



# MILLENNIUM BUCK HUT SHOOTING HOUSE (Q-180) INSTRUCTION MANUAL



Should you have any questions about the installation and/or use of this product, or any other Millennium product(s) do not hesitate to call one of our customer service representatives at (601) 932-5832 or visit us online at [millenniumstands.com](http://millenniumstands.com). Our service representatives will answer any questions you may have about any of the complete line of Millennium products.

## OPTIONAL ACCESSORIES AND REPLACEMENT PARTS

Any number of innovative accessories are available and sold separately to compliment your new climbing system. Only genuine authorized accessories should be used with your shooting house. Genuine replacement parts are also available online or via telephone. Should you require parts or service, or if you just have a question about this, or any other product(s), simply give one of our customer service representatives a call (601) 932-5832 or visit us online at [millenniumstands.com](http://millenniumstands.com).



**WARNING!** This product carries strict weight limitations. Do not use this product if you exceed this total weight limitation. Please note this weight limit includes the user and equipment. Failure to follow these instructions may result in serious injury or death!

Model Number: BUCK HUT SHOOTING HOUSE (Q-180)

**Maximum Weight Capacity - 500 pounds (227 kg)  
(User and Equipment)**

Thank you for your purchase of this quality Millennium product! To ensure your personal safety, please take a moment to carefully read this product Instruction Manual in its entirety before attempting to set-up, install and/or otherwise use this Millennium product. Failure to do so could result in serious personal injury or death! This Millennium product has been designed, engineered and manufactured to provide you with years of trouble free service.



## ATTENTION!!

WHEN YOU SEE A "WARNING!" BE SURE TO HEED THE MESSAGE! THE INFORMATION CONTAINED IN THESE MESSAGES CAN SAVE YOUR LIFE!!



WARNING! Falls from a shooting house can occur anytime after leaving the ground. These falls result in either serious injury or death! For your personal safety, please take a moment to carefully read this product Instruction Manual in its entirety before attempting to assemble, set-up, install and/or otherwise use this Millennium product. At least annually, review the contents of this Instruction Manual. Failure to follow these instructions may result in serious injury or death!



WARNING! The safe use and operation of this product is the sole responsibility of the user. It is also the sole responsibility of the owner to provide any person(s) who borrow or purchase this product with these Instructions. Failure to follow these instructions may result in serious injury or death! Additionally, failure to follow these instructions may subject you to personal liability penalties as determined by the U.S. Judicial system.



WARNING! Prior to each hunt, make sure that you have a signaling device (e.g., mobile phone, cell phone, radio, whistle, signal flare, Personal Locator Device [PLD], etc.) in your possession and on your person in an operable condition. This device must be within easy access should you experience the need to contact emergency assistance. Failure to follow these instructions may result in serious injury or death!



WARNING! Failure to read and strictly comply with the instructions contained in this Instruction Manual may result in serious injury or death!

PLEASE NOTE THAT "WARNING!" statements have been placed throughout this Instruction Manual. These statements point out important safety information and instructions, which, if not followed, could endanger the personal safety and/or property of the operator. It is imperative that the operator of this product, or any other Millennium product(s) read and understand all the instructions and warnings contained in this Instruction Manual prior to attempting to use this product(s), or any other Millennium product(s). Failure to comply with these Instructions and/or warnings may result in serious injury or death! When you see a "WARNING!" statement - BE SURE TO HEED THE MESSAGE!



WARNING! Thoroughly inspect this or any other Millennium product(s) prior to each use for signs of wear, damage, rot, corrosion, deterioration and/or any other type of defect. DO NOT expose this product to extended exposure to direct sunlight, excessive heat and/or freezing temperatures. Do not use this or any other Millennium product(s) if they show evidence of wear, rot, corrosion, cracks, deterioration and/or any other type(s) of defect(s). Failure to follow these instructions may result in serious injury or death!



WARNING! Do not remove, modify and/or omit any portion or otherwise mechanically modify this Millennium product(s) or its assemblies in any manner. Modification, misuse and/or part substitution shall immediately void your factory warranty and may result in serious injury or death! If you suspect that a part(s) is missing and/or defective, immediately contact Millennium at (601) 932-5832 for replacement of missing or defective parts. Never modify your stand in any way by making repairs, or altering, adding or attaching anything to it except if explicitly authorized in writing by Millennium. ALWAYS USE GENUINE FACTORY AUTHORIZED MILLENNIUM REPLACEMENT PARTS. USE OF ANY REPLACEMENT PARTS OTHER THAN GENUINE MILLENNIUM PARTS VOIDS YOUR WARRANTY AND MAY RESULT IN SERIOUS INJURY OR DEATH!



WARNING! This Millennium product(s) is designed for adult use only. No one under the age of 16 shall attempt to use this or any other Millennium product(s) without direct adult supervision. Failure to follow these instructions may result in serious injury or death!



WARNING! Prior to attempting to use this or any other Millennium product(s) you must take the time and become familiar with its assembly, setup, installation and removal. You must practice installing, setting-up, using and removing this product(s) at ground-level prior to attempting to use it at heights above ground-level. Once you have become thoroughly knowledgeable and comfortable with this Millennium product(s) set-up, installation, use and removal at ground-level, only then are you ready to use it at heights above ground-level. Failure to follow these instructions may result in serious injury and death!



WARNING! Never rely on a tree branch for support while climbing. Failure to follow these instructions may result in serious injury or death!















WARNING! You must always inform someone of your hunting location, where the shooting house will be located and the expected duration of the hunt. Failure to follow these instructions may result in serious injury or death!



WARNING! Inspect all safety devices each time before each use. DO NOT use these devices if it (they) shows signs of wear, damage (from freezing, excessive heat, etc.), deterioration or vandalism. Factors such as tree growth, vandals, weather and animals may affect the performance of an unattended shooting house. Do not store these devices outdoors when not in use. Failure to follow these instructions may result in serious injury or death!


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-  WARNING! Do not remove, modify, and/or omit any portion or otherwise mechanically modify this Millennium product(s) or its assemblies in any manner. Modification, misuse, and/or part substitution shall immediately void your factory warranty and may result in serious injury or death! If you suspect that a part(s) is missing and/or defective, immediately contact Millennium at (601) 932-5832 for replacement of missing or defective parts. Never modify your stand in any way by making repairs, or altering, adding or attaching anything to it except if explicitly authorized in writing by Millennium. Always use genuine factory authorized Millennium replacement parts. Use of any replacement parts other than genuine Millennium parts voids your warranty and may result in serious injury or death!
-  WARNING! Prior to each hunt, make sure that you have a signaling device (e.g., mobile phone, radio, whistle, signal flare or Personal Locator Device (PLD)) in your possession and in an operable condition. This device must be within easy access should you experience the need to contact emergency assistance. Failure to follow these instructions may result in serious injury or death!
-  WARNING! ALWAYS inspect/check ALL expiration dates/tags on all straps, cables, anchors, etc. You must replace ALL straps and suspension seats EVERY year. Never use any strap(s) that have expired and/or is showing any signs of damage and/or wear. Failure to follow these instructions may result in serious injury and death!
-  WARNING! Make certain all chains, cable straps, etc. are tightened per this Instruction Manual prior to use. All shooting house legs must be in contact with the ground and secured with the anchors prior to stepping onto any portion of the shooting house. The correct adjustment and tightening of attachment hardware is critical to the stable installation of this shooting house. Failure to follow these instructions may result in serious injury or death!
-  WARNING! Several Millennium shooting houses are equipped with a footrest, armrests and/or shooting rail. Neither the footrest, armrests nor the shooting rail have been designed to support the users weight. Under no circumstances shall you place any more than fifteen (15) pounds of weight on these structures. Doing so will put the user in serious risk of injury or death. Failure to follow these instructions may result in serious injury or death!
-  WARNING! DO NOT modify, fix/repair, alter, bend, cut, weld, or heat the shooting house in any way. Also, do not attach anything to your shooting house without explicit authorized and written Instructions from the manufacturer. Failure to follow these instructions will void your warranty and may result in serious injury or death!
-  WARNING! Never attempt to climb up or down with a weapon and/or gear in your possession. ALWAYS unload your weapon and pull it up to hunting height using a tether or pull up rope. ALWAYS lower your unloaded weapon down to the ground prior (when raising or lowering firearms, the chamber must be open and the barrel pointing toward the ground) to attempting to climb up or climb down. Use this same method when raising or lowering all other gear. Failure to follow these instructions may result in serious injury or death!
-  WARNING! Prior to each use thoroughly inspect the shooting house (and its components) and all safety devices each time before use for signs of wear, rot, corrosion, cracks, deterioration and/or any other type of defect. Protect this product from extended exposure to direct sunlight, excessive heat or freezing temperatures by storing inside when not in use. Do not use this or any other product(s) if it shows evidence of wear, rot, corrosion, cracks, deterioration and/or any other type of defect. Failure to follow these instructions may result in serious injury or death!
-  WARNING! DO NOT use this or any other Millennium products(s) if you have a history of heart problems, back problems, impaired vision, joints that lock-up, spinal fusions, equilibrium problems, high blood pressure, are not well-rested and/or any other physical impairment that may limit your ability to use and/or operate this product(s) in the safe manner outlined in this Instruction Manual. Additionally, do not use this or any other Millennium product(s) if you are currently taking medication (including prescription) and/or using and/or consuming any substance, including alcohol, that may limit your ability to use this Millennium product(s) as outlined and described in the Instruction Manual. Never use a shooting house when feeling ill, nauseous or dizzy. Failure to follow these instructions may result in serious injury or death!
-  WARNING! DO NOT leave your Millennium product(s) installed for more than two weeks (14 days). Any number of factors can jeopardize its installation and integrity. These include, but are not limited to, weather or other environmental factors that can negatively affect its performance. Animals can also cause damage to your Millennium product(s) that can negatively affect its performance and your safety. Additionally, factors such as tree growth can stress and damage supporting straps, chains and/or buckles. Failure to follow these instructions may result in serious injury or death!
-  WARNING! ALWAYS inspect the shooting house and all safety devices prior to each use. DO NOT use product if it shows signs of wear, damage, deterioration, or vandalism. Factors such as vandals, weather and animals may affect the performance of an unattended shooting house. Failure to follow these instructions may result in serious injury or death!
-  WARNING! Strict weight limitations have been set for each product to ensure your personal safety. Note the weight limitations of your stand and that this weight limit includes the user(s) and equipment. NEVER EXCEED THESE WEIGHT LIMITATIONS! Failure to follow these instructions may result in serious injury or death!


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 WARNING! DO NOT attempt to use this or any other Millennium product(s) when ice, snow, and/or freezing rain has deposited or formed on any portion of the tree or stand you intend to climb. Do not attempt to use this or any other Millennium product(s) when thunderstorms are threatening and/or present within five (5) miles. Do not attempt to use this or any other product(s) when any other adverse weather condition presents itself. These include, but are not limited to, weather conditions which have the potential for producing winds, lightning, rain, snow, sleet and/or any other atmospheric condition which may limit the user's ability to operate this Millennium product(s) in a safe manner as described in this Instruction Manual. Should inclement weather conditions arise during your use of this Millennium product(s), return to the ground immediately. Failure to follow these instructions may result in serious injury or death!


 WARNING! BEFORE each use, make sure all nuts and bolts are secure. CHECK all hardware and webbing prior to every use to make sure that no damage has occurred to hardware and that webbing (as applicable) is not cut or frayed. Keep webbing from coming into contact with any sharp edges. DO NOT USE THIS PRODUCT IF ANY DAMAGE IS SUSPECTED. Failure to follow these instructions may result in serious injury or death!


