



# MILLENNIUM L-116 LADDER STAND INSTRUCTION MANUAL



**PARTICIPATING MEMBER**



Should you have any questions about the installation and/or use of this product, or any other Millennium product(s) do not hesitate to call one of our customer service representatives at (601) 932-5832 or visit us online at [millenniumstands.com](http://millenniumstands.com). Our service representatives will answer any questions you may have about any of the complete line of Millennium products.

Millennium L-116 Ladder Stand

**ATTENTION! ATTENTION! ATTENTION!**  
If you do not have a full-body fall arrest system which meets or exceeds industry standards recognized by the TMA, contact Millennium Outdoors, LLC at 601-932-5832 or [info@millenniumstands.com](mailto:info@millenniumstands.com) and we will furnish you one free of charge. If you do not intend to strictly follow these instructions, please return this Millennium Outdoors, LLC product, or any Millennium Outdoors, LLC product(s) to Millennium Outdoors, LLC for a full, no questions asked refund.



## ATTENTION

**YOU MUST READ ALL WRITTEN INSTRUCTIONS AND WATCH THIS SAFETY VIDEO BEFORE USING!**



**WATCH THIS SAFETY VIDEO BEFORE USING!**

Scan →



or Visit →

[www.standsafety.com/m3](http://www.standsafety.com/m3)

Scan the QR code with your smart phone, tablet or similar device.

OR

Type the website address into your web browser to view an important safety video before using this product.

**LADDER STAND SAFETY**

**WARNING!** This product carries strict weight limitations. Do not use this product if you exceed this total weight limitation. Please note this weight limit includes the user and equipment. Failure to follow these instructions may result in serious injury or death!

Model Number: L-116 Ladder Stand

**Maximum Weight Capacity - 300 pounds (136kg) (User and Equipment)**

Thank you for your purchase of this quality Millennium product! To ensure your personal safety, please take a moment to carefully read this product Instruction Manual in its entirety before attempting to set-up, install and/or otherwise use this Millennium product. Failure to do so could result in serious personal injury or death! This Millennium product has been designed, engineered and manufactured to provide you with years of trouble free service.



**WARNING!** You must use the full-body fall arrest harness which meets or exceeds industry standards recognized by the TMA (Tree Stand Manufacturer's Association) and has been provided with this Millennium product(s) or an aftermarket full-body fall arrest harness which meets or exceeds industry standards recognized by the TMA when installing, removing or using this Millennium product(s). Failure to follow these instructions may result in serious injury or death!



Your full-body fall arrest harness included with your new Millennium treestand has a service life of three (3) years past its date of manufacture. This date of manufacture can be found on the sewn on label of each component of the fall arrest system. Replace this harness if the service life has expired. Should you experience a fall while wearing your full body fall arrest harness return it to the manufacturer for free replacement. You must read the full-body fall arrest harness Instruction Manual in its entirety prior to attempting to use this Millennium product(s) in any manner.



**ATTENTION!!**

WHEN YOU SEE A "WARNING!" BE SURE TO HEED THE MESSAGE! THE INFORMATION CONTAINED IN THESE MESSAGES CAN SAVE YOUR LIFE!!

**WARNING!** Falls from a treestand can occur anytime after leaving the ground. These falls result in either serious injury or death! For your personal safety, please take a moment to carefully read this product instruction manual in its entirety before attempting to assemble, set-up, install and/or otherwise use this Millennium product. At least annually, review the contents of this instruction manual and watch the safety information included in the Quick Response (QR) Code(s) which accompanies this Millennium product(s). Additionally, keep these instructions for the entire duration that you own this product(s). Failure to follow these instructions may result in serious injury or death!

**WARNING!** The safe use and operation of this product is the sole responsibility of the user. It is also the sole responsibility of the owner to provide any person(s) who borrow or purchase this product with these instructions. Failure to follow these instructions may result in serious injury or death! Additionally, failure to follow these instructions may subject you to personal liability penalties as determined by the U.S. Judicial system.

**WARNING!** Prior to each hunt, make sure that you have a signaling device (e.g., mobile phone, cell phone, radio, whistle, signal flare, Personal Locator Device [PLD], etc.) in your possession and on your person in an operable condition. This device must be within easy access should you experience the need to contact emergency assistance. Failure to follow these instructions may result in serious injury or death!

**WARNING!** Failure to read and strictly comply with the instructions contained in this Instruction Manual may result in serious injury or death!

PLEASE NOTE THAT "WARNING!" statements have been placed throughout this Instruction Manual. These statements point out important safety information and instructions, which, if not followed, could endanger the personal safety and/or property of the operator. It is imperative that the operator of this product, or any other Millennium product(s) read and understand all the instructions and warnings contained in this Instruction Manual prior to attempting to use this product(s), or any other Millennium product(s). Failure to comply with these instructions and/or warnings may result in serious injury or death! When you see a "WARNING!" statement - BE SURE TO HEED THE MESSAGE!

**WARNING!** Thoroughly inspect this or any other Millennium product(s) prior to each use for signs of wear, damage, rot, corrosion, deterioration and/or any other type of defect. DO NOT expose this product to extended exposure to direct sunlight, excessive heat and/or freezing temperatures. Do not use this or any other Millennium product(s) if they show evidence of wear, rot, corrosion, cracks, deterioration and/or any other type(s) of defect(s). Failure to follow these instructions may result in serious injury or death!

**WARNING!** Do not remove, modify and/or omit any portion or otherwise mechanically modify this Millennium product(s) or its assemblies in any manner. Modification, misuse and/or part substitution shall immediately void your factory warranty and may result in serious injury or death! If you suspect that a part(s) is missing and/or defective, immediately contact Millennium at (601) 932-5832 for replacement of missing or defective parts. Never modify your stand in any way by making repairs, or altering, adding or attaching anything to it except if explicitly authorized in writing by Millennium. ALWAYS USE GENUINE FACTORY AUTHORIZED MILLENNIUM REPLACEMENT PARTS. USE OF ANY REPLACEMENT PARTS OTHER THAN GENUINE MILLENNIUM PARTS VOIDS YOUR WARRANTY AND MAY RESULT IN SERIOUS INJURY OR DEATH!

**WARNING!** This Millennium product(s) is designed for adult use only. No one under the age of 16 shall attempt to use this or any other Millennium product(s) without direct adult supervision. Failure to follow these instructions may result in serious injury or death!

**WARNING!** Prior to attempting to use this or any other Millennium product(s) you must take the time and become familiar with its assembly, setup, installation and removal. You must practice installing, setting-up, using and removing this product(s) at ground-level prior to attempting to use it at heights above ground-level. Once you have become thoroughly knowledgeable and comfortable with this Millennium product(s) set-up, installation, use and removal at ground-level, only then are you ready to use it at heights above ground-level. Failure to follow these instructions may result in serious injury and death!

**WARNING!** When hunting from a treestand, falls can occur any time after leaving the ground causing injury or death. Always wear your full-body fall arrest system (which meets or exceeds industry standards recognized by the TMA), comprising a full-body harness, tether, tree belt, linesman belt and Suspension Relief Device at all times after leaving the ground. You must stay connected at all times after leaving the ground. Single safety belts and chest harnesses are no longer allowed and shall never be used as they put the user at serious risk of injury or death. If you are not wearing your full-body fall arrest harness that is properly attached to the tree that is protecting you from a fall, do not leave the ground. Failure to follow these instructions may result in serious injury or death!

**WARNING!** Never rely on a tree branch for support while climbing. Failure to follow these instructions may result in serious injury or death!

**WARNING!** You must always inform someone of your hunting location, where the treestand will be located and the expected duration of the hunt. Failure to follow these instructions may result in serious injury or death!

**WARNING!** Inspect all safety devices each time before each use. DO NOT use these devices if it (they) shows signs of wear, damage (from freezing, excessive heat, etc.), deterioration or vandalism. Factors such as tree growth, vandals, weather and animals may affect the performance of an unattended tree stand. Do not store these devices outdoors when not in use. Failure to follow these instructions may result in serious injury or death!

**WARNING!** The length of the full-body fall arrest tether must be minimized at all times. It shall be adjusted so that it is above the head with no slack (snug) in the sitting position and you shall have the minimum amount of slack possible when climbing. Failure to follow these instructions may result in serious injury or death!



**ATTENTION!!**

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**WARNING!** Do not remove, modify, and/or omit any portion or otherwise mechanically modify this Millennium product(s) or its assemblies in any manner. Modification, misuse, and/or part substitution shall immediately void your factory warranty and may result in serious injury or death! If you suspect that a part(s) is missing and/or defective, immediately contact Millennium at (601) 932-5832 for replacement of missing or defective parts. Never modify your stand in any way by making repairs, or altering, adding or attaching anything to it except if explicitly authorized in writing by Millennium. Always use genuine factory authorized Millennium replacement parts. Use of any replacement parts other than genuine Millennium parts voids your warranty and may result in serious injury or death!



**WARNING!** Prior to each hunt, make sure that you have a signaling device (e.g., mobile phone, radio, whistle, signal flare or Personal Locator Device (PLD)) in your possession and in an operable condition. This device must be within easy access should you experience the need to contact emergency assistance. Failure to follow these instructions may result in serious injury or death!



**WARNING!** ALWAYS inspect/check ALL expiration dates/tags on all straps and the full-body fall arrest harness and its components prior to each use. You must replace ALL straps and suspension seats EVERY year. Never use any strap(s) or full-body fall arrest harness that has expired and/or is showing any signs of damage and/or wear. Failure to follow these instructions may result in serious injury and death!



**WARNING!** Make certain all chains, cable straps, etc. are tightened per this Instruction Manual prior to use. All treestand contact points must be in contact with the tree before you step onto the stand. The correct adjustment and tightening of attachment hardware is critical to the stable installation of this treestand. Additionally, you MUST be wearing your Fall Arrest System (FAS) which includes a full-body fall arrest harness, tree belt, lanyard/tether, suspension relief device and climbing belt/linesman belt (as applicable) in accordance with the Instructions contained in this Instruction Manual. Failure to follow these instructions may result in serious injury or death!



**WARNING!** This product(s) is designed for adult use only. No one under the age of 16 shall attempt to use this or any other product(s) without direct adult supervision. Failure to follow these instructions may result in serious injury or death!



**WARNING!** Prior to attempting to use this or any other Millennium product(s) you must take a moment and become familiar with its assembly, setup and installation. You must practice installing, setting-up and using this product(s) at ground-level prior to attempting to use it at heights above ground-level. Once you have become thoroughly knowledgeable and comfortable with this Millennium product(s) setup, installation and use at ground-level, you are now ready to use it at heights above ground-level. Failure to follow these instructions may result in serious injury or death!



**WARNING!** Several Millennium treestands are equipped with a footrest, armrests and/or shooting rail. Neither the footrest, armrests nor the shooting rail have been designed to support the users weight. Under no circumstances shall you place any more than fifteen (15) pounds of weight on these structures. Doing so will put the user in serious risk of injury or death. Failure to follow these instructions may result in serious injury or death!



**WARNING!** You must wear a Fall Arrest System (FAS) comprising of a full-body fall arrest harness, tree belt, lanyard, suspension relief device and climbing belt/linesman's belt (as applicable) at all times after leaving the ground. You must stay connected to the tree at all times after leaving the ground while using fixed position treestands. Single safety belts and chest harnesses are no longer allowed and shall never be used. If you are not wearing a full-body fall arrest harness that is properly attached to the tree to protect you from a fall, do not leave the ground nor attempt to enter your treestand. Failure to follow these instructions may result in serious injury or death!



**WARNING!** DO NOT modify, fix/repair, alter, bend, cut, weld, or heat the treestand in any way. Also, do not attach anything to your treestand without explicit authorized and written instructions from the manufacturer. Failure to follow these instructions will void your warranty and may result in serious injury or death!



