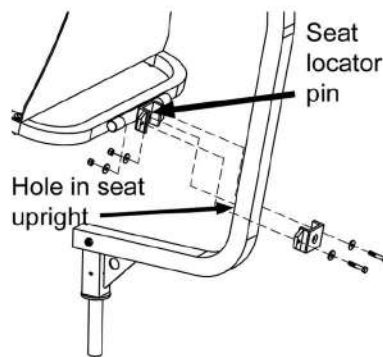


Figure B.

Step 1. Assemble the seat by placing the Upper Seat Support to the Seat Upright by using one $\frac{1}{4}$ " x 1-7/8" bolt, two washers and one nut as seen in Figure A. Now Assemble the seat frame to the upright with two $\frac{1}{4}$ " x 1-3/8" bolts, four washers and two nuts. Place washers under the head of the bolts. Insert bolts thru Seat Mount Bracket then thru seat assembly and place washers under the nuts. Be sure seat locator pin is in the hole in the upright. This assures the proper position of the seat as seen in Figure B.

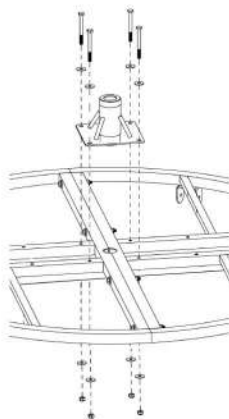































Figure 1.

Step 2. Assemble the hub to the platform as seen in Figure 1.

INSTALLING MILLENNIUM BUCK HUT SHOOTING HOUSE

-  **WARNING!** DO NOT use this, or any other product(s) to lean up against, prop against utility poles, telephone poles, structural columns or any other man-made structures. Never use this or any other product(s) around power generation (transformers, generators, substations, etc.) and/or power transmission equipment (power lines). Failure to follow these instructions may result in serious injury or death!
-  **WARNING!** Do not use this or any other product(s) if you have a history of heart problems, back problems, impaired vision, equilibrium problems, high blood pressure or any other physical impairment that may limit your ability to use and/or operate this product(s) in the safe manner outlined in this Instruction Manual. Additionally, do not use this or any other product(s) if you are currently taking any medication and/or substance, including alcohol, that may limit your ability to use this product(s) as outlined and described in this Instruction Manual. Failure to follow these instructions may result in serious injury or death!
-  **WARNING!** Never attempt to either climb up or climb down with a weapon in your possession. ALWAYS unload your weapon and pull it up to hunting height using a tether or pull-up rope. ALWAYS lower your unloaded weapon down to the ground prior to attempting to climb down. Failure to follow these instructions may result in serious injury or death!
-  **WARNING!** Never attempt to hunt from an unlevel shooting house. Additionally, never attempt to level your shooting house at heights above the ground. If you find that your shooting house is unlevel, canted, angled awkwardly upward or downward, or in any configuration other than level, immediately climb down to ground-level and readjust your shooting house as necessary to alleviate this awkward angle. Failure to follow these instructions may result in serious injury or death!
-  **WARNING!** Thoroughly inspect this or any other product(s) prior to each use for signs of wear, rot, corrosion, cracks, deterioration and/or any other type of defect. Protect this product from extended exposure to direct sunlight, excessive heat or freezing temperatures. Do not use this or any other product(s) if it shows evidence of wear, rot, corrosion, cracks, deterioration and/or any other type of defect. Failure to follow these instructions may result in serious injury or death!
-  **WARNING!** Falls from a shooting house can occur anytime after leaving the ground. These falls result in either serious injury or death! For your personal safety, please take a moment to carefully read this product Instruction Manual in its entirety before attempting to assemble, set-up, install and/or otherwise use this Millennium product. At least annually, review the contents of this Instruction Manual and watch the safety information included in the Quick Response (QR) Code(s) which accompanies this Millennium product(s). Additionally, keep these Instructions for the entire duration that you own this product(s). Failure to follow these instructions may result in serious injury or death!
-  **WARNING!** The safe use and operation of this product is the sole responsibility of the user. It is also the sole responsibility of the owner to provide any person(s) who borrow or purchase this product with these Instructions. Failure to follow these instructions may result in serious injury or death! Additionally, failure to follow these instructions may subject you to personal liability penalties as determined by the U.S. Judicial system.
-  **WARNING!** Prior to each hunt, make sure that you have a signaling device (e.g., mobile phone, cell phone, radio, whistle, signal flare, Personal Locator Device [PLD], etc.) in your possession and on your person in an operable condition. This device must be within easy access should you experience the need to contact emergency assistance. Failure to follow these instructions may result in serious injury or death!
-  **WARNING!** You must have at least four (4) adults to install and/or remove shooting house. Failure to follow these instructions may result in serious injury or death!
-  **WARNING!** Never install, set-up, or climb to your shooting house with a weapon. Use a pull up rope to carefully raise your unloaded weapon. Failure to follow these instructions may result in serious injury or death!
-  **WARNING!** You must check the ground under the shooting house to make sure it is firm and level. Sloping ground or uneven surfaces (e.g., one foot on a rock) can cause your shooting house to tilt or shift as you climb. Failure to follow these instructions may result in serious injury or death!
-  **WARNING!** Do not attempt to use this or any other product(s) when thunderstorms are threatening and/or present within five (5) miles. Do not attempt to use this or any other product(s) when any other adverse weather condition presents itself. These include weather conditions which have the potential for producing winds, lightning, rain, snow, sleet and/or any other atmospheric condition which may limit the user's ability to operate this product(s) in a safe manner as described in this Instruction Manual. Failure to follow these instructions may result in serious injury or death!
-  **WARNING!** This product(s) is designed for adult use only! No one under the age of 16 should attempt to use this or any other product(s) without direct adult supervision. Failure to follow these instructions may result in serious injury or death!