 WARNING! REPLACE any damaged or worn part with original parts. Never store a shooting house or any of its components outdoors when not in use. To purchase parts contact Millennium at (601) 932-5832. Failure to follow these instructions may result in serious injury or death!


 WARNING! Always wear the appropriate foot wear when using a shooting house. A good non-slip safety boot is important for your safety. Be especially careful that boot laces do not get hooked on the shooting house (or any of its components) or climbing aids (tuck shoelaces into boot before climbing). Failure to follow these instructions may result in serious injury or death!


 WARNING! NEVER hunt out of a shooting house at heights at which you are not completely comfortable. Failure to follow these instructions may result in serious injury or death!

 WARNING! DO NOT stand on the shooting house seat. Failure to follow these instructions may result in serious injury or death!


 WARNING! A minimum of four (4) adults is required to install and/or remove this shooting house. Failure to follow these instructions may result in serious injury or death!


 WARNING! The stabilizer straps and stabilization devices must be attached and tightened before attempting to climb to the seating/standing platforms. Failure to follow these instructions may result in serious injury or death!


 WARNING! Check the ground under shooting houses to make sure it is firm and level. Sloping ground or uneven surfaces (e.g., one side on a rock) can cause the shooting house to tilt or shift as you climb. Failure to follow these instructions may result in serious injury or death!


 WARNING! Always maintain three-point contact when climbing up/down. Proper three-point contact means having either two feet with one hand or one foot with two hands on the step portion of the shooting house at all times when climbing up or down. Failure to follow these instructions may result in serious injury or death!


Should you have any questions about the assembly, installation or use of this product, or any other product, please do not hesitate to call one of our customer service representatives at (601) 932-5832 and they will answer all questions you may have about any of the complete line of Millennium products.

 WARNING! Some Millennium stands are equipped with a footrest, armrests, backrest, and/or shooting rail. Neither the footrest, armrests, backrest nor the shooting rail have been designed to support the users weight. Under no circumstances should you place any more than fifteen (15) pounds (7 kg) of weight on these structures. Doing so will put the user in serious risk of injury or death. Failure to follow these instructions may result in serious or death!

 WARNING! Never jump or bounce on a shooting house or a shooting house seat. Failure to follow these instructions may result in serious injury or death!

 WARNING! Check the ground under your shooting house to make sure it is firm and level. Sloping ground or uneven surfaces can cause your stand to tilt or shift as you climb. Do not use this stand when high winds are present or forecast. Failure to follow these instructions may result in serious injury or death!

 WARNING! Never attempt to hunt from an unlevel platform. Additionally, never attempt to level your shooting house at heights above the ground. If you find that your platform is unlevel, canted, angled awkwardly upward or downward, or in any configuration other than level, readjust your shooting house as necessary to alleviate this awkward angle. Failure to follow these instructions may result in serious injury or death!

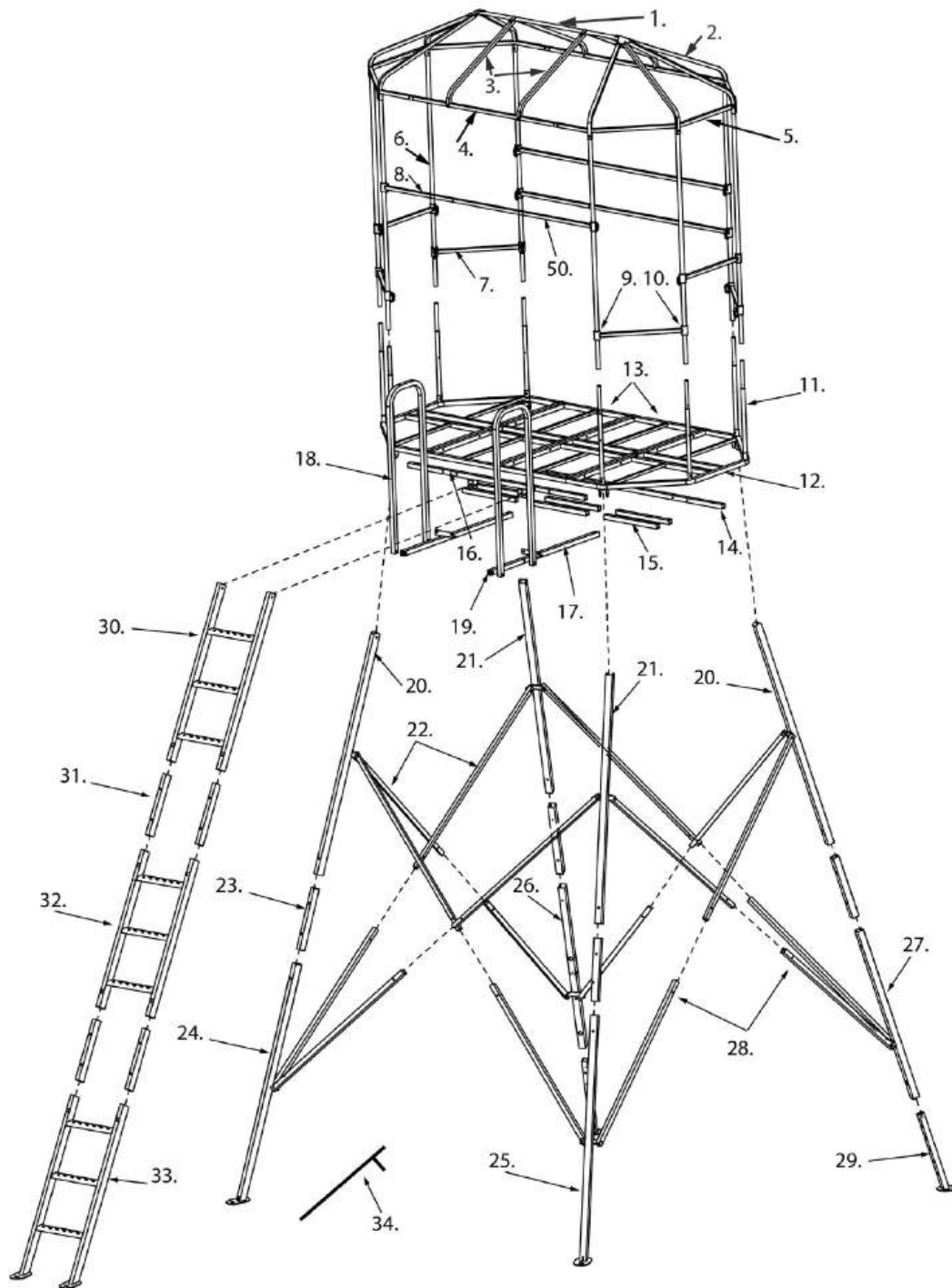
 WARNING! ALWAYS lean forward as you climb the shooting house. Failure to follow these instructions may result in serious injury or death!

## MILLENNIUM BUCK HUT SHOOTING HOUSE ASSEMBLY



Some assembly is required prior to your use of your Millennium shooting house. NOTE: ALL assembly should be performed with the shooting house components laying flat on the ground.

NOTE: The ladder mounts on the back of the Buck Hut. All 1/4" bolts use # 43 flat washers and # 45 nuts and all 5/16" bolts use # 44 flat washers and # 46 nuts unless otherwise specified.



**WARNING!** DO NOT place more than fifteen (15) pounds (7 kg) of weight on the shooting rail. Doing so will result in an unsafe condition. Failure to follow these instructions may result in serious injury or death!

Figure 15  
Components of the Buck Hut Shooting House

PLEASE READ THIS MANUAL IN ITS ENTIRETY PRIOR TO USING THIS PRODUCT!

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	Description	Part Number	Size	Quantity
1	Roof Ridge	Z-200-01		1
2	Roof Ribs (End)	Z-200-2		8
3	Roof Ribs (Front and Back)	Z-200-03		4
4	Roof Main Frame (Front and Back)	Z-200-04		2
5	Roof Main Frame Ends	Z-200-05		2
6	Uprights (Long)	Z-200-06		8
7	Shooting Rail (Short)	Z-200-07		6
8	Long Shooting Rail (Short Section)	Z-200-38		3
9	Shooting Rail Cam lock (Right)	Z-200-09		9
10	Shooting Rail Cam Lock (left)	Z-200-10		9
11	Upright (Short)	Z-200-11		8
12	Platform End	Z-200-12		2
13	Platform Middle	Z-200-13		2
14	Platform Brace (Front)	Z-200-14		1
15	Platform Brace (Short)	Z-200-15		6
16	Platform Brace (Back)	Z-200-16		1
17	Hand Rail Support	Z-200-17		2
18	Hand Rail	Z-200-18		2
19	Hand Rail Support End Cap	Z-200-19		2
20	Top Leg Section (B)	Z-200-46		2
21	Top Leg Section (A)	Z-200-47		2
22	Cross Brace Top Section	Z-200-22	7/8" OD	8
23	Leg Connector	Z-200-52		4
24	Bottom Leg Section(B) Non Adjustable	Z-200-48		1
25	Bottom Leg Section (A) Non Adjustable	Z-200-49		1
26	Bottom Leg Section (A) Adjustable	Z-200-50		1
27	Bottom Leg Section (B) Adjustable	Z-200-51		1
28	Cross Brace bottom Section	Z-200-28	1" OD	8
29	Adjustable Foot	Z-200-29		2
30	Top Ladder Section	Z-200-43		1
31	Ladder Connector	Z-200-42		4
32	Middle Ladder Section	Z-200-44		1
33	Bottom Ladder Section	Z-200-45		1
34	Ground Stake Anchor	Z-200-34		4
35	Socket Head Bolt	Z-124-02	¼" x 1-3/4"	36
36	Hex Head Bolt	Z-123-58	¼" x 1-3/4"	28
37	Hex Head Bolt	Z-123-55	¼" x 2-3/4"	46
38	Hex Head Bolt	Z-124-03	¼" x 3-7/8"	2
39	Hex Head Bolt	Z-123-04	5/16 x 2-1/2"	12
40	Hex Head Bolt	Z-123-39	5/16 x 2"	12
41	Hex Head Bolt	Z-124-05	5/16 x 2-7/8"	4
42	Hex Head Bolt	Z-124-07	¼" x 1"	3
43	Flat Washer	Z-123-46	¼"	172
44	Flat Washer	Z-123-11	5/16"	56
45	Ny-Loc Nut	Z-123-31	¼"	115
46	Ny-Loc Nut	Z-123-14	5/16"	28
47	Fabric Side Cover	Z-200-35	600 x600 Polyester	1
48	Fabric Top	Z-200-36	600 x600 Polyester	1
49	Floor Mat (Insulated)	Z-200-37		1
50	Long Shooting Rail (Long Section)	Z-200-39		3
51	Upright U Shaped Backer plate	Z-200-41		8

Figure 15

Components of the Buck Hut Shooting House (Continued)

## MILLENNIUM BUCK HUT SHOOTING HOUSE ASSEMBLY

## Q-180 ASSEMBLY INSTRUCTIONS

Tools needed: Two  $7/16$ " and two  $1/2$ " wrench and one  $5/32$ " hex key wrench. Ratchet or battery powered impact wrench with sockets will speed the process.

If possible we suggest Step 1 thru 10 be performed at home or camp before taking to the field to avoid possibility of losing parts.