**WARNING!** Never attempt to climb up or down with a weapon and/or gear in your possession. ALWAYS unload your weapon and pull it up to hunting height using a tether or pull up rope. ALWAYS lower your unloaded weapon down to the ground prior (when raising or lowering firearms, the chamber must be open and the barrel pointing toward the ground) to attempting to climb up or climb down. Use this same method when raising or lowering all other gear. Failure to follow these instructions may result in serious injury or death!



**WARNING!** Prior to each use thoroughly inspect the treestand (and its components) and all safety devices each time before use for signs of wear, rot, corrosion, cracks, deterioration and/or any other type of defect. Make certain that your treestand is tight and secure prior to use. Protect this product from extended exposure to direct sunlight, excessive heat or freezing temperatures by storing inside when not in use. Do not use this or any other product(s) if it shows evidence of wear, rot, corrosion, cracks, deterioration and/or any other type of defect. Failure to follow these instructions may result in serious injury or death!















**WARNING!** DO NOT attempt to make adjustments to this product while in the treestand. All adjustments must be made with the entire treestand on the ground. Failure to follow these instructions may result in serious injury or death!



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-  **WARNING!** DO NOT use this or any other Millennium product(s) if you have a history of heart problems, back problems, impaired vision, joints that lock-up, spinal fusions, equilibrium problems, high blood pressure, are not well-rested and/or any other physical impairment that may limit your ability to use and/or operate this product(s) in the safe manner outlined in this Instruction Manual. Additionally, do not use this or any other Millennium product(s) if you are currently taking medication (including prescription) and/or using and/or consuming any substance, including alcohol, that may limit your ability to use this Millennium product(s) as outlined and described in the Instruction Manual. Never use a treestand when feeling ill, nauseous or dizzy. Failure to follow these instructions may result in serious injury or death!
-  **WARNING!** DO NOT leave your Millennium product(s) installed for more than two weeks (14 days). Any number of factors can jeopardize its installation and integrity. These include, but are not limited to, weather or other environmental factors that can negatively affect its performance. Animals can also cause damage to your Millennium product(s) that can negatively affect its performance and your safety. Additionally, factors such as tree growth can stress and damage supporting straps, chains and/or buckles. Failure to follow these instructions may result in serious injury or death!
-  **WARNING!** ALWAYS inspect the treestand and all safety devices prior to each use. DO NOT use product if it shows signs of wear, damage, deterioration, or vandalism. Factors such as tree growth, vandals, weather and animals may affect the performance of an unattended treestand. Failure to follow these instructions may result in serious injury or death!
-  **WARNING!** Strict weight limitations have been set for each product to ensure your personal safety. Note the weight limitations of your stand and that this weight limit includes the user(s) and equipment. NEVER EXCEED THESE WEIGHT LIMITATIONS! Failure to follow these instructions may result in serious injury or death!
-  **WARNING!** DO NOT jump or bounce on the treestand platform and/or the seat to engage the stand to the tree. Failure to follow these instructions may result in serious injury or death!
-  **WARNING!** DO NOT attempt to use this or any other Millennium product(s) when ice, snow, and/or freezing rain has deposited or formed on any portion of the tree or stand you intend to climb. Do not attempt to use this or any other Millennium product(s) when thunderstorms are threatening and/or present within five (5) miles. Do not attempt to use this or any other product(s) when any other adverse weather condition presents itself. These include, but are not limited to, weather conditions which have the potential for producing winds, lightning, rain, snow, sleet and/or any other atmospheric condition which may limit the user's ability to operate this Millennium product(s) in a safe manner as described in this Instruction Manual. Should inclement weather conditions arise during your use of this Millennium product(s), return to the ground immediately. Failure to follow these instructions may result in serious injury or death!
-  **WARNING!** BEFORE each use, make sure all nuts and bolts are secure. CHECK all hardware and webbing prior to every use to make sure that no damage has occurred to hardware and that webbing (as applicable) is not cut or frayed. Keep webbing from coming into contact with any sharp edges. DO NOT USE THIS PRODUCT IF ANY DAMAGE IS SUSPECTED. Failure to follow these instructions may result in serious injury or death!
-  **WARNING!** REPLACE any damaged or worn part with original parts. Replace attachment belts every three years and when not in use store in a dry, cool, safe place away from sunlight. Never store a treestand or any of its components outdoors when not in use. To purchase parts contact Millennium at (601) 932-5832. Failure to follow these instructions may result in serious injury or death!
-  **WARNING!** Always wear the appropriate foot wear when using a treestand. A good non-slip safety boot is important for your safety. Be especially careful that boot laces do not get hooked on the treestand (or any of its components) or climbing aids (tuck shoelaces into boot before climbing). Failure to follow these instructions may result in serious injury or death!
-  **WARNING!** DO NOT use this product, or attempt to use a treestand, on a dead, leaning, diseased, loose barked tree (bark that flakes or falls off), irregular shaped trees, or utility poles. DO NOT use this product on any tree that does not allow for a level standing platform. Failure to follow these instructions may result in serious injury or death!
-  **WARNING!** NEVER hunt out of a treestand at heights at which you are not completely comfortable. Depending upon the tree and hunting conditions, choose the minimum hunting height that allows for safe, effective hunting. Failure to follow these instructions may result in serious injury or death!
-  **WARNING!** DO NOT use this, or any other product(s) to climb utility poles, telephone poles, structural columns or any other man-made structures. Never use this or any other product(s) around power generation (e.g., transformers, generators, substations, etc.) and/or power transmission equipment. Never use a treestand on a dead, leaning, diseased or loose barked tree. NEVER USE A TREE BRANCH, OR ANY PORTION OF A TREE, TO SUPPORT ANY PORTION OF YOUR WEIGHT OR AS A HAND HOLD. Failure to follow these instructions may result in serious injury or death!



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**WARNING!** DO NOT stand on the treestand seat. Failure to follow these instructions may result in serious injury or death!



**WARNING!** These Millennium product(s) were designed for installation on trees with a minimum diameter of nine (9) inches at tree-stand installation height (i.e., seat height). DO NOT use your Millennium product(s) on trees with trunk diameters that do not meet this minimum diameter requirement. Failure to follow these instructions may result in serious injury or death!



**WARNING!** A minimum of three (3) adults is required to install and/or remove a ladderstand. Failure to follow these instructions may result in serious injury or death!



**WARNING!** The stabilizer straps and stabilization devices must be attached and tightened before attempting to climb to the seating/standing platforms. Failure to follow these instructions may result in serious injury or death!



**WARNING!** When installing a ladderstand, always apply weight on the first rung to set the ladder firmly into the ground. Failure to follow these instructions may result in serious injury or death!



**WARNING!** Check the ground under ladderstands and climbing systems to make sure it is firm and level. Sloping ground or uneven surfaces (e.g., one side on a rock) can cause the ladder to tilt or shift off the tree as you climb. Failure to follow these instructions may result in serious injury or death!



**WARNING!** Always maintain three-point contact when climbing up/down a tree when using climbing aids and/or ladderstands. Proper three-point contact means having either two feet with one hand or one foot with two hands on the step portion of the climbing aids at all times when climbing up or down. Failure to follow these instructions may result in serious injury or death!



**WARNING!** Always lean forward as you climb and attach your full-body fall arrest harness tree belt to the tree trunk before securing the platform to the tree and stepping onto the platform. Failure to follow these instructions may result in serious injury or death!

Should you have any questions about the assembly, installation or use of this product, or any other product, please do not hesitate to call one of our customer service representatives at (601) 932-5832 and they will answer all questions you may have about any of the complete line of Millennium products.

**OPTIONAL ACCESSORIES AND REPLACEMENT PARTS**

Any number of innovative accessories are available and sold separately to compliment your new climbing system. Only genuine authorized accessories should be used with your climbing/treestand system. Genuine replacement parts are also available online or via telephone. Should you require parts or service, or if you just have a question about this, or any other product(s), simply give one of our customer service representatives a call (601) 932-5832 or visit us online at [millenniumstands.com](http://millenniumstands.com).

**FULL-BODY FALL ARREST HARNESS SYSTEM (FAS)**

**WARNING!** Failure to read and strictly comply with the instructions contained here may result in serious injury or death!

Read the full-body fall arrest harness section carefully and follow all of the instructions! Your full-body fall arrest harness and its component (i.e., lanyard/tether, tree belt, climbing belt (lineman's belt as applicable), suspension relief device) is designed for a maximum capacity (user and equipment) of 300 pounds (136 kg). Additionally, your full-body fall arrest harness (and its components) must be replaced after three (3) years of service! Please contact Millennium for full-body fall arrest harness replacement procedure should you experience a fall or should it exceed the three (3) year service period.



**WARNING!** Prior to attempting to use this or any other product(s) you must take a moment and become familiar with its assembly, setup and installation. You must practice installing, setting-up and using your full-body fall arrest harness and its components (i.e., lanyard/tether, tree belt, suspension relief device, climbing belt/lineman's belt [as applicable]) at ground level prior to attempting to use it at heights above ground-level. Once you have become thoroughly knowledgeable and comfortable with this product(s) setup, installation and use at ground-level, you are now ready to use it at heights above ground-level. Failure to follow these instructions may result in serious injury or death!



**WARNING!** You must wear a Fall Arrest System (FAS) comprising of a full-body fall arrest harness, lanyard/tether, tree belt, suspension relief device, and climbing belt/lineman's belt (as applicable) at all times after leaving the ground. You must stay connected at all times after leaving the ground while using fixed position treestands. Single safety belts and chest harnesses are no longer preferred and should never be used. If you are not wearing a full-body fall arrest harness (that is connected to the tree) that is protecting you from a fall, do not leave the ground. Failure to follow these instructions may result in serious injury or death!



and should never be used. If you are not wearing a full-body fall arrest harness (that is connected to the tree) that is protecting you from a fall, do not leave the ground. Failure to follow these instructions may result in serious injury or death!

**WARNING!** You must practice putting the full-body fall arrest harness on, adjusting and using your full-body fall arrest harness and its components (i.e., lanyard/tether, tree belt, suspension relief device, climbing belt/lineman's belt [as applicable]) at ground-level in the presence of a responsible adult to experience the feeling of hanging suspended before using in a hunting environment. This experience will ensure you remain calm and collected should you experience a fall while hunting. Failure to follow these instructions may result in serious injury or death!

**WARNING!** The length of the full-body fall arrest harness lanyard/tether must be kept to a minimum at all times during use. It should be adjusted so that it is above the head with no slack (snug) in the sitting position and you should have the minimum amount of slack possible when climbing. Never let the tether strap get under your chin or around your neck. Failure to follow these instructions may result in serious injury or death!

**WARNING!** Should you experience a fall there is time to make a correct decision on what action needs to take place. It is important to remember: DO NOT PANIC! Failure to follow this warning may result in serious injury or death!

**WARNING!** If you have a limiting physical and/or health condition that precludes and/or renders you incapable of self-recovery and/or a suitable escape plan is not available, DO NOT hunt from heights above ground-level. Failure to follow these instructions may result in serious injury or death!

**WARNING!** Falls from a treestand can occur anytime after leaving the ground. These falls could result in either serious injury or death! For your personal safety, please take a moment to carefully read this product Instruction Manual in its entirety before attempting to assemble, set-up, install and/or otherwise use this Millennium product. At least annually, review the contents of this Instruction Manual. Additionally, keep these instructions for the entire duration that you own this product(s). Failure to follow these instructions may result in serious injury or death!

**WARNING!** The safe use and operation of this product is the sole responsibility of the user. It is also the sole responsibility of the owner to provide any person(s) who borrow or purchase this product from them with these complete instructions. Failure to follow these instructions may result in serious injury or death! Additionally, failure to follow these instructions may subject you to personal liability penalties as determined by the U.S. Judicial system.

**WARNING!** Prior to each hunt, make sure that you have a signaling device (e.g., mobile phone, radio, whistle, signal flare, Personal Locator Device [PLD], etc.) in your possession and on your person in an operable condition. This device must be within easy access should you experience the need to contact emergency assistance. Failure to follow these instructions may result in serious injury or death!