-  **WARNING!** Do not attempt to use this and/or any other product(s) when ice, snow and/or freezing rain has deposited or formed on any portion of the tree you intend to climb. Failure to follow these instructions may result in serious injury or death!
-  **WARNING!** Never attempt to either climb up or climb down with a weapon in your possession. ALWAYS unload your weapon and pull it up to hunting height using a tether or pull-up rope. ALWAYS lower your unloaded weapon down to the ground prior to attempting to climb down. Failure to follow these instructions may result in serious injury or death!
-  **WARNING!** Thoroughly inspect this or any other product(s) prior to each use for signs of wear, rot, corrosion, cracks, deterioration and/or any other type of defect. Protect this product from extended exposure to direct sunlight, excessive heat or freezing temperatures. Do not use this or any other product(s) if it shows evidence of wear, rot, corrosion, cracks, deterioration and/or any other type of defect. Failure to follow these instructions may result in serious injury or death!
-  **WARNING!** Prior to attempting to use this or any other product(s) you must take a moment and become familiar with its assembly, setup and installation. You must practice installing, setting-up and using this product(s) at ground-level prior to attempting to use it at heights above ground-level. Once you have become thoroughly knowledgeable and comfortable with this product(s) setup, installation and use at ground-level, you are now ready to use it at heights above ground-level. Failure to follow these instructions may result in serious injury or death!
-  **WARNING!** You must have at least four (4) adults to install and/or remove shooting house. Failure to follow these instructions may result in serious injury or death!
-  **WARNING!** Never install, set-up, or climb to your shooting house with a weapon. Use a pull up rope to carefully raise your unloaded weapon. Failure to follow these instructions may result in serious injury or death!
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-  **WARNING!** Some Millennium shooting houses are equipped with a footrest, armrests, backrest and/or shooting rail. Neither the footrest, armrests, backrest nor the shooting rail have been designed to support the users weight. Under no circumstances shall you place any more than fifteen (15) pounds (7 kg) of weight on these structures. Doing so will put the user in serious risk of injury or death. Failure to follow these instructions may result in serious injury or death!
-  **WARNING!** NEVER hunt out of a shooting house at heights at which you are not completely comfortable. Depending on the hunting conditions, choose the minimum hunting height that allows for safe, effective hunting. Failure to follow these instructions may result in serious injury or death!
-  **WARNING!** Strict weight limitations have been set for each product(s) to ensure your personal safety. Note the weight limitations of your shooting house and that this weight limit includes the user(s) and their equipment. NEVER EXCEED THESE WEIGHT LIMITATIONS! Failure to follow these instructions may result in serious injury or death!
-  **WARNING!** Never jump or bounce on a shooting house or shooting house seat. Failure to follow these instructions may result in serious injury or death!
-  **WARNING!** DO NOT modify, fix/repair, alter, bend, cut, weld, drill or heat this product(s) in any way. Failure to follow these instructions may result in serious injury or death!
-  **WARNING!** Replace any damaged or worn parts with original parts. Never store a shooting house or any of its components outdoors when not in use. To purchase genuine factory parts contact Millennium toll free at (601) 932-5832 or *millenniumstands.com*. Failure to follow these instructions may result in serious injury or death!
-  **WARNING!** Always wear the appropriate foot wear when using a shooting house. A good non-slip safety boot is important to your personal safety. Be especially careful that boot laces do not get hooked on the shooting house or its components (tuck shoelaces into boot before climbing). Failure to follow these instructions may result in serious injury or death!
-  **WARNING!** Prior to climbing, make sure all legs, ladder or supporting sections are firmly connected and locked. Make certain that none of the sections have come loose or separated. If they are, DO NOT USE THIS PRODUCT(S). With the help of three (3) other adults (four (4) total) lower the shooting house back down to the ground and secure the sections as appropriate and as outlined in this Manual. Failure to follow these instructions may result in serious injury or death!