**Platform Assembly**  
(Expanded metal removed for clarity)

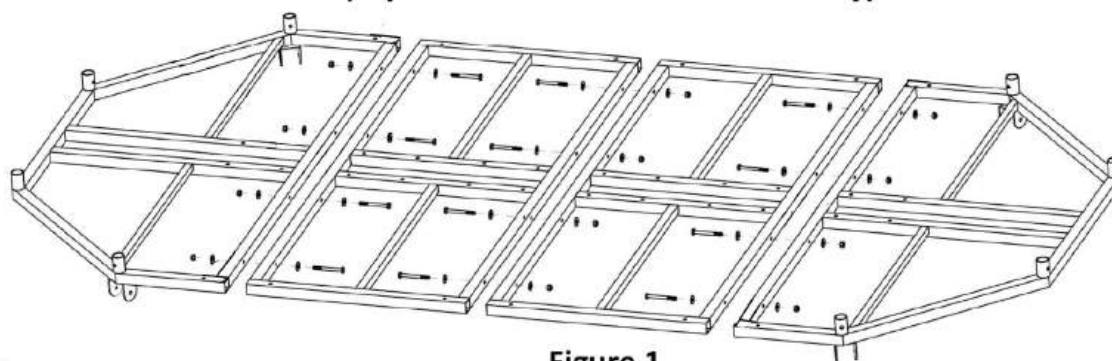


Figure 1.

**Step 1.** Bolt the 4 parts of the platform together using twelve  $1/4$ " x 2-3/4" bolts, twenty four washers and twelve nuts. Place washers under the head of bolt and nuts as seen in Figure 1. Note: Loosely tighten the nuts at this time.

Omit these two bolts for now, they will be used to attach the hand rail supports in Step 4.

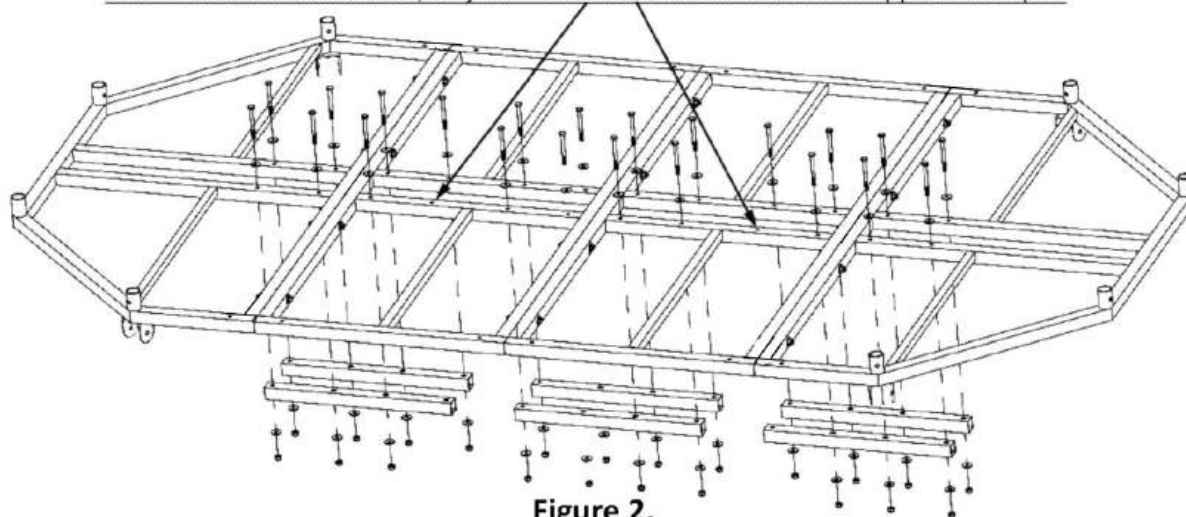


Figure 2.

**Step 2.** Install the six middle platform braces using twenty two  $1/4$ " x 2-3/4" bolts, forty four washers and twenty two nuts. Place washers under the head of bolts and under the nuts. Note: Loosely tighten the nuts at this time.

## MILLENNIUM BUCK HUT SHOOTING HOUSE ASSEMBLY (CONTINUED)

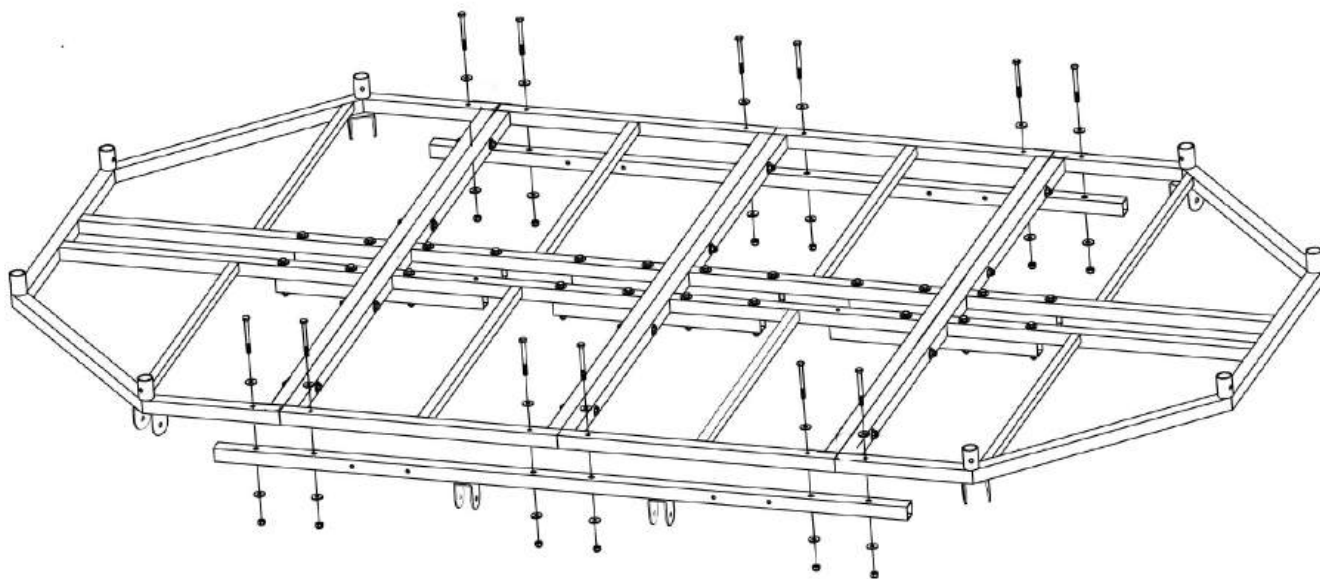


Figure 3.

**Step 3.** Attach the front and rear platform supports using twelve  $\frac{1}{4}$ " x 2-3/4" bolts, twenty four washers and twelve nuts.

Note: Tighten all the nuts on the complete platform assembly now. Do not over tighten as it can collapse the tubing.

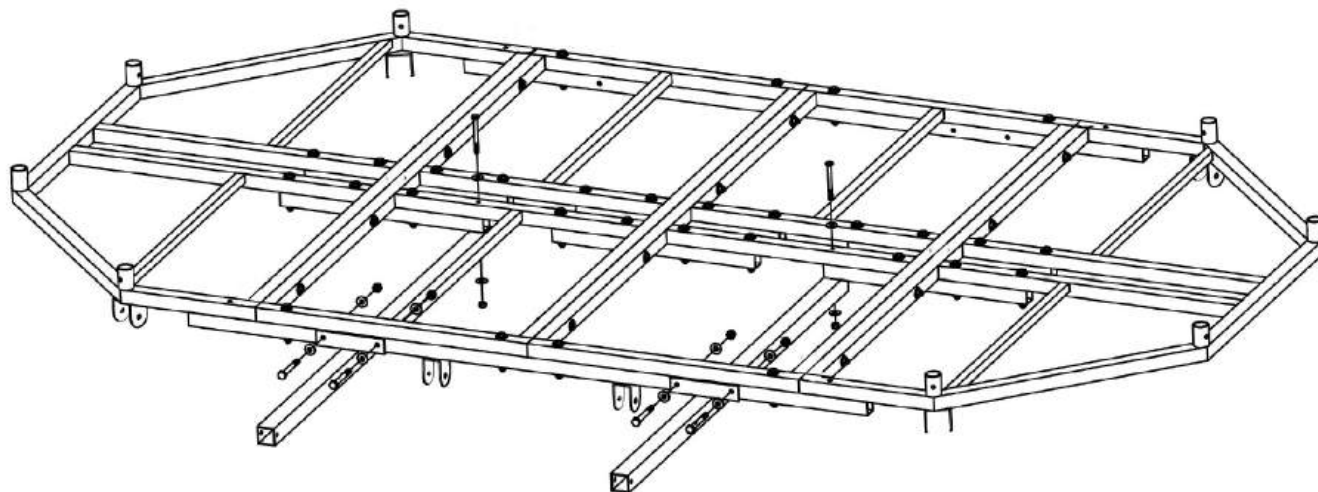


Figure 4.

**Step 4.** Attach the hand rail supports to the rear ( ladder side) of the platform using four  $\frac{1}{4}$ " x 1-3/4" bolts and two  $\frac{1}{4}$ " x 3-7/8", twelve washers and 6 nuts as seen in Figure 4. You can tighten all the nuts.



## MILLENNIUM BUCK HUT SHOOTING HOUSE ASSEMBLY (CONTINUED)

## Leg Assembly

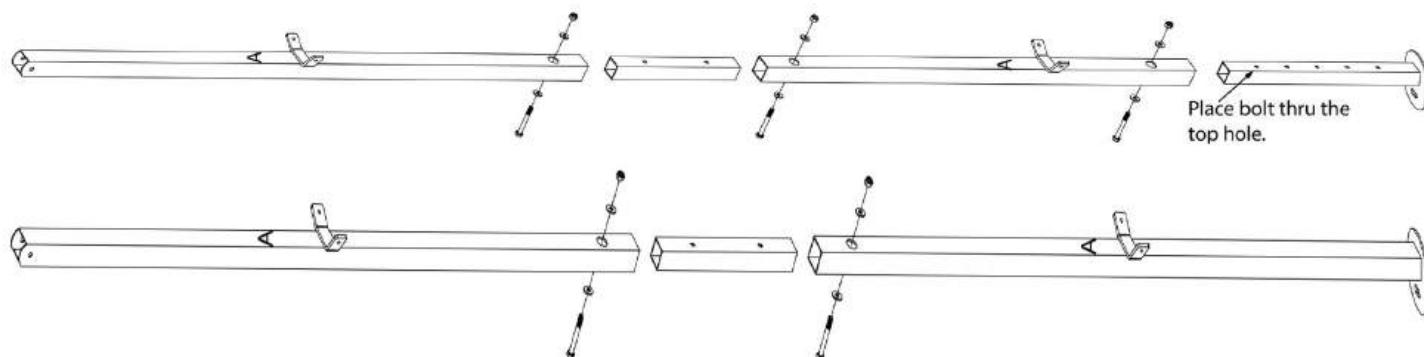


Figure 5.

**Step 5.** Two leg assemblies are marked A, one that is adjustable and one that is not. Use one leg connectors two 5/16" x 2" bolts, 4 washers and two nuts on each leg. Place washers under the head of bolts and under the nuts. Loosely tighten nuts then go back and tighten them.

Attach the adjustable foot with 5/16" x 2" bolt, two washers and one nut. Place washers under the head of the bolt and under the nuts. Be sure to use the top hole in the adjustable foot as seen in Figure 5. Repeat the steps above for the legs marked B.

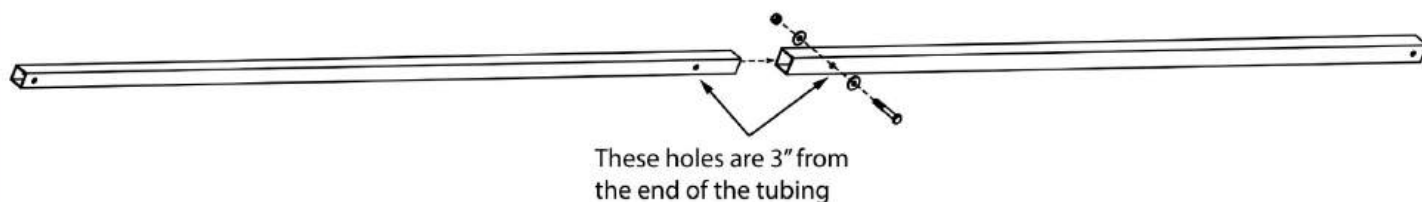


Figure 6.