**WARNING!** Practice the use of your Millennium full-body fall arrest harness and Suspension Relief Device (SRD) at ground-level in the presence of a responsible adult to experience the feeling of hanging suspended before using in a hunting environment. Failure to follow these instructions may result in serious injury or death!

**WARNING!** NEVER allow the full-body fall arrest harness lanyard/tether to get under your chin or around your neck. This poses a choking hazard that can lead to serious injury or death. Failure to follow these instructions may result in serious injury or death!

**WARNING!** If your hunting location is unknown by anyone and communication efforts are unsuccessful, you must have a personal plan for self-recovery/escape should you experience a fall. Prolonged suspension in a full-body fall arrest harness can be fatal. It is important to exercise the legs by pushing against the tree or doing other forms of continuous leg exercises to avoid blood pooling while being suspended. Varying degrees of physical fitness may require different plans for self-recovery/escape the effects of prolonged suspension. Have a personal plan and practice it in the presence of a responsible adult before leaving the ground. No one escape/rescue plan will work for every hunter, on every tree, in every circumstance. Only you can determine the best self-recovery/escape plan for your hunting situation before leaving the ground. There is time to make a correct decision on what action to take if a fall occurs while wearing a full-body fall arrest harness. It is important to remember, DO NOT PANIC. Remain calm and implement your practiced rescue, relief and recovery plan. Hunt from the ground when a self-recovery /escape ability is absent. Failure to follow these instructions may result in serious injury or death!













## FULL-BODY FALL ARREST HARNESS SYSTEM WARNINGS



**WARNING!** Failure to read and strictly comply with the instructions contained here may result in serious injury or death!

Read the full-body fall arrest harness section carefully and follow all of the instructions! Your full-body fall arrest harness and its component (i.e., lanyard/tether, tree belt, climbing belt (lineman's belt as applicable), suspension relief device) is designed for a maximum capacity (user and equipment) of 300 pounds (136 kg). Additionally, your full-body fall arrest harness (and its components) must be replaced after three (3) years of service! Please contact Millennium for our full-body fall arrest harness replacement procedure should you experience a fall or should it exceed the three (3) year service period.



-  **WARNING!** Prior to attempting to use this or any other product(s) you must take a moment and become familiar with its assembly, setup and installation. You must practice installing, setting-up and using your full-body fall arrest harness and its components (i.e., lanyard/tether, tree belt, suspension relief device, climbing belt/lineman's belt [as applicable]) at ground level prior to attempting to use it at heights above ground-level. Once you have become thoroughly knowledgeable and comfortable with this product(s) setup, installation and use at ground-level, you are now ready to use it at heights above ground-level. Failure to follow these instructions may result in serious injury or death!
-  **WARNING!** You must wear a Fall Arrest System (FAS) comprising of a full-body fall arrest harness, lanyard/tether, tree belt, suspension relief device, and climbing belt/lineman's belt (as applicable) at all times after leaving the ground. You must stay connected at all times after leaving the ground while using fixed position treestands. Single safety belts and chest harnesses are no longer preferred and should never be used. If you are not wearing a full-body fall arrest harness (that is connected to the tree) that is protecting you from a fall, do not leave the ground. Failure to follow these instructions may result in serious injury or death!
-  **WARNING!** You must practice putting the full-body fall arrest harness on, adjusting and using your full-body fall arrest harness and its components (i.e., lanyard/tether, tree belt, suspension relief device, climbing belt/lineman's belt [as applicable]) at ground-level in the presence of a responsible adult to experience the feeling of hanging suspended before using in a hunting environment. This experience will ensure you remain calm and collected should you experience a fall while hunting. Failure to follow these instructions may result in serious injury or death!
-  **WARNING!** The length of the full-body fall arrest harness lanyard/tether must be kept to a minimum at all times during use. It should be adjusted so that it is above the head with no slack (snug) in the sitting position and you should have the minimum amount of slack possible when climbing. Never let the tether strap get under your chin or around your neck. Failure to follow these instructions may result in serious injury or death!
-  **WARNING!** Should you experience a fall there is time to make a correct decision on what action needs to take place. It is important to remember: **DO NOT PANIC!** Failure to follow this warning may result in serious injury or death!
-  **WARNING!** If you have a limiting physical and/or health condition that precludes and/or renders you incapable of self-recovery and/or a suitable escape plan is not available, **DO NOT** hunt from heights above ground-level. Failure to follow these instructions may result in serious injury or death!
-  **WARNING!** Falls from a treestand can occur anytime after leaving the ground. These falls could result in either serious injury or death! For your personal safety, please take a moment to carefully read this product Instruction Manual in its entirety before attempting to assemble, set-up, install and/or Otherwise use this Millennium product. At least annually, review the contents of this Instruction Manual. Additionally, keep these instructions for the entire duration that you own this product(s). Failure to follow these instructions may result in serious injury or death!
-  **WARNING!** The safe use and operation of this product is the sole responsibility of the user. It is also the sole responsibility of the owner to provide any person(s) who borrow or purchase this product from them with these complete instructions. Failure to follow these instructions may result in serious injury or death! Additionally, failure to follow these instructions may subject you to personal liability penalties as determined by the U.S. Judicial system.
-  **WARNING!** Prior to each hunt, make sure that you have a signaling device (e.g., mobile phone, radio, whistle, signal flare, Personal Locator Device [PLD], etc.) in your possession and on your person in an operable condition. This device must be within easy access should you experience the need to contact emergency assistance. Failure to follow these instructions may result in serious injury or death!
-  **WARNING!** Practice the use of your Millennium full-body fall arrest harness and Suspension Relief Device (SRD) at ground-level in the presence of a responsible adult to experience the feeling of hanging suspended before using in a hunting environment. Failure to follow these instructions may result in serious injury or death!
-  **WARNING!** NEVER allow the full-body fall arrest harness lanyard/tether to get under your chin or around your neck. This poses a choking hazard that can lead to serious injury or death. Failure to follow these instructions may result in serious injury or death!
-  **WARNING!** If your hunting location is unknown by anyone and communication efforts are unsuccessful, you must have a personal plan for self-recovery/escape should you experience a fall. Prolonged suspension in a full-body fall arrest harness can be fatal. It is important to exercise the legs by pushing against the tree or doing other forms of continuous leg exercises to avoid blood pooling while being suspended. Varying degrees of physical fitness may require different plans for self-recovery/escape the effects of prolonged suspension. Have a personal plan and practice it in the presence of a responsible adult before leaving the ground. No one escape/rescue plan will work for every hunter, on every tree, in every circumstance. Only you can determine the best self-recovery/escape plan for your hunting situation before leaving the ground. There is time to make a correct decision on what action to take if a fall occurs while wearing a full-body fall arrest harness. It is important to remember, **DO NOT PANIC.** Remain calm and implement your practiced rescue, relief and recovery plan. Hunt from the ground when a self-recovery /escape ability is absent. Failure to follow these instructions may result in serious injury or death!



## FULL-BODY FALL ARREST HARNESS SYSTEM INSTRUCTIONS



- WARNING!** Read these Millennium full-body fall arrest harness instructions carefully and follow all the instructions! Your new full-body fall arrest harness is designed for a maximum capacity (user and equipment) of 300 pounds (136 kg). Additionally, your new full-body fall arrest harness must be replaced after three (3) years of service! Replace your full-body fall arrest harness immediately should you experience a fall while wearing it. Failure to follow these instructions may result in serious injury or death!
- WARNING!** Use the Millennium full-body fall arrest harness provided with this product or a harness that complies with TMA standards. Note: you must store your full-body fall arrest harness out of direct sunlight and out of any other harsh environmental condition(s) that may adversely affect its performance. Failure to follow these instructions may result in serious injury or death!
- WARNING!** It may be necessary to purchase an aftermarket full-body fall arrest harness which meets or exceeds TMA standards should the Millennium full-body fall arrest harness provided with this product(s) not be sufficiently large enough. Remember: never exceed the weight capacity of this product(s). Failure to follow these instructions may result in serious injury or death!



Figure 1  
Full-Body Fall Arrest Harness (Front and Rear Views)



Figure 2  
Step Into Leg Loops



Figure 3  
Slip Right Arm Into  
Right Shoulder Strap



Figure 4  
Full-Body Fall Arrest  
Harness On Loosely



Figure 5  
Wrap Waist Belt  
Around Waist

**STEP 1.** Identify the main parts of the full-body fall arrest harness as depicted in Figure 1. Hold the full-body fall arrest harness by the tether loop insuring the harness is upright and leg straps are hanging down as depicted in Figure 2. Straighten any straps which may have become twisted. With the leg loops hanging at the bottom, step into each leg loop while holding the shoulder straps as shown in Figure 2.



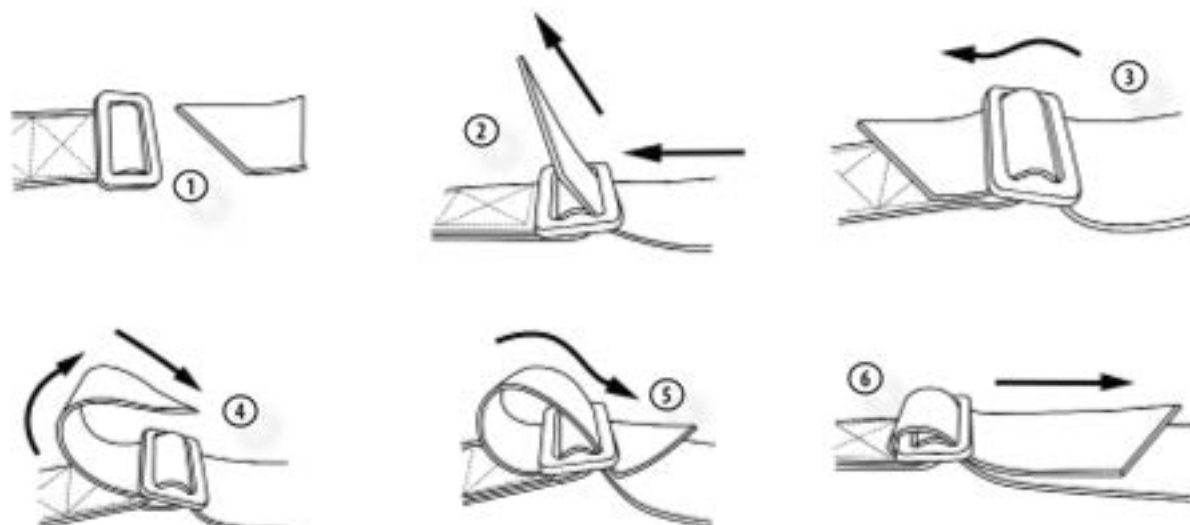


Figure 6  
Thread Waist Buckle



Figure 7  
Tighten Leg Loops/Positioned  
Snugly in Groin Area



Figure 8  
Full-Body Fall Arrest Harness Donned  
Correctly (Front and Rear Views)

STEP 2: With both left and right legs in the leg loops, slip your right arm through the right shoulder strap as shown in Figure 3. With your right arm in the right shoulder strap, repeat this Step for your left arm. The full-body fall arrest harness should now be hanging loosely about your torso as shown in Figure 4.

STEP 3: Locate the waist belt and waist belt buckle as shown in Figure 1. Wrap the waist belt around your waist as shown in Figure 5. Thread the buckle as shown in Figure 6. Extreme care must be taken to thread the waist buckle as depicted in Figure 6. Tighten the waist buckle until the waist belt is snug. DO NOT overtighten as this may become very uncomfortable and potentially cut-off your circulation.



**WARNING! DO NOT** overtighten the leg loops as this may cut-off circulation and cause an unsafe condition. Failure to follow these instructions may result in serious injury or death!

STEP 4: With the waist belt comfortably snug, locate the two (2) leg loop buckles as shown in Figure 1. Adjust both leg loop buckles so the leg loops are positioned snugly in the groin area as shown in Figure 7. Tighten the leg loops so they are snug, however, not overly tight. Overtightening of the leg loops will restrict circulation to the legs and cause an unsafe condition.



