

MILLENNIUM Q-200 Buck Hut Upgrade

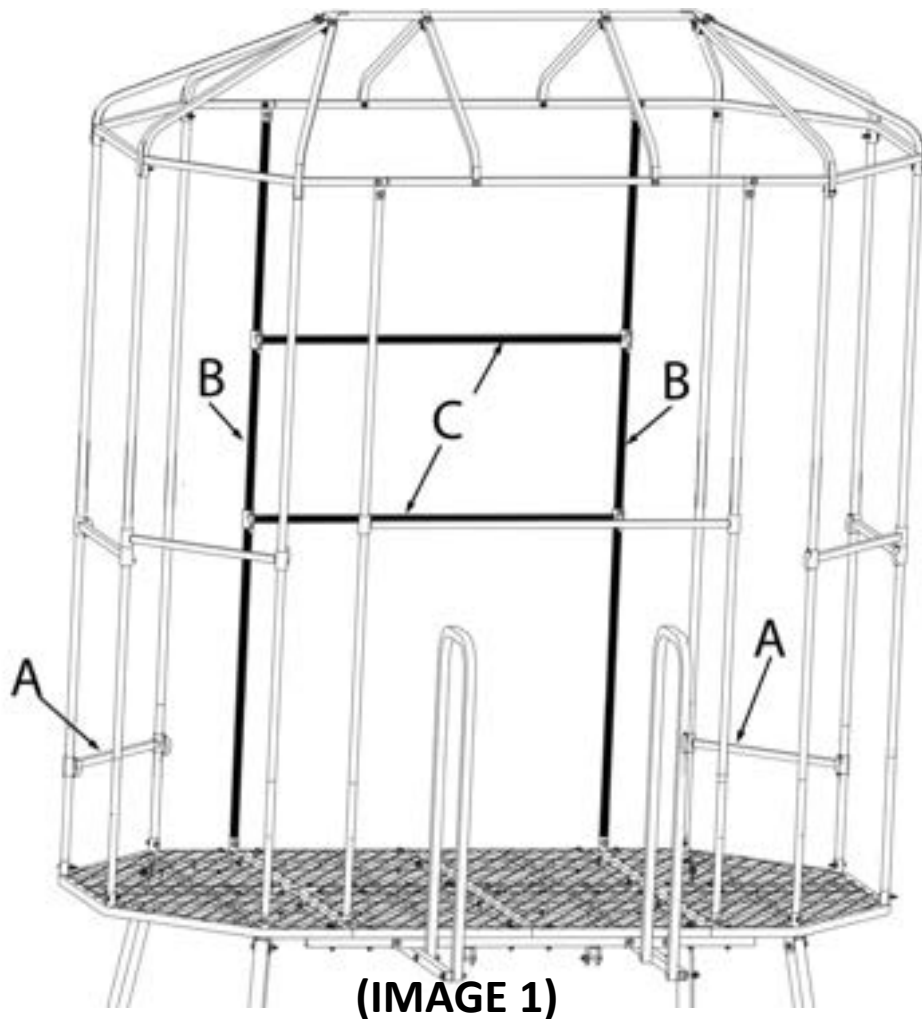
ASSEMBLY INSTRUCTIONS

Assembly needs to be done with the cover off the Buck Hut

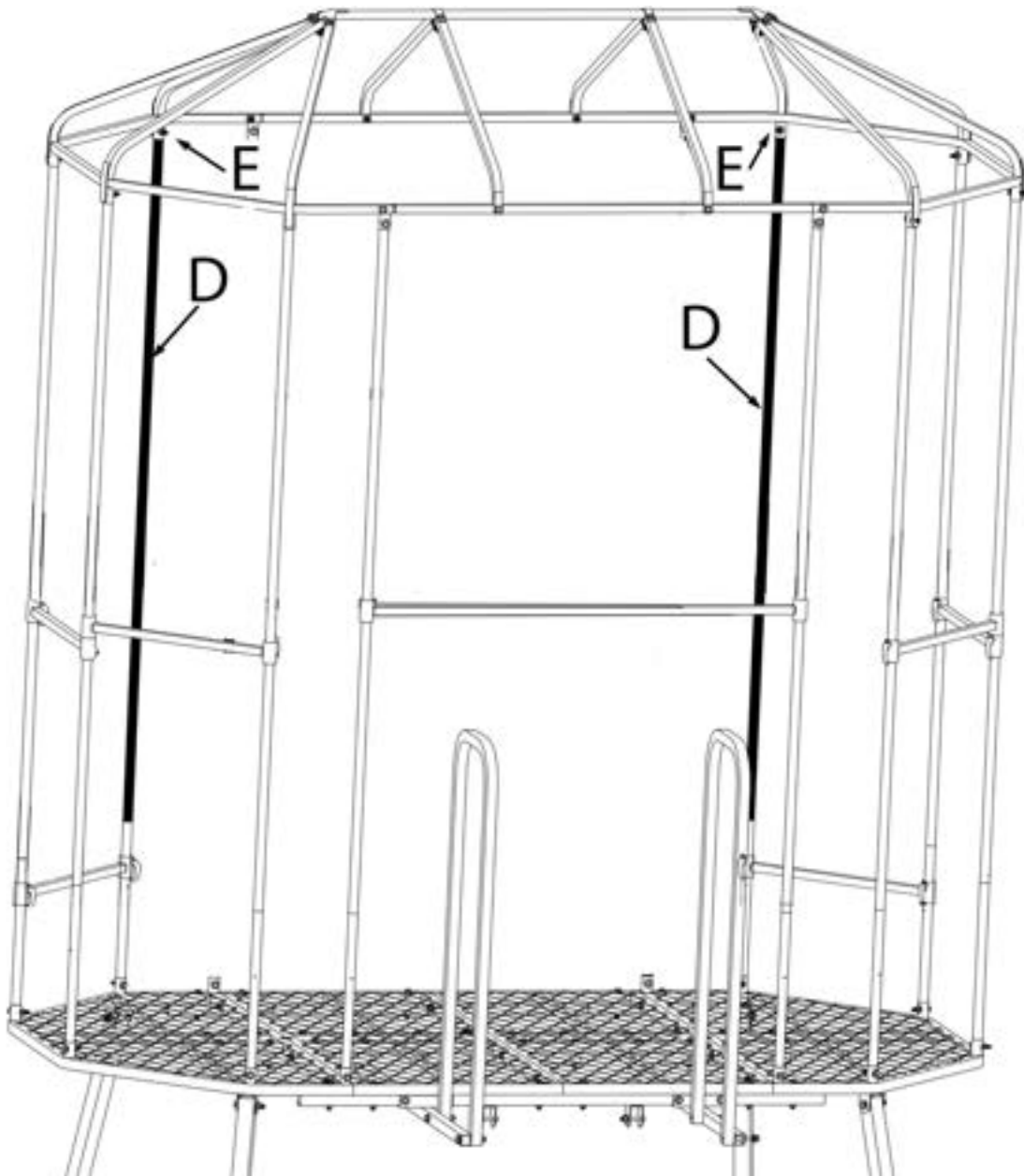
NOTE: Nothing will change on the door side of the Buck Hut.

STEP 1: Place shooting rail A as far down on the upright as possible as seen in Image 1.

STEP 2: Remove bolts at the top and bottom of uprights B and remove uprights B along with shooting rails C all at once and discard.



STEP 3: Remove bolt (E) on the top of uprights (D), do not remove the bottom bolts as the bottom section will remain in place. Remove the top section of upright (D). You will need to push up on the roof frame and pull the upright toward you to get it loose from its top attachment point. Now twist the top section of upright to separate it from the bottom section.