**Step 6.** Assemble all the cross braces by sliding the 7/8" tube inside the 1" tube and secure with one 1/4" x 1-3/4" bolt two washers and a nut as seen in Figure 6. Now try to pull the two pieces apart to ensure that the bolt went thru the hole. Tighten the bolts at this time.

MILLENNIUM BUCK HUT SHOOTING HOUSE ASSEMBLY (CONTINUED)

Ladder Assembly

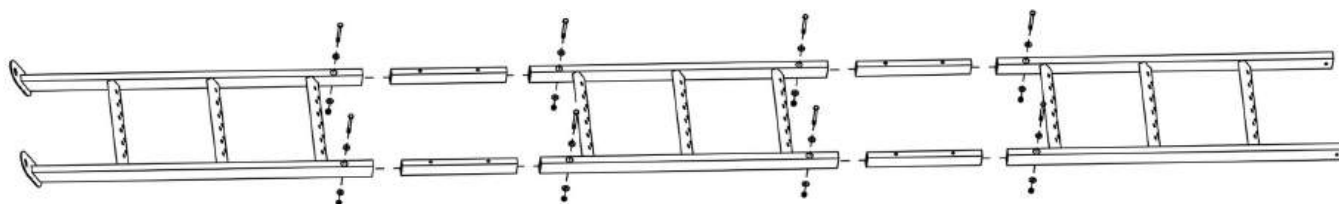


Figure 7.

**Step 7.** Assemble the three ladder sections together using four ladder connector, eight 5/16" x 2"-1/2" bolts, sixteen flat washers and eight nuts, placing washers under the head of bolt and under the nuts as seen in Figure 7. Snug all nuts then go back and tighten.

Roof Assembly

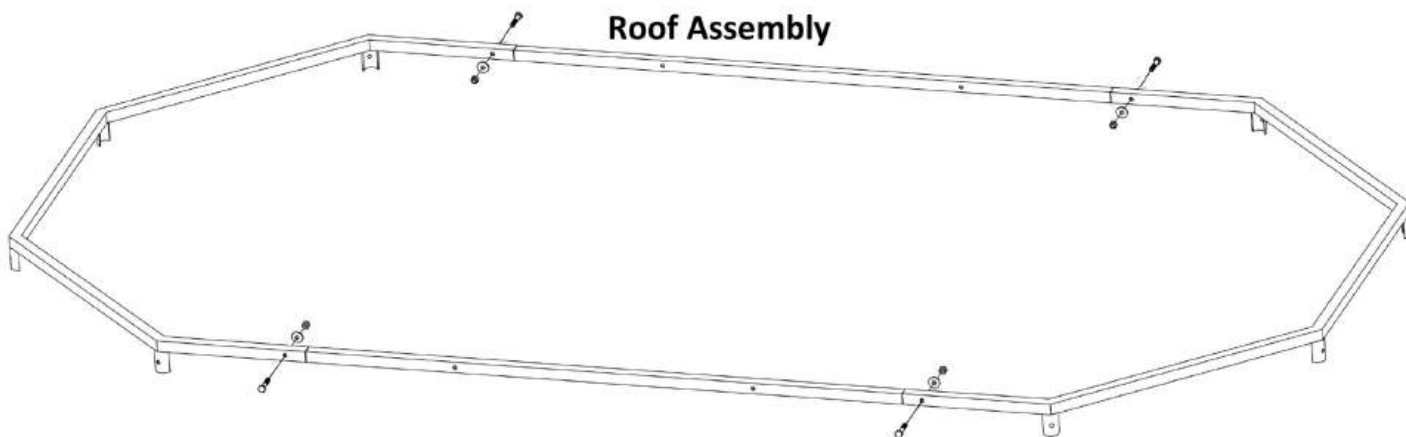


Figure 8.



Socket Head Bolt

**Step 8.** Assemble the four pieces of the roof main frame using four 1/4 x 1-3/4" socket head screws, four washers and four nuts. **Place washers under the nuts only- no washers under the head of screws.** Tighten all nuts.

## MILLENNIUM BUCK HUT SHOOTING HOUSE ASSEMBLY (CONTINUED)

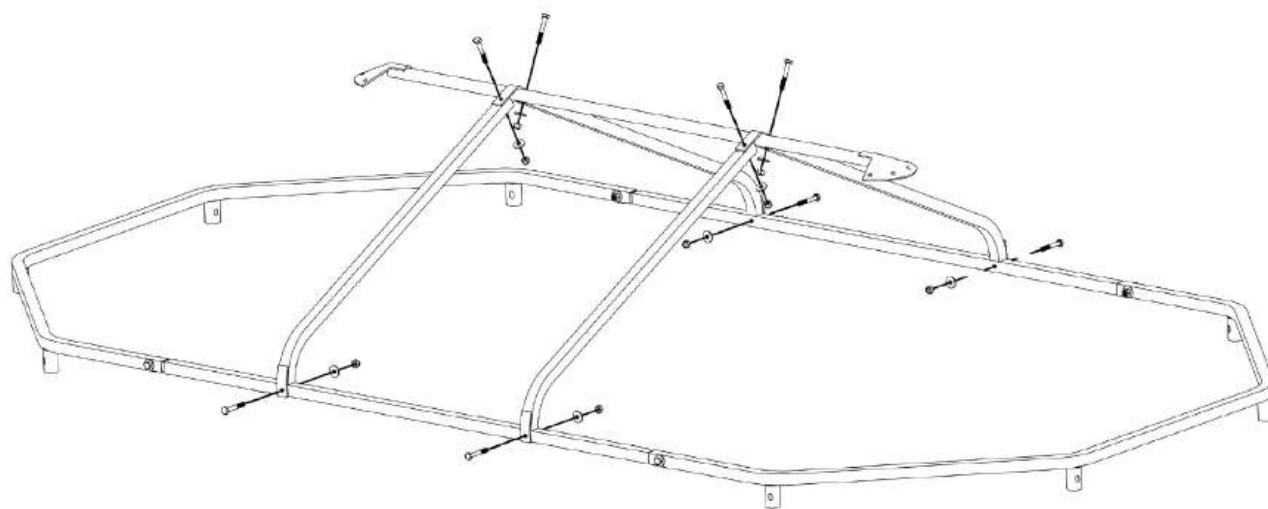


Figure 9.

**Step 9.** Assemble the four front and rear roof ribs to the roof main frame and the roof ridge using eight  $\frac{1}{4}$ " x 1-3/4" socket head bolts, eight washers and eight nuts. Place washers under the nuts only, none under head of bolt as seen in Figure 9. Snug the nuts but do not tighten them at this time.

Note: The front and rear ribs are shorter than the end ribs used in Step 10.

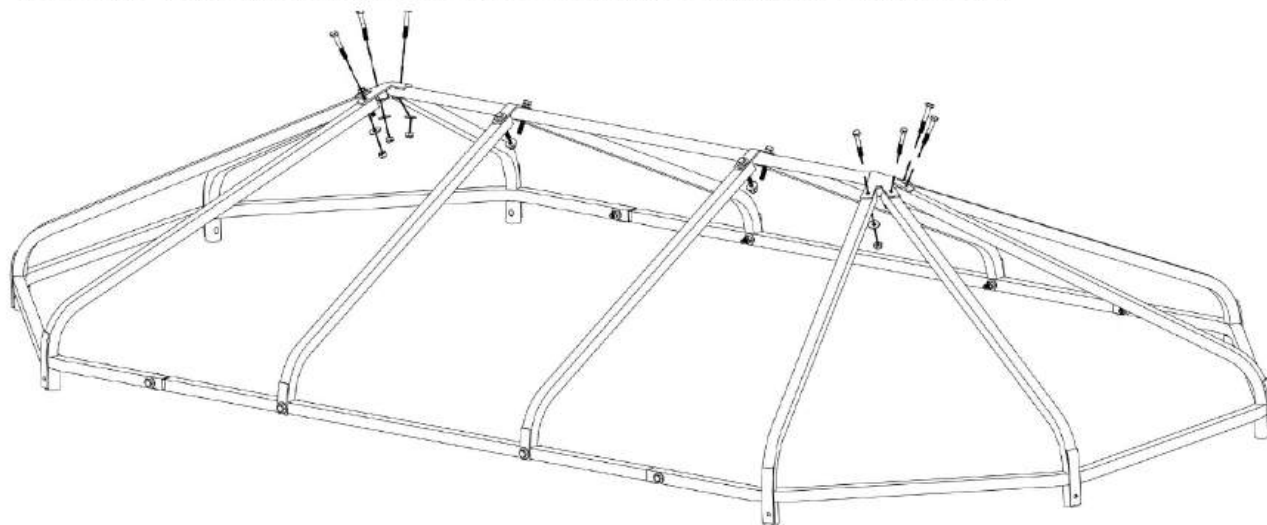


Figure 10.

**Step 10.** Assemble the eight end roof ribs to the roof ridge using eight  $\frac{1}{4}$ " x 1-3/4" socket head bolts, eight washers and eight nuts. Place washers under the nuts only.

Do not attach the roof ribs to the roof main frame at this time, they will be bolted later when you install the uprights

## MILLENNIUM BUCK HUT SHOOTING HOUSE ASSEMBLY (CONTINUED)

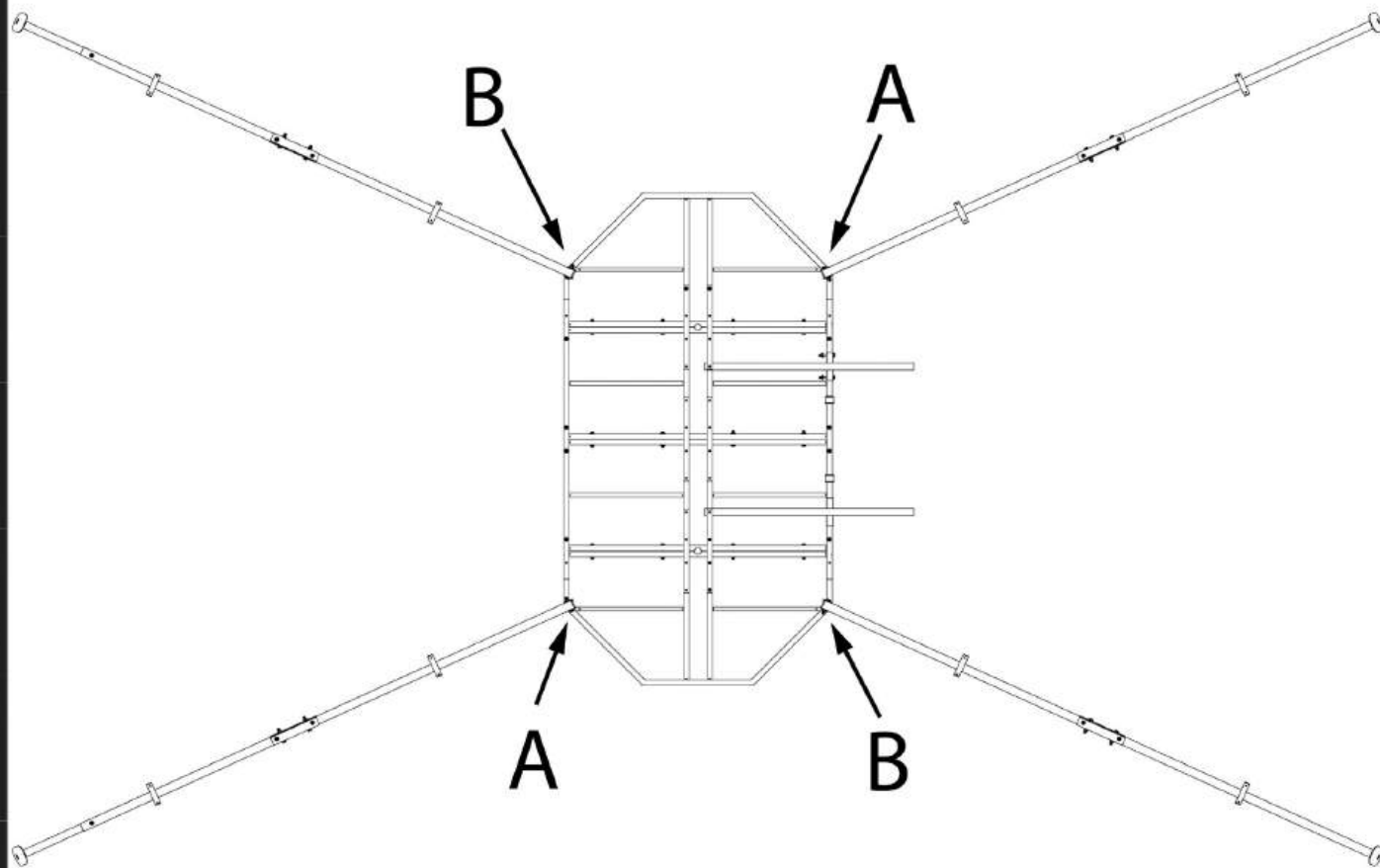
Field Assembly  
Installing the legs.