**WARNING! DO NOT** overtighten the waist belt as this may cut-off circulation and cause an unsafe condition. Failure to follow these instructions may result in serious injury or death!

STEP 5: With the leg loops tightened to a comfortable fit and the waist belt adjusted snugly, your full-body fall arrest harness should now be donned as shown in Figure 8.



## FULL-BODY FALL ARREST HARNESS SYSTEM INSTRUCTIONS (TREE BELT)



Figure 9  
Insert Tree Belt Through  
Full-Body Fall Arrest Harness Tether  
Loop

STEP 1: Once you have reached your desired height, insert the tree belt (refer to Figure 1 for identification) through the loop of the full-body fall arrest harness tether loop as shown in Figure 9. Wrap the tree belt around the tree at a height that allows just enough slack for you to sit comfortably in your stand (as shown in Figure 10). NOTE: Keeping the full-body fall arrest harness tether as short as possible limits the distance you will travel in the unlikely event you should experience a fall.

STEP 2: Secure the tree belt by inserting the tag (free-end) end through the slot in the buckle closest to opposite end of the tree belt, then cross over the sliding mechanism and back down through opposite slot. Pull on tree belt to secure and test to make sure sliding mechanism engages, creating secure tree belt placement. Refer to Figure 11 for proper tree belt buckle threading. YOU MUST thread the tree belt buckle as shown in Figure 11. Failure to do so may result in failure of the tree belt.



Figure 10  
Wrap Tree Belt Around  
Tree Trunk

**WARNING!** YOU MUST thread the tree belt buckle as shown in Figure 11. Failure to thread the buckle as shown will result in the belt failing to hold and separation from the tree trunk. Failure to follow these instructions may result in serious injury or death!

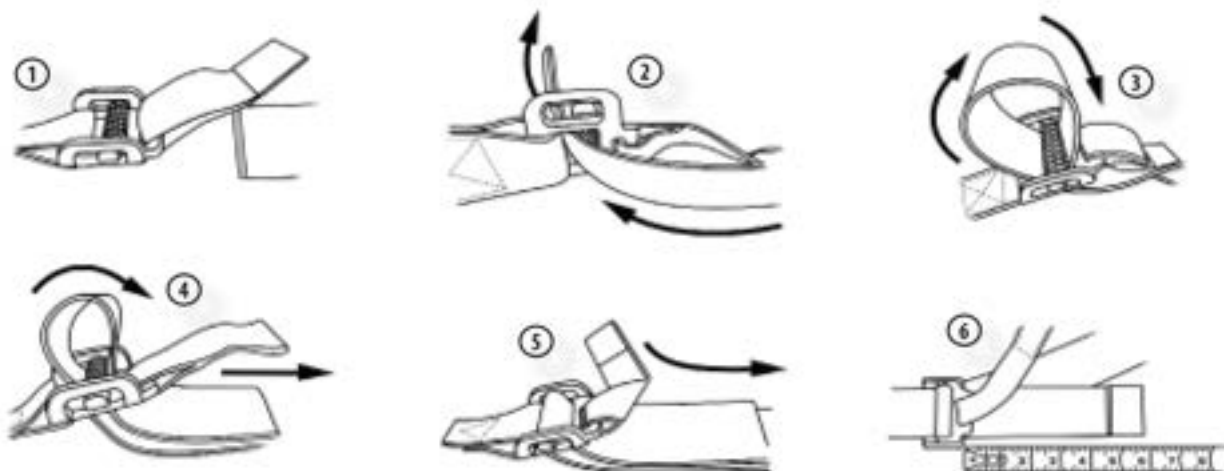


Figure 11  
Threading Tree Belt Buckle



Figure 12  
Full-Body Fall Arrest Harness  
Tether While Standing



Figure 13  
Full-Body Fall Arrest Harness  
Tether While Seated

STEP 3: With the full-body fall arrest harness tree belt and tether installed as outlined previously, adjust the height of the tree belt so it is taut as shown in Figures 12 and 13. Please note, the tether length will vary depending on whether or not you are plan on standing or sitting during your use of this Millennium Outdoor product. You must keep the tether length as short as possible at all times to minimize the distance you might fall in the unlikely event you experience a fall while using this Millennium product.



## FULL-BODY HARNESS SYSTEM INSTRUCTIONS (SUSPENSION RELIEF DEVICE)

No one plans to fall from their treestand, however, falls can and do occur without warning. It is important to know what to do in the unlikely event you experience a fall from an elevated hunting position. It is also very important you practice your escape plan at ground-level prior to entering an elevated hunting platform. There is time to make a correct decision on what action to take if a fall occurs while wearing a full-body fall arrest harness. It is important not to panic. Remain calm and implement your practiced rescue, relief and recovery plan.

A Suspension Relief Device, or SRD, has been provided with this Millennium product. It is provided to help relieve the pressure on your lower extremities in the unlikely event you experience a fall from an elevated hunting position.



**WARNING!** A suspension relief device must be on your person and readily accessible while using a full-body fall arrest harness. These devices will allow you to relieve the load on the lower extremities if suspended in a full-body fall arrest harness and help maintain circulation in the legs and mitigate (minimize) suspension trauma (blood pooling) or allow descent to the ground. Follow all instructions below regarding the provided SRD (Suspension Relief Device). Failure to follow full-body fall arrest harness instructions could result in not being able to return to the stand and being suspended in a full-body fall arrest harness after a fall. Failure to follow this warning may result in serious injury or death!

**STEP 1:** After a fall, take a moment to catch your breath and stay calm. Remain calm and do not panic.

**STEP 2:** Pull out the SRD strap located on the waist belt of your full-body fall arrest harness.

**STEP 3:** Adjust the SRD strap so you are able to step into the loop and then stand up, placing your weight in the standing loop and relieving the pressure on your lower extremities. The loop size can be adjusted by moving the buckle up or down (refer to Figure 14 for SRD operation).

**STEP 4:** If you are able to reach your ladder or climbing system, use it to get back into your secured treestand and then carefully climb down to ground-level. If you are not able to reach your stand, remain calm and continue to stand in the SRD loop and use your personal locating device or cell phone to call for help.

### Important Note Regarding Self Extractors

Several optional products/systems are available that offer self-recovery or self-extraction from a fall when suspended in a full-body fall arrest harness. Some systems automatically descend the user while others allow user control. One of these products/systems can be considered for use as an additional safety precaution against prolonged suspension and suspension trauma. Be sure to follow the manufacturers' directions on the safe use of these products/systems.

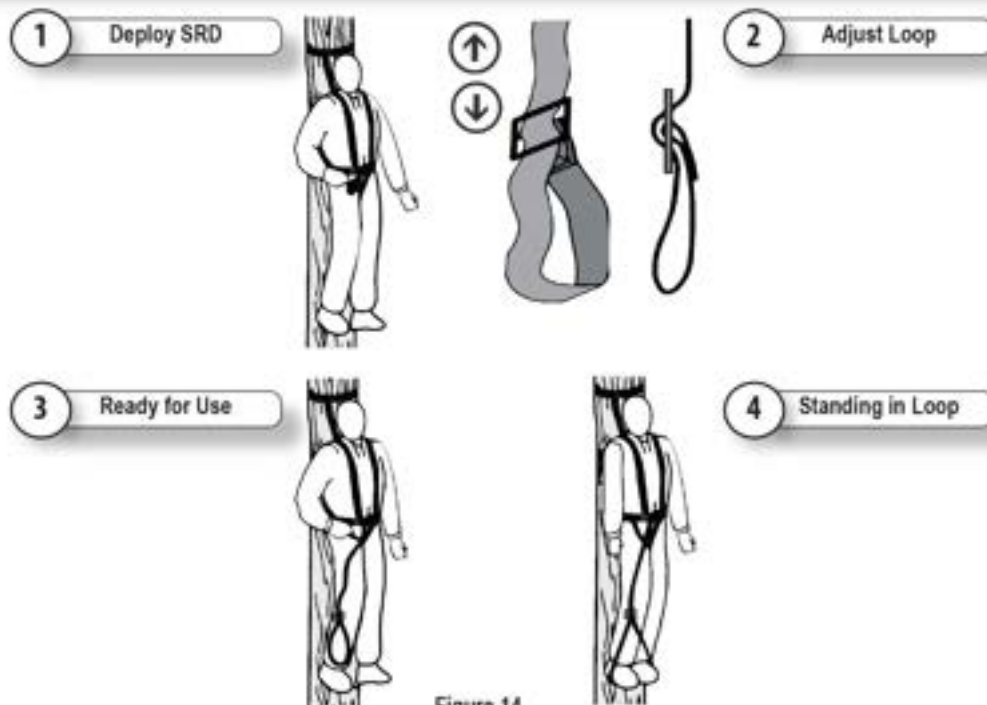


Figure 14  
Suspension Relief Device (SRD) Operation



# L-116 Ladder Stand Assembly



Some assembly is required prior to your use of your Millennium treestand. NOTE: ALL assembly should be performed with the ladderstand components laying flat on the ground.