WARNING! ALWAYS maintain three-point contact when climbing up or down. Proper three-point contact means having either two feet with one hand or one foot with two hands on the step portions at all times when climbing up or down. Failure to follow these instructions may result in serious injury or death!



WARNING! Prior to climbing, make sure all legs, ladder or supporting sections are firmly connected and locked. Make certain that none of the sections have come loose or separated. If they are, **DO NOT USE THIS PRODUCT(S)**. With the help of three (3) other adults (four (4) total) lower the shooting house back down to the ground and secure the sections as appropriate and as outlined in this Manual. Failure to follow these instructions may result in serious injury or death!



WARNING! BEFORE each use, make sure all nuts and bolts are secure. CHECK all hardware and webbing prior to every use to make sure that no damage has occurred to hardware and that webbing is not cut or frayed. Keep webbing from coming into contact with any sharp objects. **DO NOT USE THIS PRODUCT(S) IF ANY DAMAGE IS SUSPECTED.** Failure to follow these instructions may result in serious injury or death!

STEP 1: With the help of three (3) other adults (four (4) total), gently lift the standing platform of the shooting house and walk it up until erect.

STEP 2: Check to make sure the platform is on secure and level ground and the standing and seating platforms are level. If the platform is unlevel, adjust the two (2) adjustable bottom legs until the platform is level (as directed in these instructions). **NOTE:** Holes are provided in the feet to allow for staking (i.e., anchoring) to the ground for additional safety. Extreme precaution shall be used to ensure that the stand is stable prior to climbing. You must use the four (4) stakes provided to anchor the legs. These stakes provide a firm foundation for the shooting house when installed on level ground as detailed in these Instructions.



WARNING! You must secure your shooting house to preclude it from tipping or shifting during installation and/or use. Failure to follow these instructions may result in serious injury or death!



WARNING! Never attempt to level a platform by inserting, or using scrap lumber, rocks, tree limbs or branches, cardboard, or any other material(s). Under no circumstances shall you attempt to level your platform in a manner other than described in this Instruction Manual. Failure to follow these instructions will result in serious injury or death!