Figure 11.

**Step 11.** Place the platform flat on the ground with the bottom facing up. Legs marked (A) must go in the (A) positions marked on the platform and legs marked (B) must go in the (B) position. You can place the height adjustable legs either on the front of the blind or on the back depending on the site you choose to erect the stand. Keep in mind the adjustable legs should be on the uphill side. Try to position the ladder away from the main direction you intend to hunt, this will give you more versatility with the windows.

Bolt the legs to the mounts on the platform using four 5/16" x 2-1/2" bolts, eight washers and four nuts. Place washers under the head of the bolt and under the nuts. You can tighten the nuts.

## MILLENNIUM BUCK HUT SHOOTING HOUSE ASSEMBLY (CONTINUED)

Note: The large end of the braces attach to the bottom of the legs.

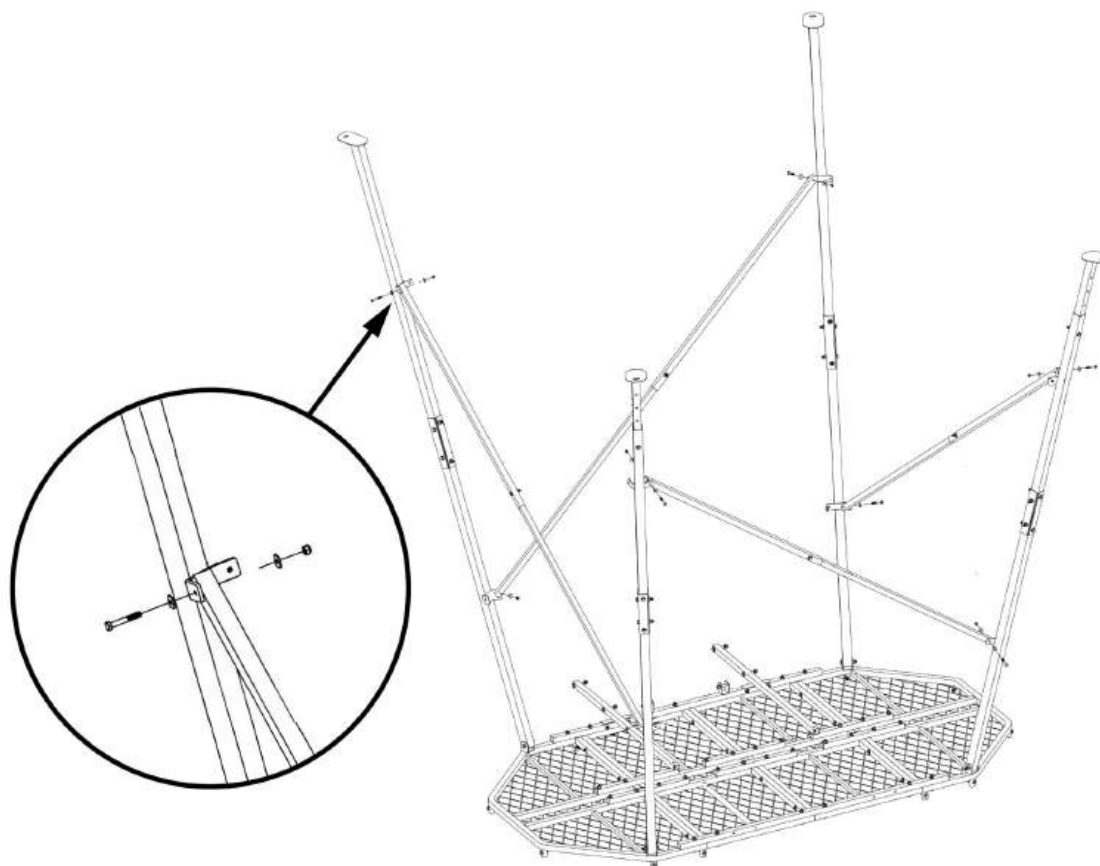


Figure 12.

**Step 12.** Installing the cross braces will require the help of 2 other people to prevent damaging the stand. Have two people lift and hold the legs and install one cross brace between all four legs placing them on the inside of the brackets using eight  $\frac{1}{4}$ " x 1-3/4" bolts, 16 washers and 8 nuts. Place washers under the head of bolts and under the nuts as seen in Figure 12. Finger tighten the nuts at this time. **Do not release the legs until all 4 braces are attached.**

**STEP 13.** Install the remaining four braces in the same manor except place them on the outside of the bracket, this will prevent the braces from touching where they cross. You can now tighten all the bolts.

MILLENNIUM BUCK HUT SHOOTING HOUSE ASSEMBLY (CONTINUED)

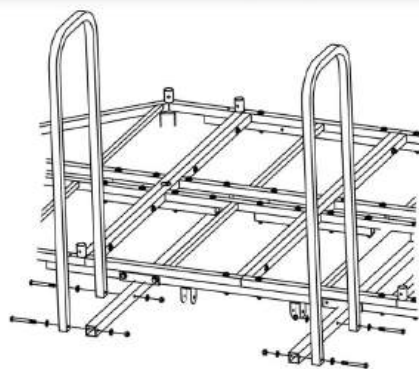


Figure 14.

**Step 14.** Place the stand on its end, not front or back. You can now install the hand rails. Install the hand rails on to the hand rail supports using four 5/16" x 2-7/8" bolts, eight washers and four nuts. Place a washer under the head of the bolt and one under the nut as seen in Figure 14. Tighten nuts.

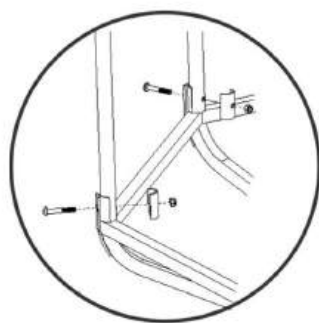


Figure 15-A.

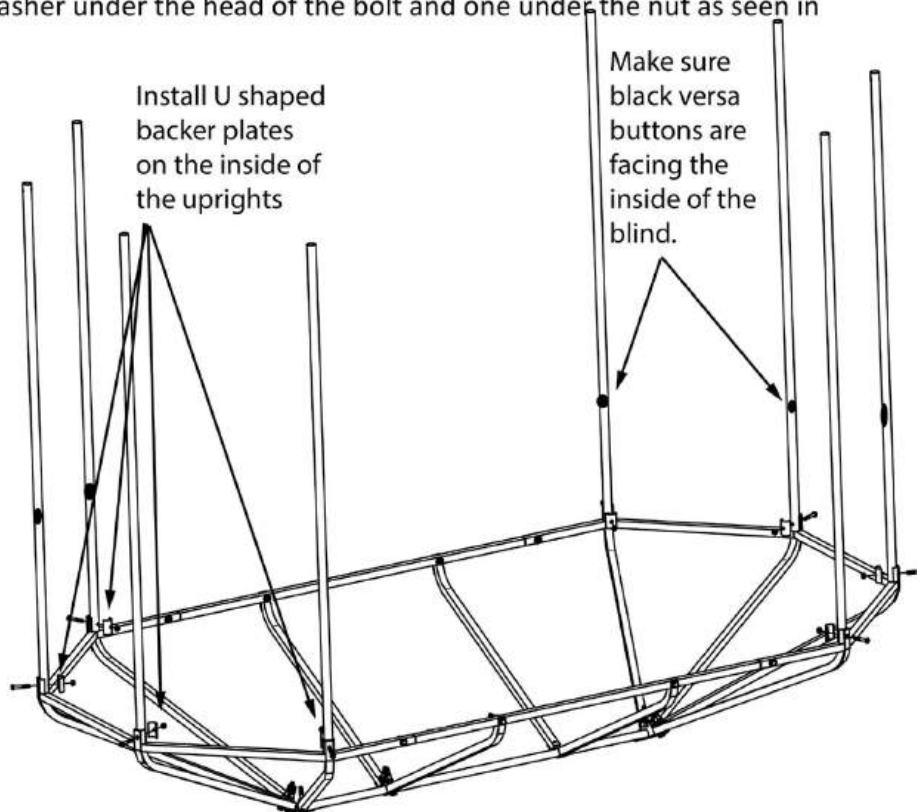


Figure 15-B

**Step 15.** Turn the roof assembly upside down and install the long uprights onto the roof assembly using eight 1/4 x 1-3/4" socket head bolts, eight U shaped backer plates and eight nuts as seen in Figure 15-A. Make sure versa buttons are facing the inside of the blind as seen in Figure 15-B

**No washer under head of bolts or nuts as seen in Figure 15-A.** Tighten all the nuts on the complete assembly.

MILLENNIUM BUCK HUT SHOOTING HOUSE ASSEMBLY (CONTINUED)

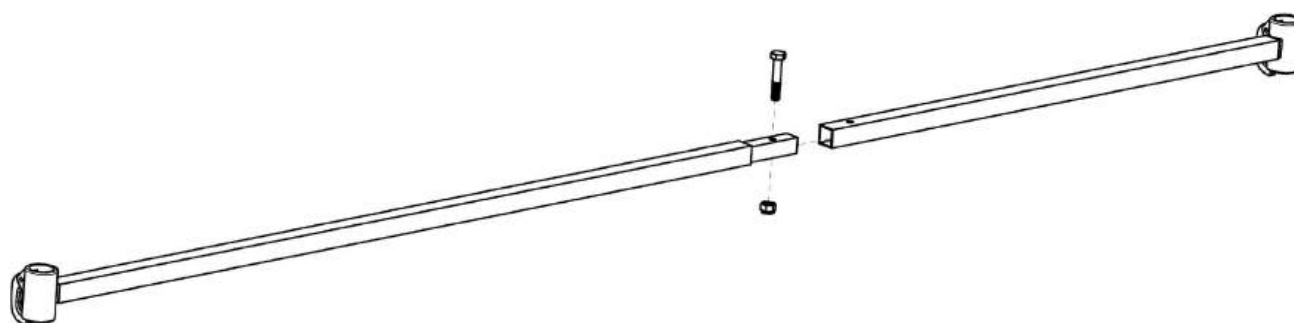


Figure 16

**Step 16.** Assemble the 3 long shooting rails using  $\frac{1}{4}$ " x 1" bolts and  $\frac{1}{4}$ " nuts. No washers under the head of bolts or under the nuts as seen in Figure 16.