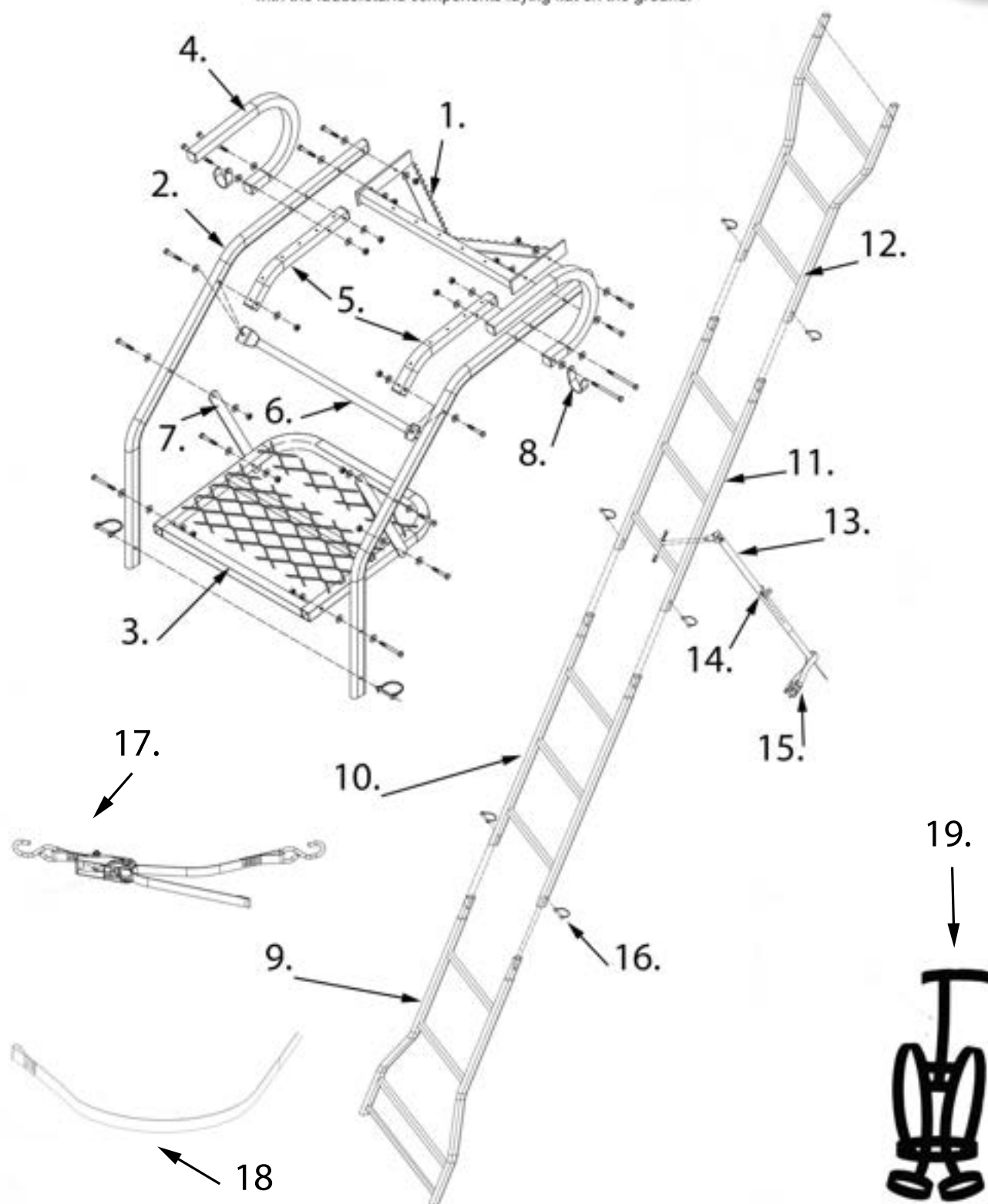


Figure 15  
Components of the L-116 Ladder Stand



## L-116 Ladder Stand Parts

	Description	Part Number	Size	Quantity
1	Tree Blade	Z-116-01		1
2	Upright	Z-116-02		2
3	Platform	Z-116-03		1
4	Arm Rest	Z-116-04		2
5	Seat Frame	Z-116-05		2
6	Spreader Bar	Z-116-06		1
7	Platform Support	Z-116-07		2
8	Accessory Hook	Z-116-08		2
9	Bottom Ladder Section	Z-116-09		1
10	Second ladder Section	Z-116-10		1
11	Third Ladder Section	Z-116-11		1
12	Top Ladder Section	Z-116-12		1
13	Tree Brace Assembly	Z-116-13		1
14	J-Hook	Z-116-14		1
15	Cam-Buckle Strap for Tree Brace	Z-116-15		1
16	Spring Pin	Z-215-05	¼"	8
17	Ratchet Strap	Z-205-34		1
18	Stabilizing Straps	Z-205-37		2
19	Safety Harness with Climbing Belt	H-600-CB		1
20.	Bolt	Z-123-58	¼" x 1-3/4"	8
21	Bolt	Z-124-08	¼" x 3-5/8"	4
22	Bolt	Z-123-28	¼" x 2-1/2"	4
23	Bolt	Z-123-52	¼" x 1"	1
24	Bolt	Z-123-77	¼" x 2"	1
25	Ny-loc Nuts	Z-123-31	¼"	17
26	Flat Washers	Z-123-63	¼" x ¾"	36

Figure 15  
Components of the L-366 Ladderstand (Continued)



## ASSEMBLY OF THE L-116 LADDER STAND

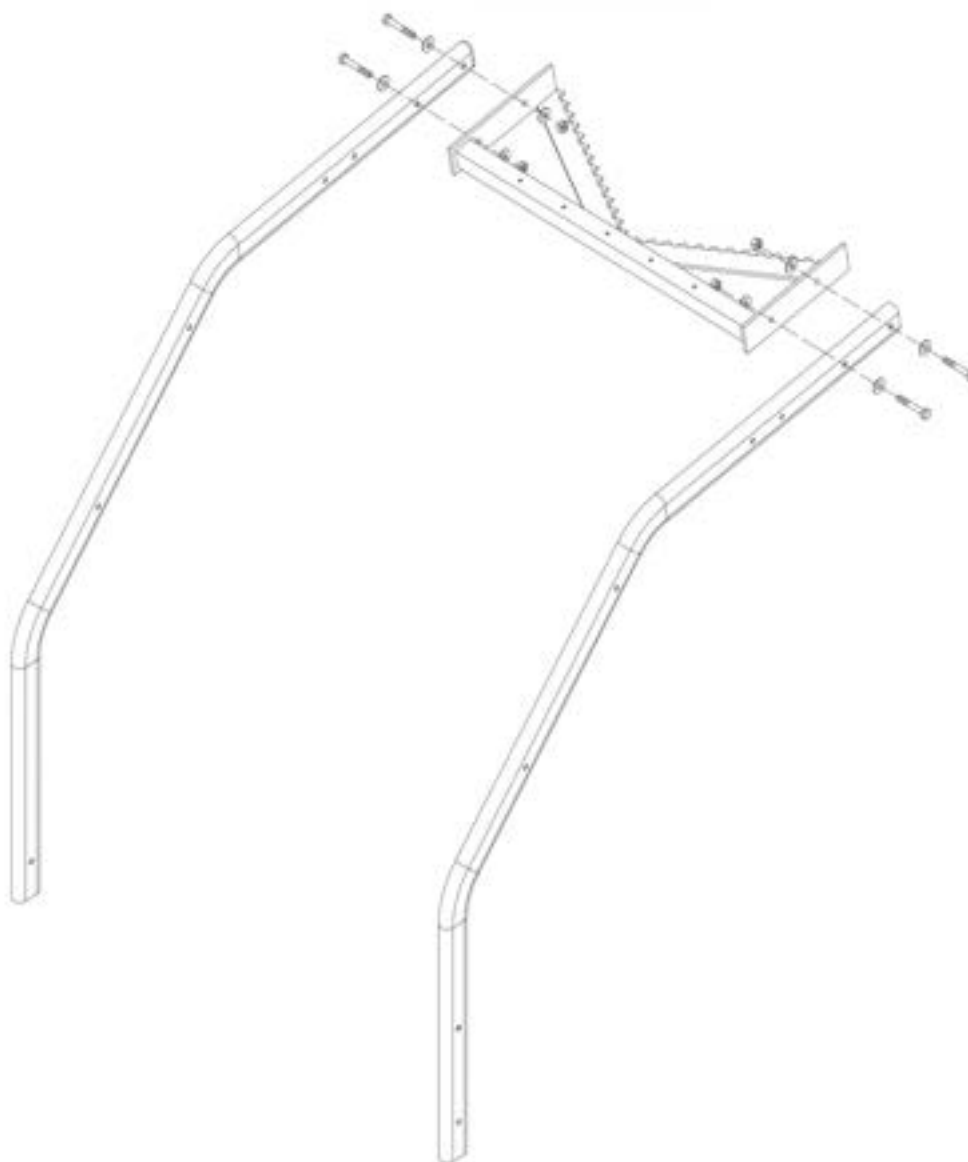
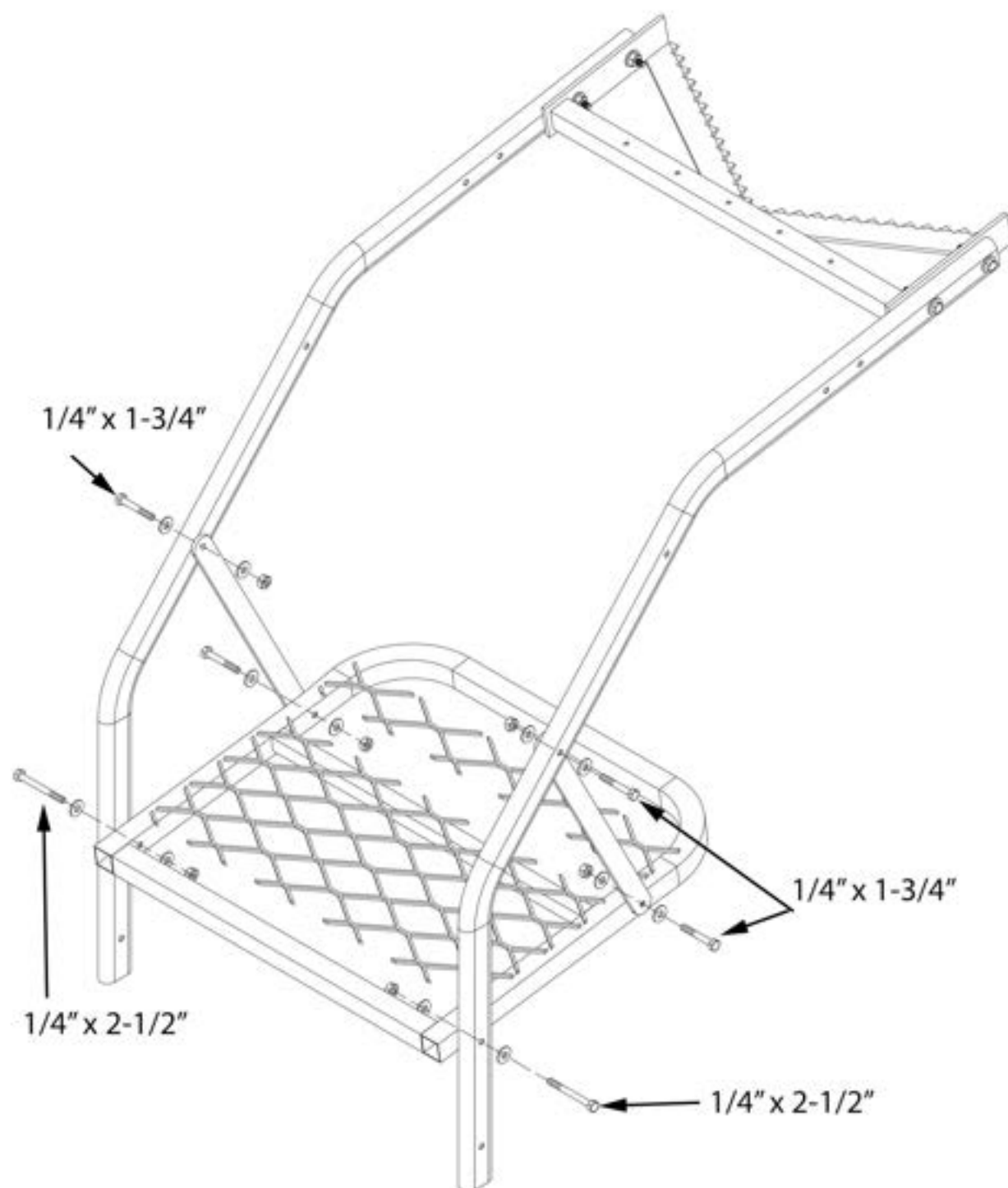