SPECIAL USE CONSIDERATIONS

Your Millennium Buck Hut Shooting House is equipped with an adjustable shooting rail. This adjustable shooting rail **MUST BE** kept **ABOVE** the top of the entry/exit door **AT ALL TIMES** when entering and exiting the shooting house. **NEVER** attempt to step over it or use it as a hand-hold/handle/grab when entering or exiting the shooting house. **USE** only the handrails **PROVIDED**.



WARNING! Caution **MUST BE EXERCISED** when entering or exiting the shooting house as you are stepping over the shooting house fabric covering. Attention must be paid not to trip over this shooting house fabric. Failure to follow these instructions may result in serious injury or death!

Your Millennium Buck Hut Shooting House fabric cover is made of a fire retardant material. It is, however, **NOT FIRE PROOF**. Extreme caution must be paid to keep any heat producing devices (e.g., space heaters, hand warmers, etc.) away from the fabric covering.



WARNING! **NEVER ATTEMPT** to use this Millennium Buck Hut Shooting House when winds exceed 20 miles per hour. Abnormally high, gusty winds increase the risk of the shooting house toppling over. Failure to follow these instructions may result in serious injury or death!



WARNING! **NEVER ATTEMPT** to use this product without the legs secured with the provided stakes. Failure to follow these instructions may result in serious injury or death!

REMOVING BUCK HUT SHOOTING HOUSE



WARNING! When climbing, always maintain three points of contact as you ascend (climb up) and while descending (climb down). Failure to maintain three points of contact puts the user at serious risk of bodily injury. Failure to follow these instructions will result in serious injury or death!



WARNING! You must have four (4) adults to install or remove your shooting house. Failure to follow these instructions may result in serious injury or death!

STEP 1. With the help of three (3) other adults (four (4) total), remove the stakes from the legs and slowly tip the shooting house and walk it down to the ground.

CARE AND MAINTENANCE/WARRANTY

Your new Millennium shooting house is factory finished with a state-of-the-art powder coating that guarantees years of trouble-free service. It is recommended that you store your shooting house out of direct sunlight and out of any other harsh environmental condition(s) that may adversely affect its performance.

IMPORTANT WARRANTY INFORMATION

Millennium Outdoors, LLC warrants this Millennium product against defect(s) in material and workmanship, under proper use and storage for the period of one (1) year from the date of purchase. Proof of purchase, plus, the return of your warranty application card to our home office, is required for any warranty claim. In the event this product is found to be defective within the warranty period, Millennium Outdoors, LLC only obligation and your exclusive remedy shall be replacement or repair of any defective parts at our discretion. To obtain warranty service, please contact Millennium Outdoors, LLC customer service at (601) 932-5832. Exclusions to this warranty include seat, paint, plastics, fabrics, webbing and/or defects caused by operator misuse and/or abuse. Limitation to liability include the forgoing warranty is made in lieu of all other warranties, express or implied and Millennium Outdoors, LLC disclaims any implied warranty of merchantability and fitness. Millennium Outdoors, LLC shall not be liable for any damages direct, consequential or incidental arising out of the use or inability of this product.

WARRANTY APPLICATION CARD

I have read and understand the safety, assembly and operating instructions provided with my Millennium shooting house. I have read the warranty information and know that I can call Millennium at (601) 932-5832 with any questions or concerns that I may have about this or any other Millennium product(s). Mail to: Millennium Outdoors, LLC, 201 Fairmont Plaza, Pearl, MS 39208, (601) 932-5832.

NAME _____ PURCHASED WHERE _____

ADDRESS _____

CITY/STATE/ZIP _____

PURCHASE DATE _____

PRODUCT _____

EMAIL (Required) _____

Millennium Outdoors, LLC
201 Fairmont Plaza
Pearl, Mississippi 39208
(601) 932-5832
millenniumstands.com