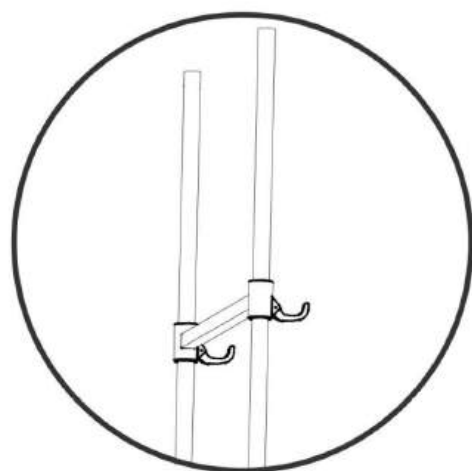


Figure 17-A

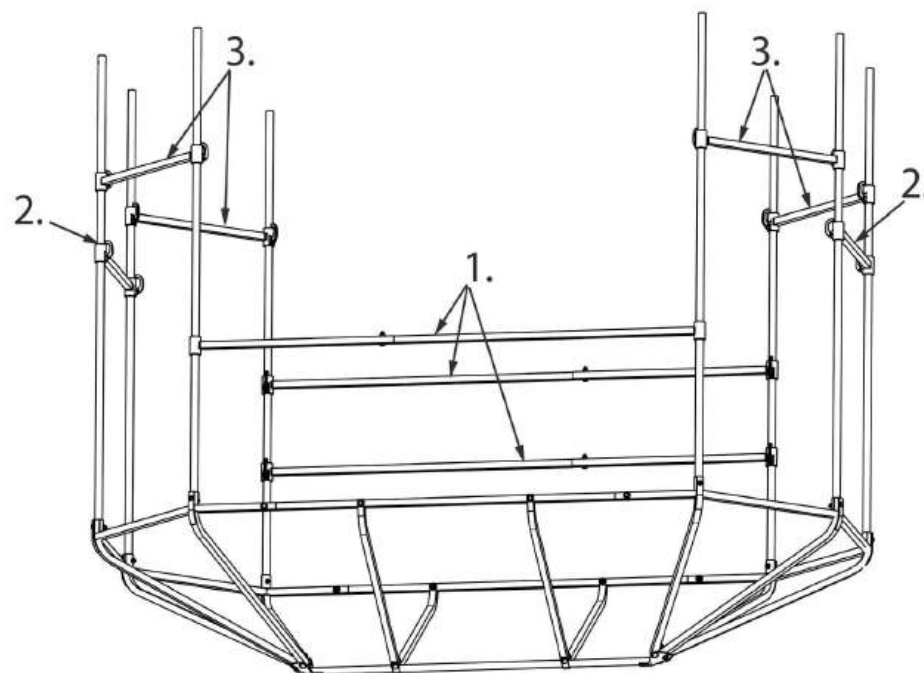


Figure 17-B

**Step 17.** Open the cam lever while inserting on the upright as seen in Figure 17A. Failure to do so can damage the cam locks. Place all the shooting rails on the long uprights in the order shown in Figure 17-B. Slide all the shooting rails about half way down the uprights and lock into position.

## MILLENNIUM BUCK HUT SHOOTING HOUSE ASSEMBLY (CONTINUED)

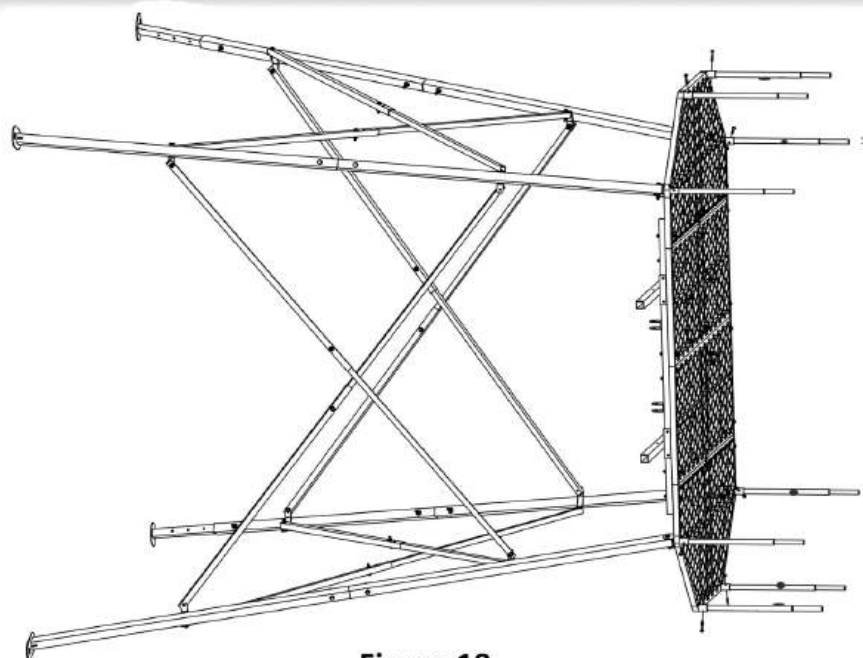
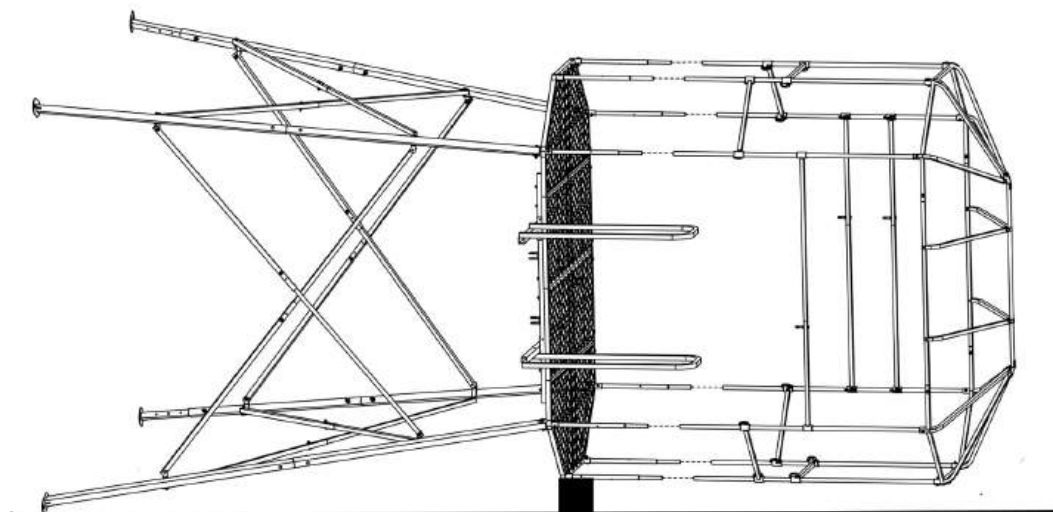


Figure 18.

**Step 18.** Install all the short uprights to the platform using eight  $\frac{1}{4}$ " x 1-3/4" socket head bolts, eight nuts, **no washers under the head of bolt or nuts**. Make sure the black versa buttons are facing the inside of the blind as seen in Figure 18. Tighten all bolts on the platform assembly.

NOTE: If you are installing the M-369 seats in your Buck hut now is the best time to install the hub per the M-369 instructions.



It is helpful to place a block between the platform and the ground to raise it up about 6"

Figure 19

**Step 19.** With the help of at least two people place the roof section on by sliding the uprights together. It is best to insert the top two about 1 inch then start lining them up all the way to the bottom and slide the assembly on all at once. A small ladder or step stool is also helpful for reaching the top.



MILLENNIUM BUCK HUT SHOOTING HOUSE ASSEMBLY (CONTINUED)

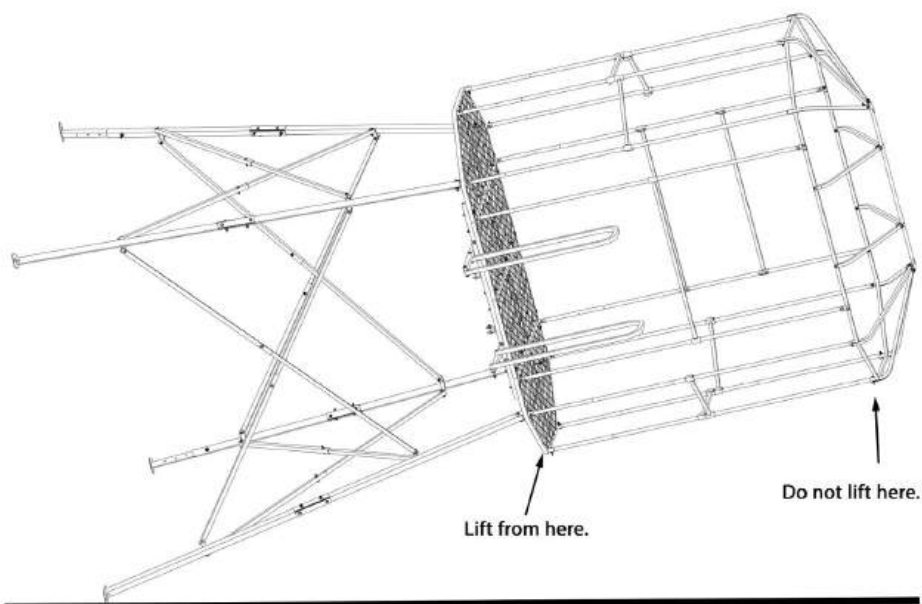


Figure 20.

**Step 20.** You must have at least 4 people to lift the stand. Lift from the platform not the roof or uprights. Have one person stand on the foot of one of the legs to prevent the stand from sliding.

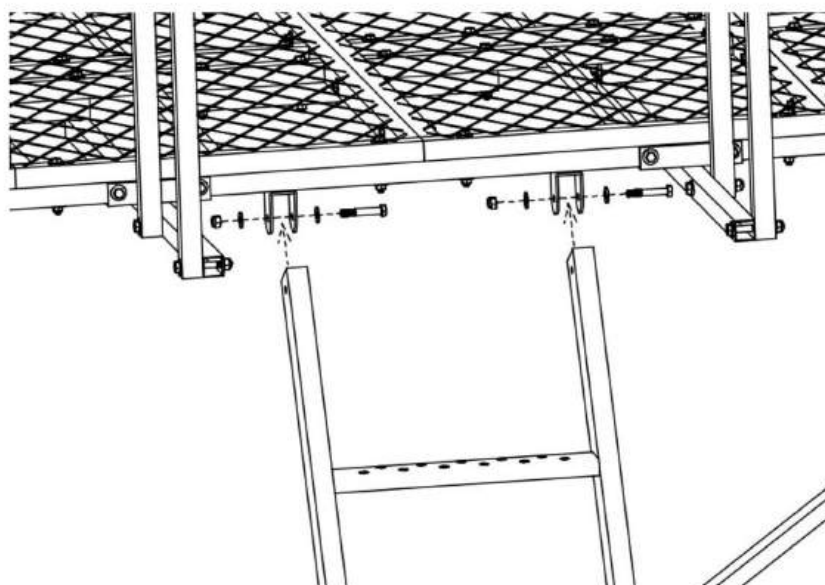


Figure 21.