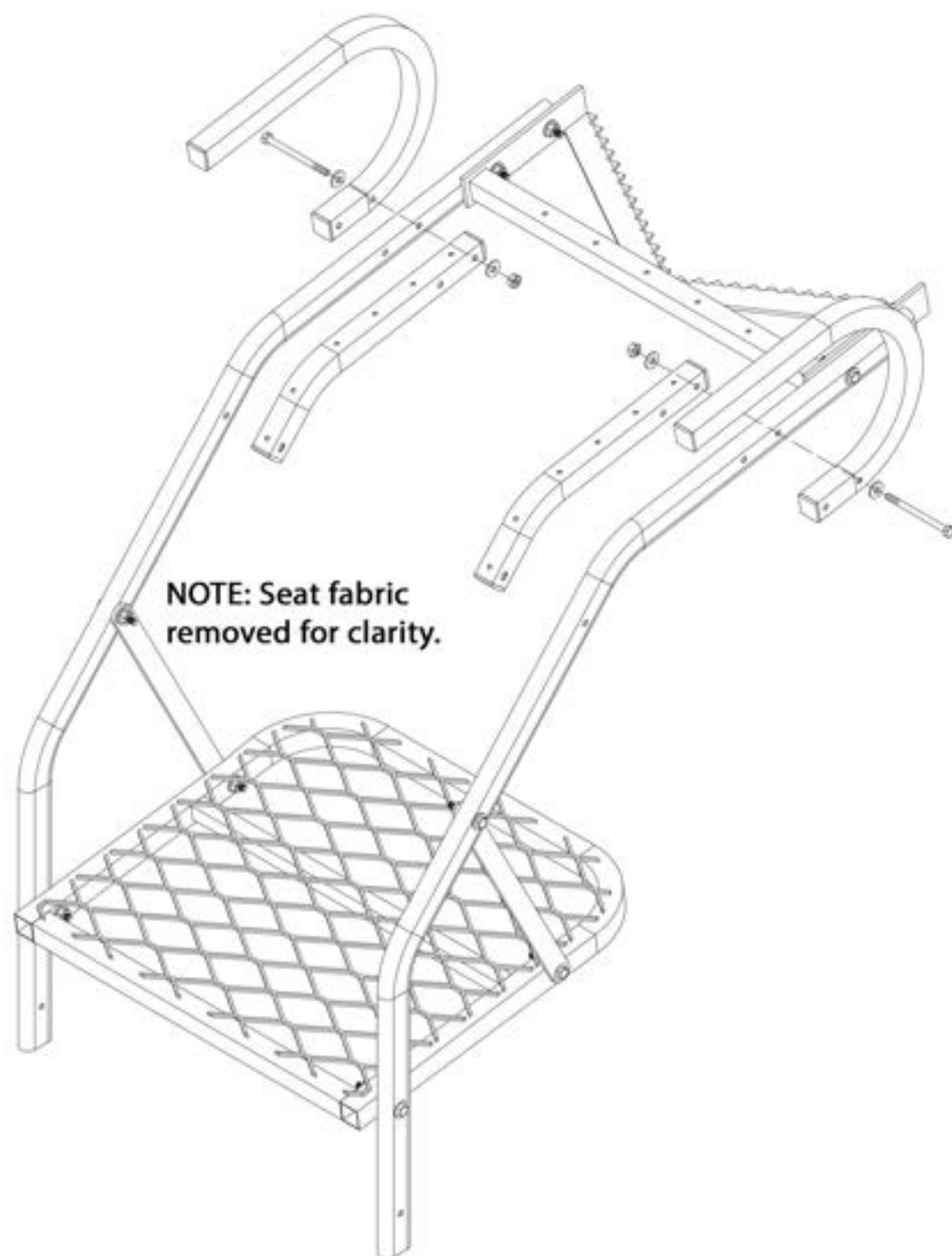
Image 1

STEP 1. Assemble the tree blade to the uprights using four 1/4" x 1-3/4" bolts, eight washers and four nuts placing washers under the head of bolts and under the nuts as seen in Image 1. You can now tighten the bolts.



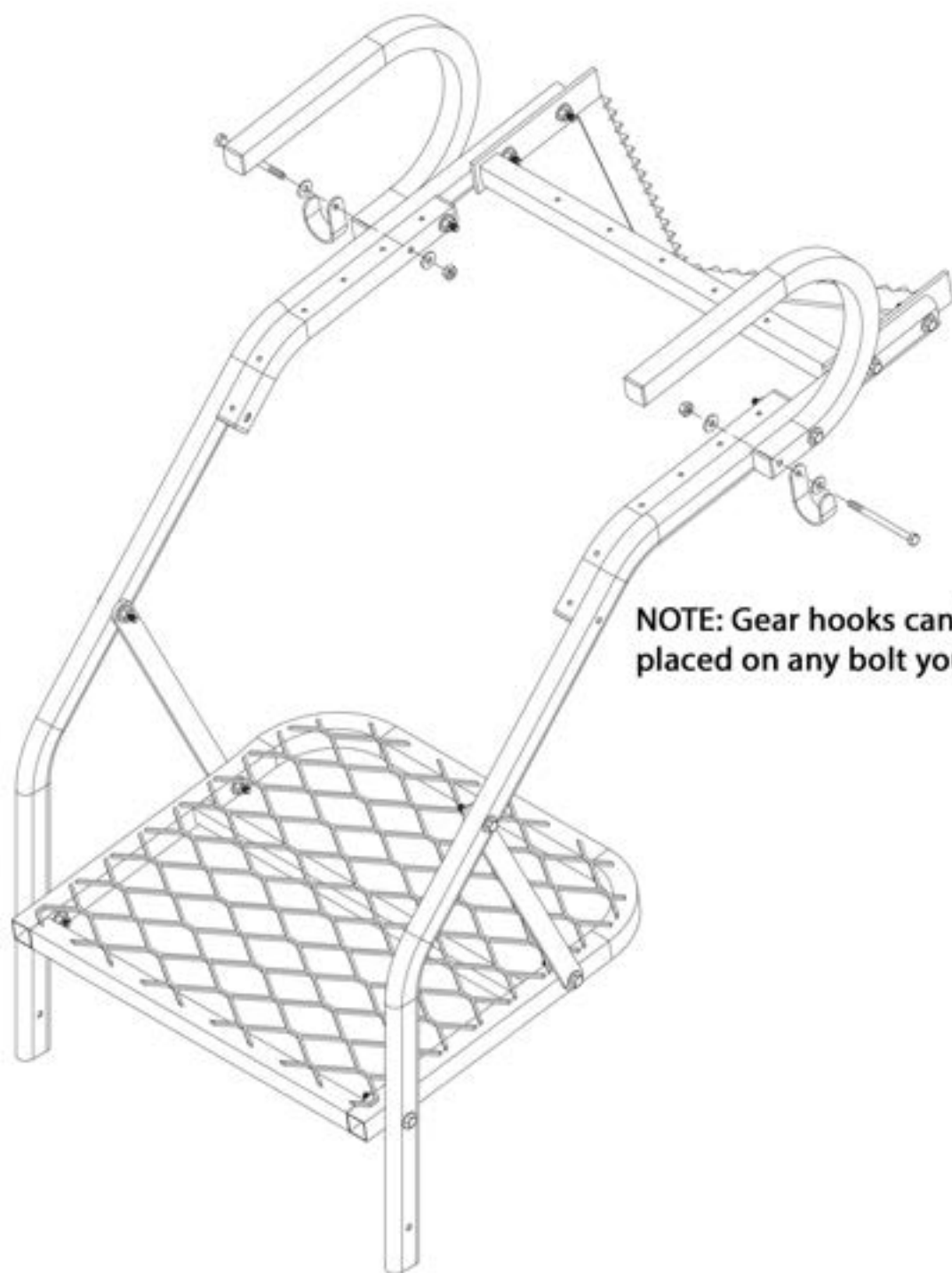
**IMAGE 2**

**STEP 2.** Assemble the platform and platform supports to the uprights using two 1/4" x 2-1/2" bolts, four 1/4" x 1-3/4" bolts, twelve flat washers and six ny-loc nuts as seen in Image 2. After all bolts are inserted you can tighten the nuts.

**IMAGE 3**

STEP 3. Install the armrests and the seat to the uprights using two 1/4" x 3-5/8" bolts, four washers and two nuts as seen in Image 3. Finger tighten the nuts only at this time. (NOTE: Seat fabric has been removed for clarity)





NOTE: Gear hooks can be placed on any bolt you prefer.

**IMAGE 4**

**STEP 4.** Install the gear hooks and the second bolt in the armrest and seat frame using two 3-5/8" bolts, four washers and two nyloc nuts as seen in Image 4. Finger tighten the nuts only at this time.

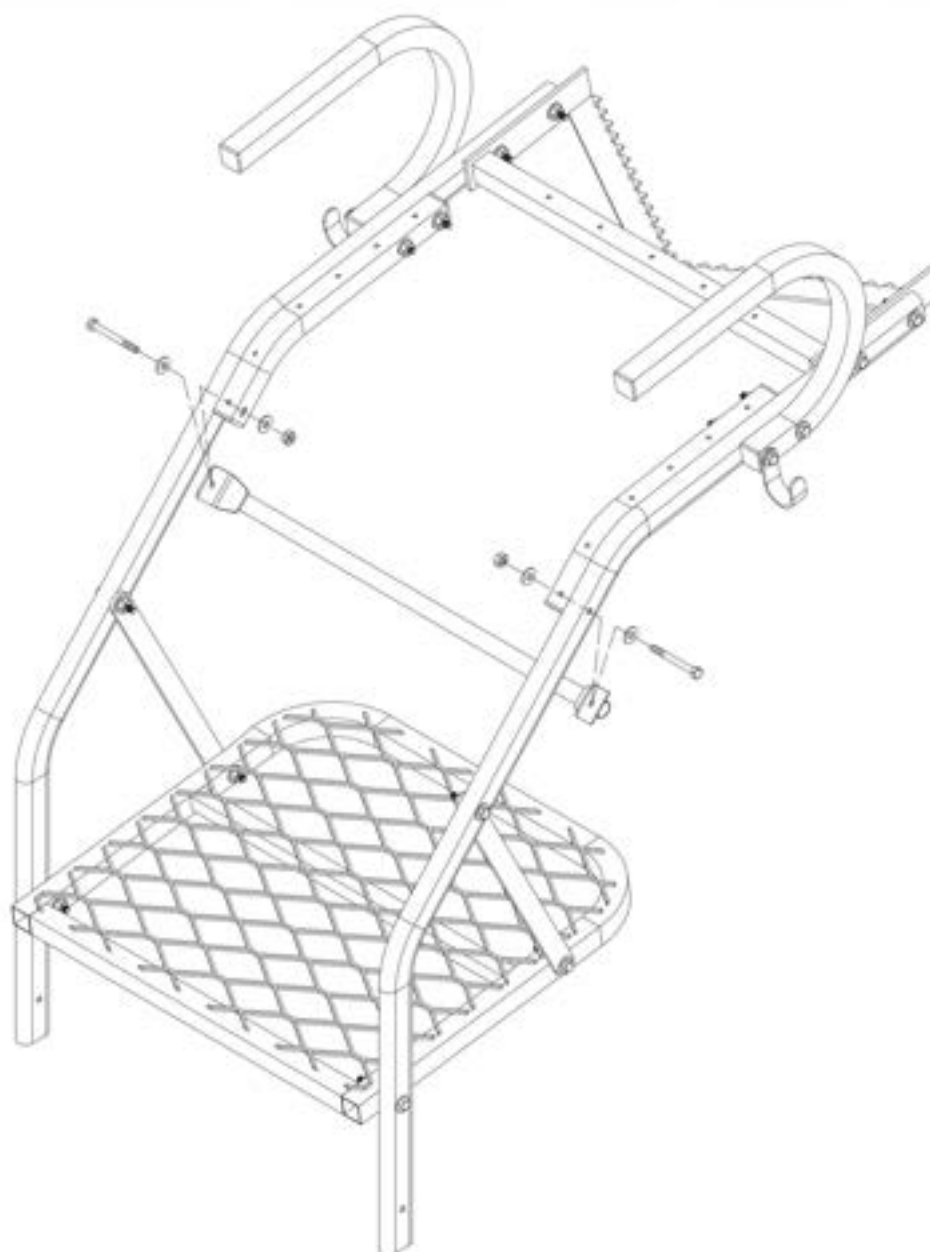


IMAGE 5

STEP 5: Assemble the spreader bar to the uprights and seat frame using two 1/4" x 2-1/2" bolts, four flat washers and two nuts. Finger tighten only at this time.

STEP 6: You can tighten all three bolts on one side of the seat and then tighten the three on the other side by turning each of them 3 turns at a time until all three are tight. This will tension the seat evenly.  
Now check all bolts on the stand to make sure they are tight.