(IMAGE 2)

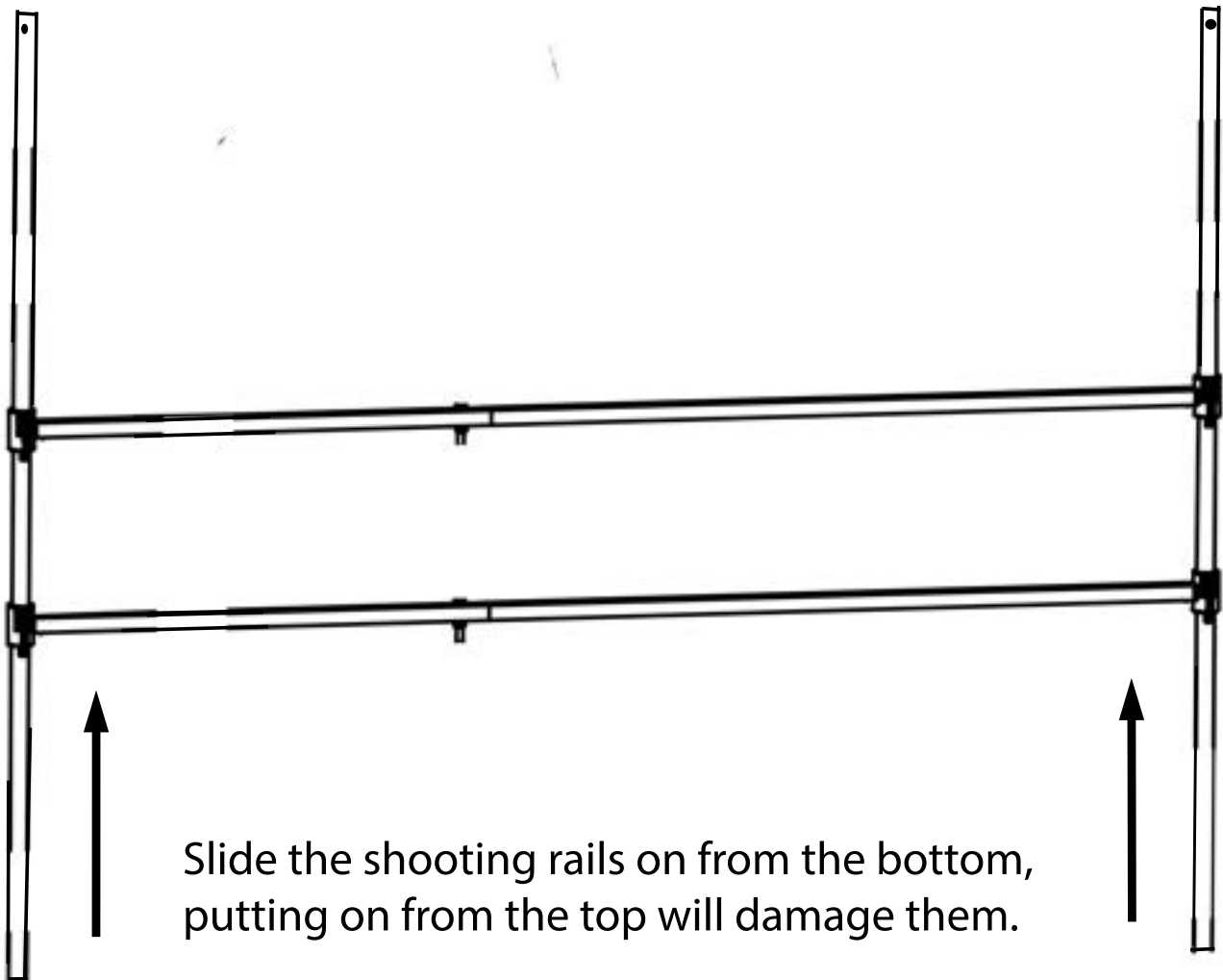
STEP 4: Assemble the two new uprights supplied using ¼" x 1" bolt and lock nut as seen in Image 3.