**Step 21.** After the stand is erected in the location you have chosen attach the ladder to the platform with two 5/16" x 2" bolts, 4 washers and two nuts. Place washers under the head of bolts and under the nuts as seen in Figure 21.

## MILLENNIUM BUCK HUT SHOOTING HOUSE ASSEMBLY (CONTINUED)

Make sure all the snap buckles line up with the uprights.

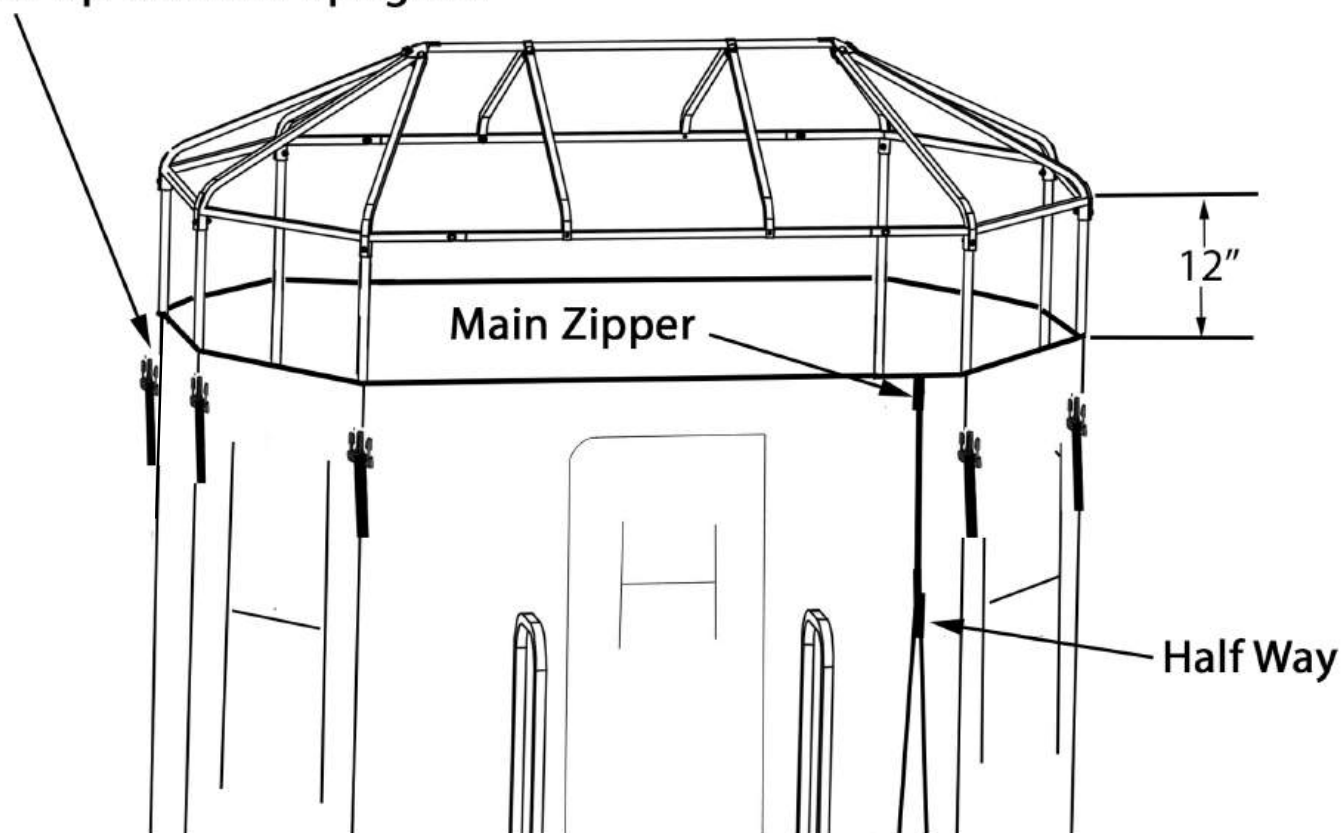


Figure 22-A

**Step 22-A.** Install the blind cover. The cover can be installed while standing inside the blind. Locate the main zipper by the door, while one person holds the zipper in the approximate location about 12 inches below the roof main frame as seen in Figure 22-A the other person or persons wrap the fabric around the blind while keeping it as tight as possible and maintain 12 inches below the roof main frame. **Make sure all the straps with snap buckles are located in line with the uprights as seen in figure 22-A.** As one person holds the fabric tight the other can start the zipper and zip it about half way down. Be sure when starting that the male portion of the zipper is fully inserted into the female or zipper damage can occur. Once started it is best if one person pulls the fabric together ahead of the zipper so not to put too much strain on the zipper.

## MILLENNIUM BUCK HUT SHOOTING HOUSE ASSEMBLY (CONTINUED)

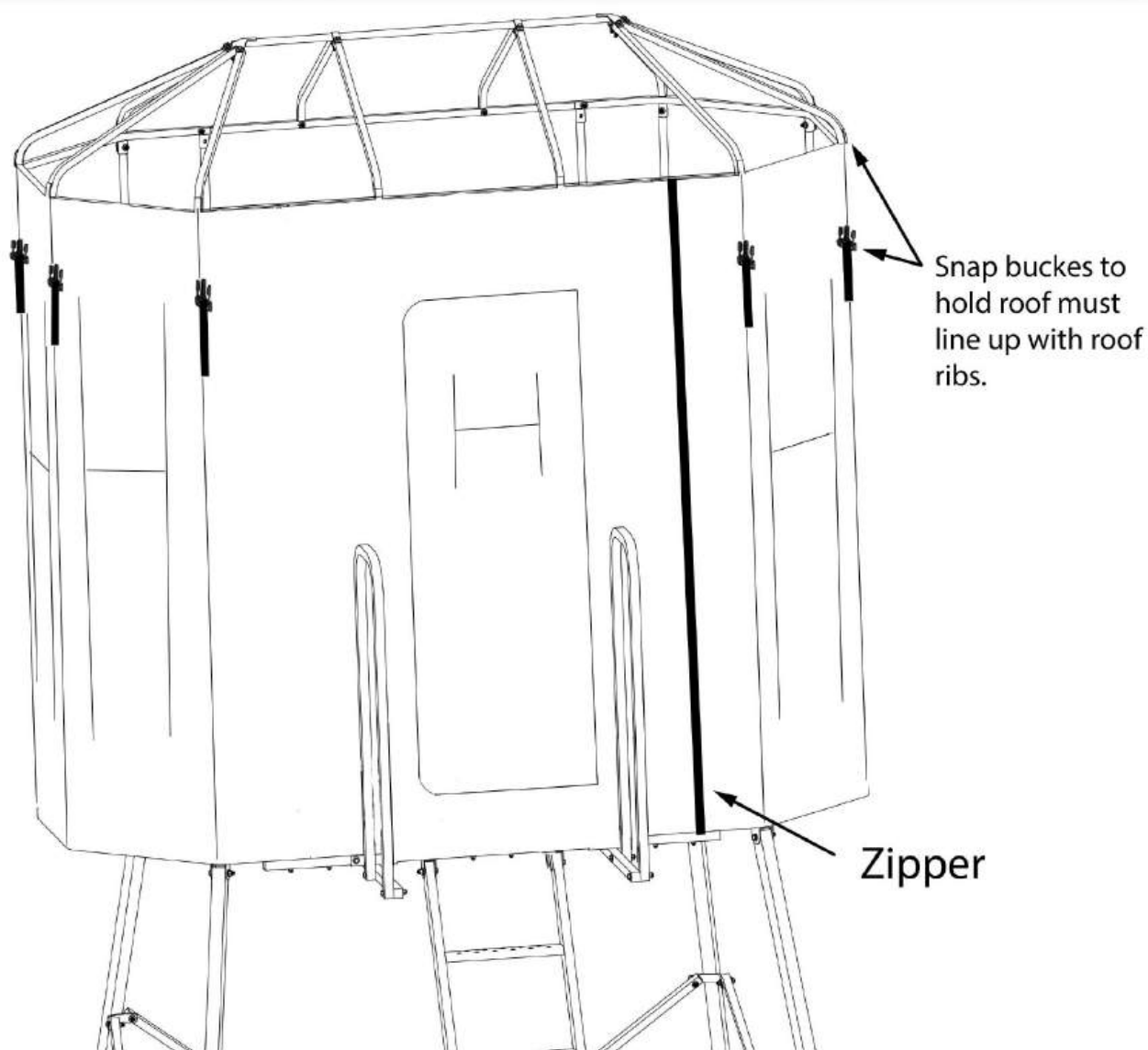


Figure 22-B

**Step 22-B.** Make sure all the straps with snap buckles line up with the uprights and begin to slide the fabric cover up even with the top of the roof main frame as seen in figure 22-B. Make sure all the bungee straps are hanging outside the cover, you will have to gently push out on the fabric at each roof rib to get it over the screws and brackets that hold the roof ribs to the roof main frame. You can now finish closing the main zipper.

## MILLENNIUM BUCK HUT SHOOTING HOUSE ASSEMBLY (CONTINUED)

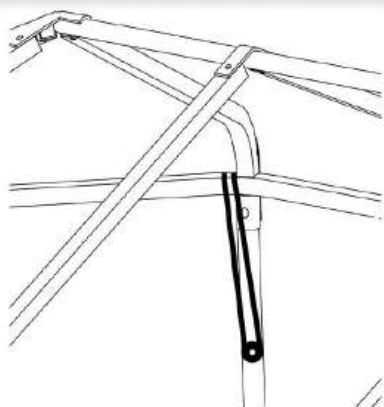


Figure 23 A Top Bungee.

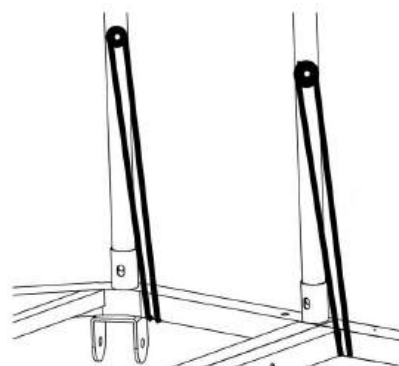


Figure 23 B Bottom Bungee

**Step 23.** Once the zipper is completely closed and the fabric is even with the top of the roof main frame and the buckles line up with the uprights and the roof ribs you can begin connecting all the bungee as seen in Figure 23 A and 23 B Connect one bottom bungee then the corresponding top bungee until they are all connected.

**Note:** There are four bungee on the bottom and four on the top of the back wall near the door and two on the front wall that go around the platform frame and connect to hooks sewn on the fabric and not to versa buttons.

**Step 24.** You can now install the roof. The roof cover is equipped with eight buckles to connect to the buckles that are on the side of the blind. Place the fabric on the roof and pull it down all the way around and connect the buckles by reaching thru the windows and pull snug, do not over tighten as it will pull the side fabric up at the bottom. Try to get all sides even. After you finish go outside and walk around the blind and check it and adjust if necessary.

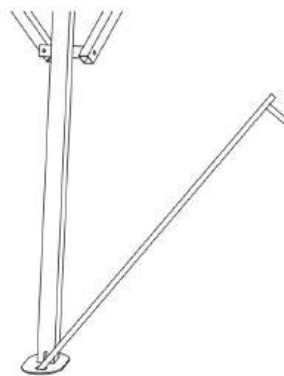





















Figure 25.

**Step 25.** Your Buck Hut comes with four anchor stakes one for each leg, they need to be hammered all the way into the ground at approximately a 45 degree angle as in Figure 25.