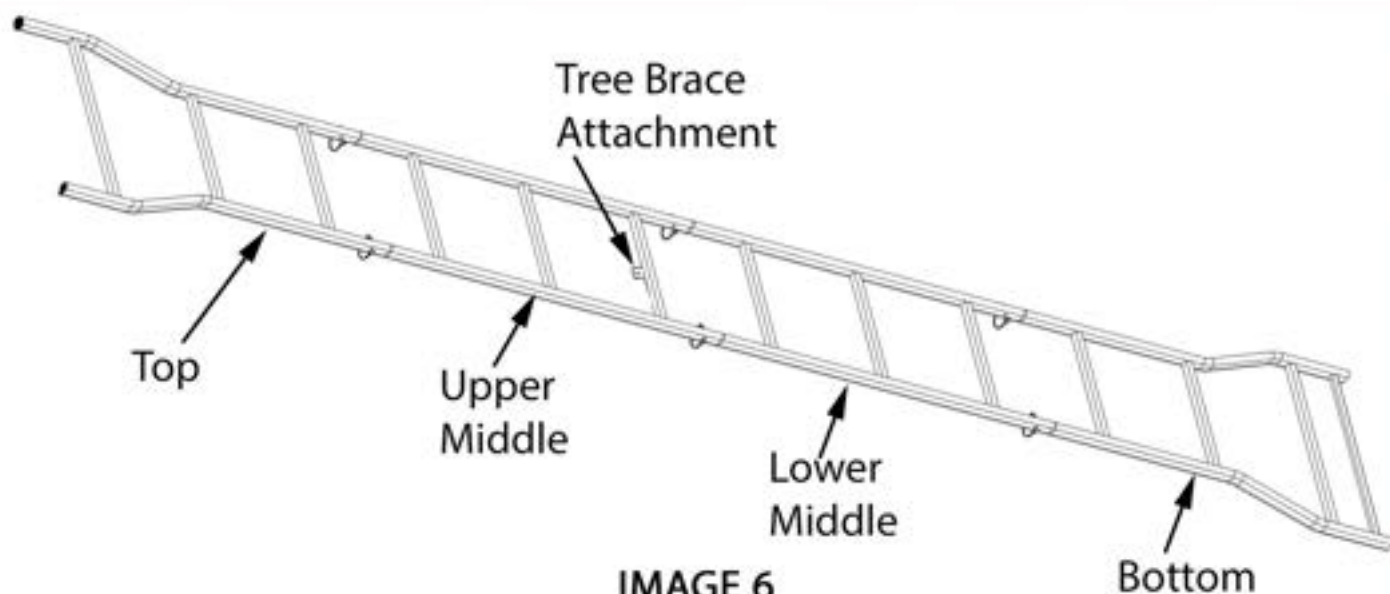


IMAGE 6

STEP 7. Connect all four sections of the ladder together using six spring pins. Be sure the upper middle section has the tree brace attachment on the bottom step of that section as seen in Image 6.

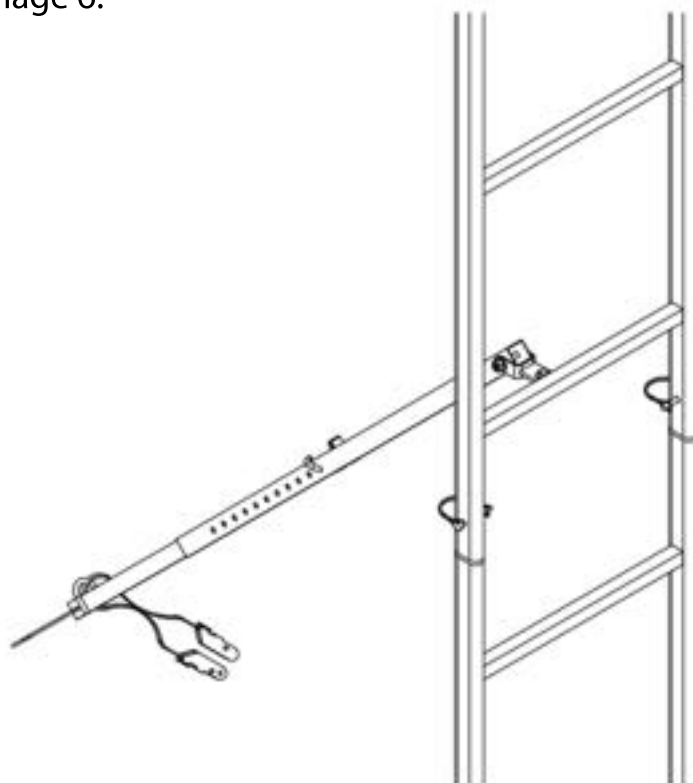


IMAGE 7

STEP 8: Attach the tree brace to the bottom step of the upper middle section of ladder using one 1/4" x 1" bolt, two washers and one nut as seen in Image 7.



IMAGE 8

STEP 9: Assemble the ladder to the stand using two spring pins as seen in Image 8.

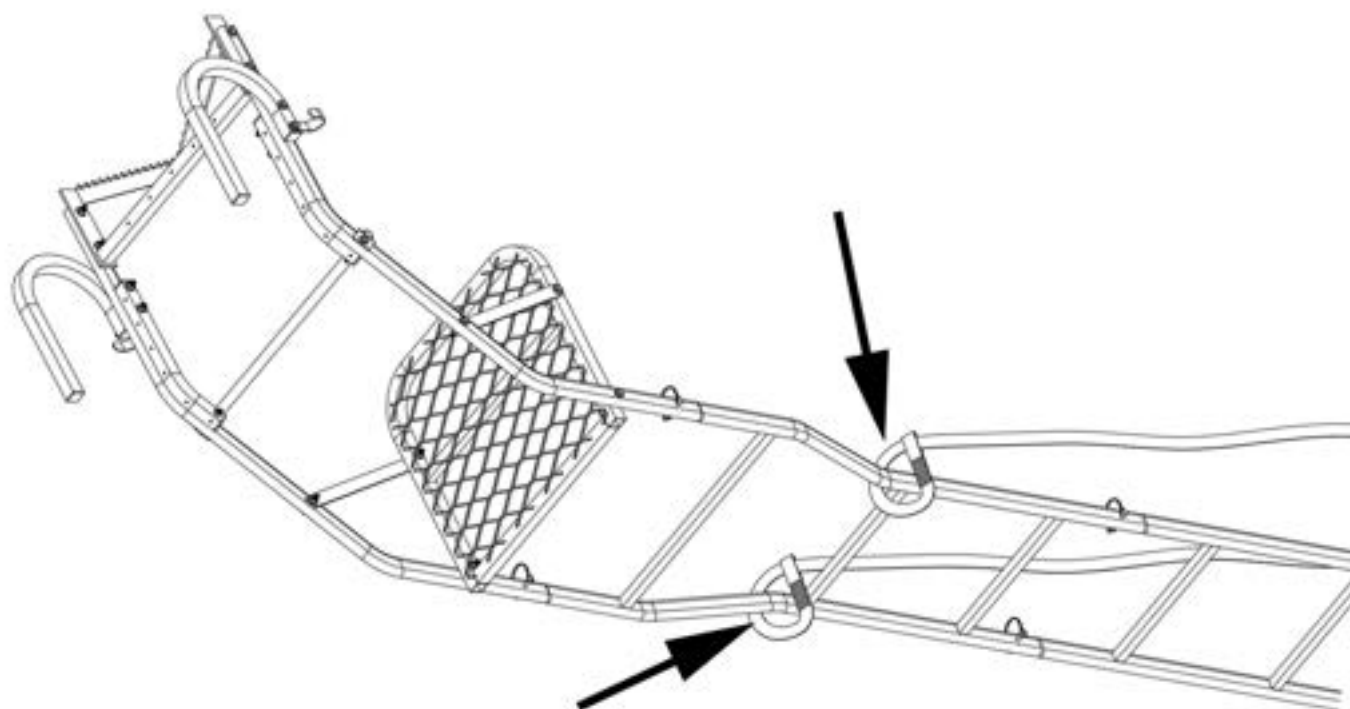





IMAGE 9.


STEP 10: Connect the stabilizing straps to the ladder rail above the second step from the top and pull tight as seen in Image 9.





## INSTALLING MILLENNIUM L-116 LADDER STAND

-  **WARNING!** Prior to attempting to use this or any other Millennium product(s) you must take a moment and become familiar with it's setup and installation at ground level. You must practice installing, setting-up and using this product(s) at ground-level prior to attempting to use it at heights above ground-level. Once you have become thoroughly knowledgeable and comfortable with this Millennium product(s) setup, installation and use at ground-level - you're now ready to use it at heights above ground-level. Failure to follow these instructions may result in serious injury or death!
-  **WARNING!** You must wear the factory provided full-body fall arrest harness included with this product at all times during use of this product. Failure to follow these instructions may result in serious injury or death!
-  **WARNING!** Never climb, install or use a treestand with a single safety belt or chest harness. These devices have been deemed unsafe for use in climbing apparatus applications and may endanger your personal safety. Use only the factory provided full-body fall arrest harness which meets TMA standards or a similar full-body fall arrest harness which is compliant with TMA guidelines. Failure to follow these instructions may result in serious injury or death!
-  **WARNING!** DO NOT use this, or any other product(s) to climb utility poles, telephone poles, structural columns or any other man-made structures. Never use this or any other product(s) around power generation (transformers, generators, substations, etc.) and/or power transmission equipment (power lines). Failure to follow these instructions may result in serious injury or death!
-  **WARNING!** Do not use this or any other product(s) if you have a history of heart problems, back problems, impaired vision, equilibrium problems, high blood pressure or any other physical impairment that may limit your ability to use and/or operate this product(s) in the safe manner outlined in this Instruction Manual. Additionally, do not use this or any other product(s) if you are currently taking any medication and/or substance, including alcohol, that may limit your ability to use this product(s) as outlined and described in this Instruction Manual. Failure to follow these instructions may result in serious injury or death!
-  **WARNING!** Do not attempt to use this or any other product(s) when thunderstorms are threatening and/or present within five (5) miles. Do not attempt to use this or any other product(s) when any other adverse weather condition presents itself. These include weather conditions which have the potential for producing winds, lightning, rain, snow, sleet and/or any other atmospheric condition which may limit the user's ability to operate this product(s) in a safe manner as described in this Instruction Manual. Failure to follow these instructions may result in serious injury or death!
-  **WARNING!** This product(s) is designed for adult use only! No one under the age of 16 should attempt to use this or any other product(s) without direct adult supervision. Failure to follow these instructions may result in serious injury or death!
-  **WARNING!** Do not attempt to use this and/or any other product(s) when ice, snow and/or freezing rain has deposited or formed on any portion of the tree you intend to climb. Failure to follow these instructions may result in serious injury or death!




 **WARNING!** Never attempt to either climb up or climb down with a weapon in your possession. ALWAYS unload your weapon and pull it up to hunting height using a tether or pull-up rope. ALWAYS lower your unloaded weapon down to the ground prior to attempting to climb down. Failure to follow these instructions may result in serious injury or death!


 **WARNING!** Never attempt to hunt from an unlevel treestand. Additionally, never attempt to level your treestand at heights above the ground. If you find that your treestand is unlevel, canted, angled awkwardly upward or downward, or in any configuration other than level, immediately climb down to ground-level and readjust your treestand as necessary to alleviate this awkward angle. Failure to follow these instructions may result in serious injury or death!


 **WARNING!** Thoroughly inspect this or any other product(s) prior to each use for signs of wear, rot, corrosion, cracks, deterioration and/or any other type of defect. Protect this product from extended exposure to direct sunlight, excessive heat or freezing temperatures. Do not use this or any other product(s) if it shows evidence of wear, rot, corrosion, cracks, deterioration and/or any other type of defect. Failure to follow these instructions may result in serious injury or death!

We are very serious about your personal safety. A full-body fall arrest harness has been included with this product for your use. This harness meets or exceeds industry standards recognized by the Treestand Manufacturers Association (TMA) and has been designed to keep you from experiencing a fall when used in strict accordance as described and outlined in this Instruction Manual.


Read the full-body fall arrest harness section (pages 8-13) carefully and follow all of the instructions! Your full-body fall arrest harness and its components (i.e., lanyard/tether, tree belt, climbing belt, Suspension Relief Device) is designed for a maximum capacity (user and equipment) of 300 pounds (136kg). Additionally, your full-body fall arrest harness (and its components) must be replaced after three (3) years of service. Please contact Millennium for full-body fall arrest harness replacement procedures should you experience a fall or should it exceed the three (3) year service period.

 **WARNING!** Prior to attempting to use this or any other product(s) you must take a moment and become familiar with its assembly, setup and installation. You must practice installing, setting-up and using this product(s) at ground-level prior to attempting to use it at heights above ground-level. Once you have become thoroughly knowledgeable and comfortable with this product(s) setup, installation and use at ground-level, you are now ready to use it at heights above ground-level. Failure to follow these instructions may result in serious injury or death!