The bolt needs to be very tight but do not crush the tubing.



(IMAGE 3)

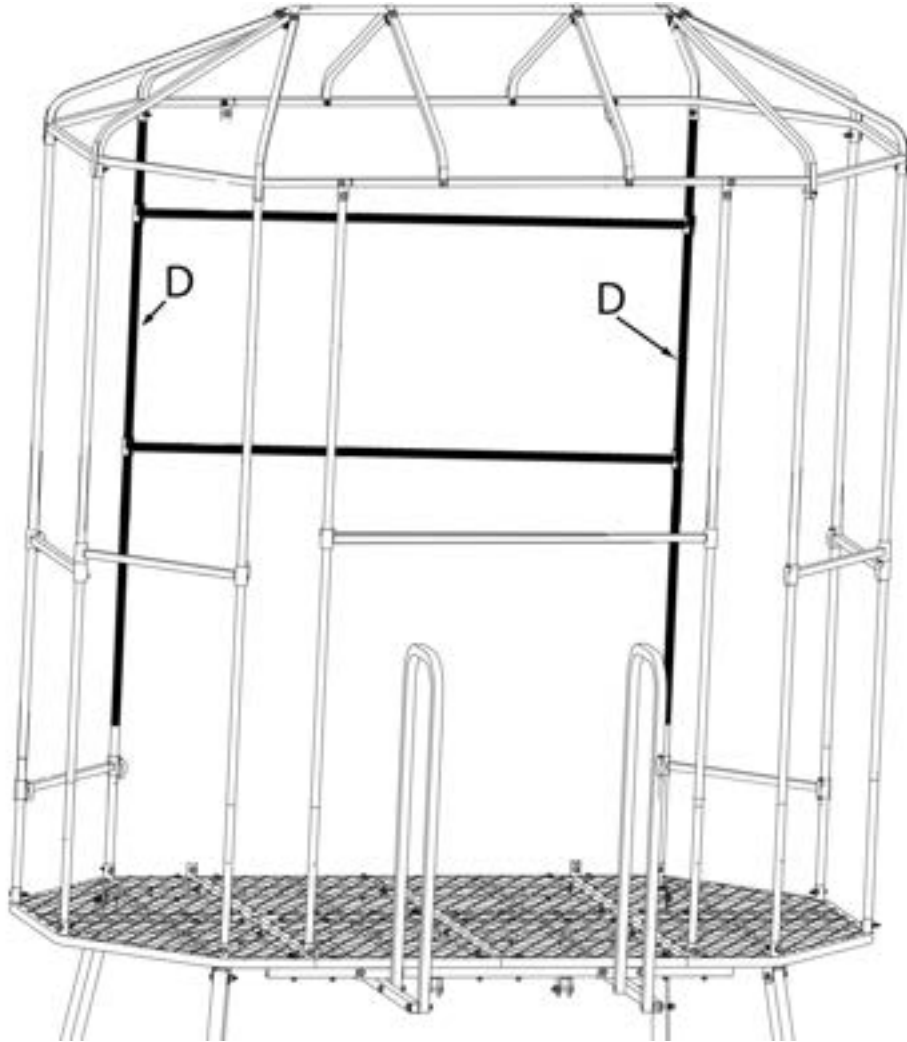
STEP 5: Place the new shooting rails on the (D) upright by sliding them on from the bottom up. Make sure they are right side up and the locking handle is pulled out as any other way will damage the rail locking mechanism. See Image 4 below.



Slide the shooting rails on from the bottom, putting on from the top will damage them.

(IMAGE 4)

STEP 6: Reinstall the (D) uprights with the shooting rails as seen in Image 5. Make sure the versa buttons for the bungees are facing the inside of the blind and reinstall the bolts in the top of the uprights. Pull down on the roof frame to make sure all top sections of uprights have slid down and are seated on the bottom sections. Now you are ready to install the new cover.



(IMAGE 5)

If you have any questions or concerns contact:

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