 **WARNING!** These ladderstands were designed to be used on trees with a MINIMUM DIAMETER OF 12" INCHES at treestand installation height (i.e., seating platform height). DO NOT attempt to install on trees with smaller diameters. Failure to follow this warning may result in serious injury or death!

 **WARNING!** Never install, set-up, or climb to your ladderstand with a weapon. Use a pull up rope to carefully raise your unloaded weapon after full-body fall arrest harness is secure and you are set in the stand. Failure to follow these instructions may result in serious injury or death!


 **WARNING!** You must have at least three (3) adults to install and/or remove this ladder treestand. Failure to follow these instructions may result in serious injury or death!


 **WARNING!** STOP NOW!!!! Make sure that you are wearing your full-body fall arrest harness. Failure to follow these instructions may result in serious injury or death!

**STEP 1:** Select a straight, healthy tree, one devoid of branches, vines or other obstructions which may encumber your ability to climb safely. The installation tree must have a minimum diameter of 12" inches (30cm) at treestand installation height (i.e., seat height) or a maximum treestand installation diameter of 20" (51cm).

 **WARNING!** These Millennium product(s) were designed for installation on trees with a minimum diameter of 12" inches (30cm) at treestand installation height (i.e., seat height) and a maximum treestand installation diameter of 20" (51cm). DO NOT use your Millennium product(s) on trees with trunk diameters that do not meet this minimum diameter requirement. Failure to follow these instructions may result in serious injury or death!

**STEP 2:** Locate the two (2) stabilizing straps as shown and installed in Figure 27.

 **WARNING!** You must check the ground under the treestand to make sure it is firm and level. Sloping ground or uneven surfaces (e.g., one foot on a rock) can cause your ladder to tilt or shift off the tree as you climb. Failure to follow these instructions may result in serious injury or death!

 **WARNING!** You must check the ground under the treestand to make sure it is firm and level. Sloping ground or uneven surfaces (e.g., one foot on a rock) can cause your ladder to tilt or shift off the tree as you climb. Failure to follow these instructions may result in serious injury or death!


 **WARNING!** DO NOT use this, or any other Millennium product(s) to climb utility poles, telephone poles, structural columns or any other man-made structures. Never use this or any other Millennium product(s) around power generation (e.g., transformers, generators, substations, etc.) and/or power transmission equipment. Failure to follow these instructions will result in serious injury or death!





Figure 29  
Walk Treestand Up  
(Representative Treestand Shown)



Figure 30  
Tree Blade Centered

STEP 3: Clear the area on which you plan on placing the treestand. Remove all leaves, sticks, rocks and debris in a 5 to 6 foot perimeter. NOTE: The bottom section of the ladderstand will be placed here on the cleared, clean, level area.

STEP 4: Position the bottom ladder section in this cleared area (approximately 5' from the base of the tree trunk) and have one (1) adult stand on bottom rung of the bottom ladder section. The adult who is positioned on the bottom rung must control the stabilizing straps and the treestand as it is erected. The two (2) other adults should gently walk the treestand assembly up and into position as shown in Figure 29. Once erect, make certain the tree blade is centered on the tree trunk as shown in Figure 30.

STEP 5: Make sure the ladder is not straight, but has about 15 degrees of angle as shown in Figure 31. This will put the bottom of ladder approximately 5 feet from the tree as shown in Figure 31. NOTE: The seat and standing platforms must be level for a proper and safe installation.



Figure 31  
Treestand Set Correctly

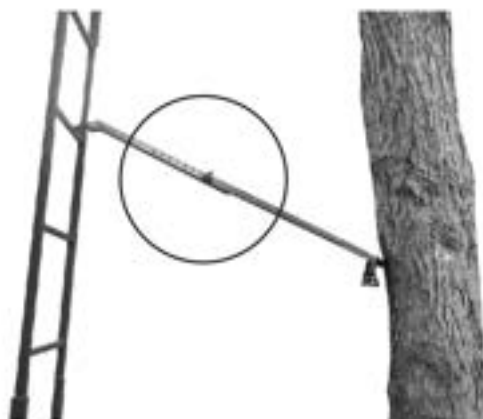


Figure 32  
Tree Brace Placed



Figure 33  
Secure Tree Brace Using Ratchet Strap

STEP 6: Have one (1) adult place their weight on the bottom ladder rung. Doing so should seat the ladder into the ground. NOTE: The bottom ladder rung should be flush with the ground for safe operation.

STEP 7: Remove the J-Bolt from the tree brace and extend the tree brace so it contacts the tree about 5 feet from the ground and place the J-bolt in the proper hole making sure it goes through both pieces of the tree brace and replace knob and tighten as seen in Figure 32. Now pull on the end of tree brace to make sure it will not pull apart and that the J-Bolt is installed correctly. Secure tree brace to the tree with the ratchet strap provided as seen in Figure 33.

STEP 8: NOTE: The two (2) stabilizing straps should already be connected as outlined previously. With the treestand level and on secure, firm, flat ground thread the two stabilizing straps through the buckles on the tree brace and pull tight as shown in Figure 34. NOTE: Detailed instruction on how to thread the cam buckle strap is shown in Figure 35. NOTE: There is a sewn-in loop on one end of the lower stabilizer straps. Slip the loop end through the metal loop on the tree brace, then thread the tag-end through the loop to install. Pull very tight.

STEP 9: While standing on the ground, pull the two (2) stabilizing straps as tight as you can. NOTE: Never climb a stand which does not have the stabilizing straps properly installed as instructed herein and pulled very tight.

STEP 10: With the tree brace and ratchet strap secured as previously outlined herein, and the stabilizers straps installed and secured as outlined herein, with the assistance of two (2) other adults as shown in Figure 36 to steady the treestand, you may climb the treestand to install the seat assembly ratchet strap. Maintain three (3) points of contact when climbing. Never lean backwards while climbing as this could cause the treestand to separate from the tree.



Figure 34  
Stabilizer Straps Installed

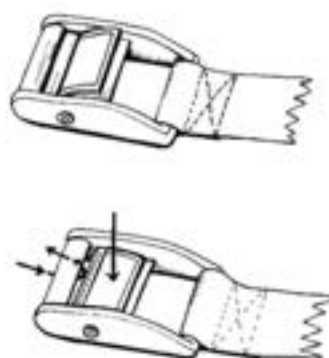


Figure 35  
Thread Cam Buckle Strap



Figure 36  
Two Adults Steady Treestand (Representative Ladderstand Shown)

STEP 11: After reaching the top of the ladder immediately attach yourself to the tree with your full-body fall arrest tether to the tree trunk as shown in Figure 37. Now you can install the two (2) 2" ratchet straps. Place one (1) 2" ratchet strap on the platform tree blade and one (1) 2" ratchet strap on the second tree blade as shown in Figure 38. Ratchet the straps tight as shown in Figure 37. Ratchet threading instructions may be found in Figure 39. NOTE: Do not put any of your weight on the seat until the seat assembly ratchet strap has been secured.

STEP 12: Using a pull-up rope, hoist the step assembly up and place it into the seat base.



**WARNING!** When climbing, always maintain three points of contact as you ascend (climb up) and while descending (climb down). Failure to maintain three points of contact puts the user at serious risk of bodily injury. Failure to follow these instructions will result in serious injury or death!



**WARNING!** As you approach the top of the ladder, attach your full-body fall arrest harness tether to the tree trunk as soon as possible. After your tether has been attached to the tree, attach the ratchet straps to secure the top of the stand to the tree. Do not sit or stand on the standing platform until the ratchet straps have been securely fastened. Failure to follow these instructions will result in serious injury or death!



Figure 37  
Attach to Full-Body Fall Arrest  
Harness Tether to Tree Trunk



Figure 38  
Ratchet Strap Attached  
to Tree Trunk

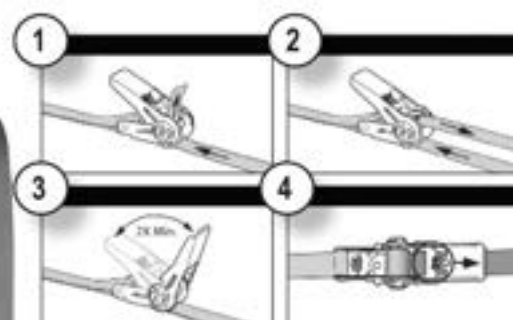


Figure 39  
Ratchet Threading

## REMOVING L-116 LADDER STAND



**WARNING!** STOP NOW!!!! Make sure that you are wearing your full-body fall arrest harness! Failure to follow these instructions may result in serious injury or death!



**WARNING!** When climbing, always maintain three points of contact as you ascend (climb up) and while descending (climb down). Failure to maintain three points of contact puts the user at serious risk of bodily injury. Failure to follow these instructions will result in serious injury or death!





**WARNING!** When climbing to remove the ratchet straps, it is important to lean forward when climbing to keep the stand centered and secure to the tree trunk. DO NOT lean backwards when climbing! Failure to follow these instructions will result in serious injury or death!



**WARNING!** As you approach the top of the ladder, attach your full-body fall arrest harness tether to the tree trunk as soon as possible. After your tether has been attached to the tree, remove the ratchet strap. Failure to follow these instructions will result in serious injury or death!

**STEP 1:** With the help of two (2) other adults (refer to Figure 36) at the base of the ladder stand holding it steady, climb to a height which allows you to safely attach your full-body fall arrest harness tether to the tree trunk as soon as possible. After your tether has been attached to the tree trunk, disconnect the ratchet strap which secures the tree blade.

**STEP 2:** Disconnect your tether and climb back down to the ground. Remove the stabilizer straps and disconnect the tree brace assembly. With the help of two (2) other adults, gently lower the treestand to the ground.

## CARE AND MAINTENANCE/WARRANTY

Your new Millennium treestand is factory finished with a state-of-the-art powder coating that guarantees years of trouble-free service. It is recommended that you store your treestand out of direct sunlight and out of any other harsh environmental condition(s) that may adversely affect its performance.

### IMPORTANT WARRANTY INFORMATION

Millennium Outdoors, LLC warrants this Millennium product against defect(s) in material and workmanship, under proper use and storage for the period of one (1) year from the date of purchase. Proof of purchase, plus, the return of your warranty application card to our home office, is required for any warranty claim. In the event this product is found to be defective within the warranty period, Millennium Outdoors, LLC only obligation and your exclusive remedy shall be replacement or repair of any defective parts at our discretion. To obtain warranty service, please contact Millennium Outdoors, LLC customer service at (601) 932-5832. Exclusions to this warranty include seat, paint, plastics, webbing and/or defects caused by operator misuse and/or abuse. Limitation to liability include the forgoing warranty is made in lieu of all other warranties, express or implied and Millennium Outdoors, LLC disclaims any implied warranty of merchantability and fitness. Millennium Outdoors, LLC shall not be liable for any damages direct, consequential or incidental arising out of the use or inability of this product.

### WARRANTY APPLICATION CARD

I have read and understand the safety, assembly and operating instructions provided with my Millennium treestand. I fully understand the importance of using the full-body fall arrest safety harness which meets or exceeds industry standards recognized by the TMA, and realize that if I choose not to use the full-body fall arrest safety harness I am putting myself at an increased risk of injury should an accident occur while I am utilizing this Millennium product(s). I have read the warranty information and know that I can call Millennium at (601) 932-5832 with any questions or concerns that I may have about this or any other Millennium product(s). Mail to: Millennium Outdoors, LLC, 201 Fairmont Plaza, Pearl, MS 39208, (601) 932-5832.

NAME \_\_\_\_\_ PURCHASED WHERE \_\_\_\_\_

ADDRESS \_\_\_\_\_

CITY/STATE/ZIP \_\_\_\_\_

PURCHASE DATE \_\_\_\_\_

PRODUCT \_\_\_\_\_











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