## INSTALLING MILLENNIUM BUCK HUT SHOOTING HOUSE



- !** WARNING! DO NOT use this, or any other product(s) to lean up against, prop against utility poles, telephone poles, structural columns or any other man-made structures. Never use this or any other product(s) around power generation (transformers, generators, substations, etc.) and/or power transmission equipment (power lines). Failure to follow these instructions may result in serious injury or death!
- !** WARNING! Do not use this or any other product(s) if you have a history of heart problems, back problems, impaired vision, equilibrium problems, high blood pressure or any other physical impairment that may limit your ability to use and/or operate this product(s) in the safe manner outlined in this Instruction Manual. Additionally, do not use this or any other product(s) if you are currently taking any medication and/or substance, including alcohol, that may limit your ability to use this product(s) as outlined and described in this Instruction Manual. Failure to follow these instructions may result in serious injury or death!
- !** WARNING! Never attempt to either climb up or climb down with a weapon in your possession. ALWAYS unload your weapon and pull it up to hunting height using a tether or pull-up rope. ALWAYS lower your unloaded weapon down to the ground prior to attempting to climb down. Failure to follow these instructions may result in serious injury or death!
- !** WARNING! Never attempt to hunt from an unlevel shooting house. Additionally, never attempt to level your shooting house at heights above the ground. If you find that your shooting house is unlevel, canted, angled awkwardly upward or downward, or in any configuration other than level, immediately climb down to ground-level and readjust your shooting house as necessary to alleviate this awkward angle. Failure to follow these instructions may result in serious injury or death!
- !** WARNING! Thoroughly inspect this or any other product(s) prior to each use for signs of wear, rot, corrosion, cracks, deterioration and/or any other type of defect. Protect this product from extended exposure to direct sunlight, excessive heat or freezing temperatures. Do not use this or any other product(s) if it shows evidence of wear, rot, corrosion, cracks, deterioration and/or any other type of defect. Failure to follow these instructions may result in serious injury or death!
- !** WARNING! Falls from a shooting house can occur anytime after leaving the ground. These falls result in either serious injury or death! For your personal safety, please take a moment to carefully read this product Instruction Manual in its entirety before attempting to assemble, set-up, install and/or otherwise use this Millennium product. At least annually, review the contents of this Instruction Manual and watch the safety information included in the Quick Response (QR) Code(s) which accompanies this Millennium product(s). Additionally, keep these Instructions for the entire duration that you own this product(s). Failure to follow these instructions may result in serious injury or death!
- !** WARNING! The safe use and operation of this product is the sole responsibility of the user. It is also the sole responsibility of the owner to provide any person(s) who borrow or purchase this product with these Instructions. Failure to follow these instructions may result in serious injury or death! Additionally, failure to follow these instructions may subject you to personal liability penalties as determined by the U.S. Judicial system.
- !** WARNING! Prior to each hunt, make sure that you have a signaling device (e.g., mobile phone, cell phone, radio, whistle, signal flare, Personal Locator Device [PLD], etc.) in your possession and on your person in an operable condition. This device must be within easy access should you experience the need to contact emergency assistance. Failure to follow these instructions may result in serious injury or death!
- !** WARNING! You must have at least four (4) adults to install and/or remove shooting house. Failure to follow these instructions may result in serious injury or death!
- !** WARNING! Never install, set-up, or climb to your shooting house with a weapon. Use a pull up rope to carefully raise your unloaded weapon. Failure to follow these instructions may result in serious injury or death!
- !** WARNING! You must check the ground under the shooting house to make sure it is firm and level. Sloping ground or uneven surfaces (e.g., one foot on a rock) can cause your shooting house to tilt or shift as you climb. Failure to follow these instructions may result in serious injury or death!
- !** WARNING! Do not attempt to use this or any other product(s) when thunderstorms are threatening and/or present within five (5) miles. Do not attempt to use this or any other product(s) when any other adverse weather condition presents itself. These include weather conditions which have the potential for producing winds, lightning, rain, snow, sleet and/or any other atmospheric condition which may limit the user's ability to operate this product(s) in a safe manner as described in this Instruction Manual. Failure to follow these instructions may result in serious injury or death!
- !** WARNING! This product(s) is designed for adult use only! No one under the age of 16 should attempt to use this or any other product(s) without direct adult supervision. Failure to follow these instructions may result in serious injury or death!

-  WARNING! Do not attempt to use this and/or any other product(s) when ice, snow and/or freezing rain has deposited or formed on any portion of the tree you intend to climb. Failure to follow these instructions may result in serious injury or death!
-  WARNING! Never attempt to either climb up or climb down with a weapon in your possession. ALWAYS unload your weapon and pull it up to hunting height using a tether or pull-up rope. ALWAYS lower your unloaded weapon down to the ground prior to attempting to climb down. Failure to follow these instructions may result in serious injury or death!
-  WARNING! Thoroughly inspect this or any other product(s) prior to each use for signs of wear, rot, corrosion, cracks, deterioration and/or any other type of defect. Protect this product from extended exposure to direct sunlight, excessive heat or freezing temperatures. Do not use this or any other product(s) if it shows evidence of wear, rot, corrosion, cracks, deterioration and/or any other type of defect. Failure to follow these instructions may result in serious injury or death!
-  WARNING! Prior to attempting to use this or any other product(s) you must take a moment and become familiar with its assembly, setup and installation. You must practice installing, setting-up and using this product(s) at ground-level prior to attempting to use it at heights above ground-level. Once you have become thoroughly knowledgeable and comfortable with this product(s) setup, installation and use at ground-level, you are now ready to use it at heights above ground-level. Failure to follow these instructions may result in serious injury or death!
-  WARNING! You must have at least four (4) adults to install and/or remove shooting house. Failure to follow these instructions may result in serious injury or death!
-  WARNING! Never install, set-up, or climb to your shooting house with a weapon. Use a pull up rope to carefully raise your unloaded weapon. Failure to follow these instructions may result in serious injury or death!
-  WARNING! You must check the ground under the shooting house to make sure it is firm and level. Sloping ground or uneven surfaces (e.g., one foot on a rock) can cause your shooting house to tilt or shift as you climb. Failure to follow these instructions may result in serious injury or death!
-  WARNING! Do not attempt to use this or any other product(s) when thunderstorms are threatening and/or present within five (5) miles. Do not attempt to use this or any other product(s) when any other adverse weather condition presents itself. These include weather conditions which have the potential for producing winds, lightning, rain, snow, sleet and/or any other atmospheric condition which may limit the user's ability to operate this product(s) in a safe manner as described in this Instruction Manual. Failure to follow these instructions may result in serious injury or death!
-  WARNING! Some Millennium shooting houses are equipped with a footrest, armrests, backrest and/or shooting rail. Neither the footrest, armrests, backrest nor the shooting rail have been designed to support the users weight. Under no circumstances shall you place any more than fifteen (15) pounds (7 kg) of weight on these structures. Doing so will put the user in serious risk of injury or death. Failure to follow these instructions may result in serious injury or death!
-  WARNING! NEVER hunt out of a shooting house at heights at which you are not completely comfortable. Depending on the hunting conditions, choose the minimum hunting height that allows for safe, effective hunting. Failure to follow these instructions may result in serious injury or death!
-  WARNING! Strict weight limitations have been set for each product(s) to ensure your personal safety. Note the weight limitations of your shooting house and that this weight limit includes the user(s) and their equipment. NEVER EXCEED THESE WEIGHT LIMITATIONS! Failure to follow these instructions may result in serious injury or death!
-  WARNING! Never jump or bounce on a shooting house or shooting house seat. Failure to follow these instructions may result in serious injury or death!
-  WARNING! DO NOT modify, fix/repair, alter, bend, cut, weld, drill or heat this product(s) in any way. Failure to follow these instructions may result in serious injury or death!
-  WARNING! Replace any damaged or worn parts with original parts. Never store a shooting house or any of its components outdoors when not in use. To purchase genuine factory parts contact Millennium toll free at (601) 932-5832 or *millenniumstands.com*. Failure to follow these instructions may result in serious injury or death!
-  WARNING! Always wear the appropriate foot wear when using a shooting house. A good non-slip safety boot is important to your personal safety. Be especially careful that boot laces do not get hooked on the shooting house or its components (tuck shoelaces into boot before climbing). Failure to follow these instructions may result in serious injury or death!
-  WARNING! For towers and tripods designed for two or more people, never allow more than one person at a time to ascend or descend the ladder. Be certain first person is fully off the ladder/ entry platform and positioned safely on the main tower platform or ground before second person ascends or descends the ladder. Failure to follow these instructions may cause serious injury or death.

-  **WARNING!** ALWAYS maintain three-point contact when climbing up or down. Proper three-point contact means having either two feet with one hand or one foot with two hands on the step portions at all times when climbing up or down. Failure to follow these instructions may result in serious injury or death!
-  **WARNING!** Prior to climbing, make sure all legs, ladder or supporting sections are firmly connected and locked. Make certain that none of the sections have come loose or separated. If they are, **DO NOT USE THIS PRODUCT(S)**. With the help of three (3) other adults (four (4) total) lower the shooting house back down to the ground and secure the sections as appropriate and as outlined in this Manual. Failure to follow these instructions may result in serious injury or death!
-  **WARNING!** BEFORE each use, make sure all nuts and bolts are secure. CHECK all hardware and webbing prior to every use to make sure that no damage has occurred to hardware and that webbing is not cut or frayed. Keep webbing from coming into contact with any sharp objects. **DO NOT USE THIS PRODUCT(S) IF ANY DAMAGE IS SUSPECTED**. Failure to follow these instructions may result in serious injury or death!


STEP 1: With the help of three (3) other adults (four (4) total), gently lift the standing platform of the shooting house and walk it up until erect.

STEP 2. Check to make sure the platform is on secure and level ground and the standing and seating platforms are level. If the platform is unlevel, adjust the two (2) adjustable bottom legs until the platform is level (as directed in these instructions). NOTE: Holes are provided in the feet to allow for staking (i.e., anchoring) to the ground for additional safety. Extreme precaution shall be used to ensure that the stand is stable prior to climbing. You must use the four (4) stakes provided to anchor the legs. These stakes provide a firm foundation for the shooting house when installed on level ground as detailed in these Instructions.



-  **WARNING!** You must secure your shooting house to preclude it from tipping or shifting during installation and/or use. Failure to follow these instructions may result in serious injury or death!
-  **WARNING!** Never attempt to level a platform by inserting, or using scrap lumber, rocks, tree limbs or branches, cardboard, or any other material(s). Under no circumstances shall you attempt to level your platform in a manner other than described in this Instruction Manual. Failure to follow these instructions will result in serious injury or death!

### SPECIAL USE CONSIDERATIONS



Your Millennium Buck Hut Shooting House is equipped with an adjustable shooting rail. This adjustable shooting rail **MUST BE** kept ABOVE the top of the entry/exit door AT ALL TIMES when entering and exiting the shooting house. NEVER attempt to step over it or use it as a hand-hold/handle/grab when entering or exiting the shooting house. USE only the handrails PROVIDED.

-  **WARNING!** Caution **MUST BE EXERCISED** when entering or exiting the shooting house as you are stepping over the shooting house fabric covering. Attention must be paid not to trip over this shooting house fabric. Failure to follow these instructions may result in serious injury or death!

Your Millennium Buck Hut Shooting House fabric cover is made of a fire retardant material. It is, however, **NOT FIRE PROOF**. Extreme caution must be paid to keep any heat producing devices (e.g., space heaters, hand warmers, etc.) away from the fabric covering.

-  **WARNING!** NEVER ATTEMPT to use this Millennium Buck Hut Shooting House when winds exceed 20 miles per hour. Abnormally high, gusty winds increase the risk of the shooting house toppling over. Failure to follow these instructions may result in serious injury or death!
-  **WARNING!** NEVER ATTEMPT to use this product without the legs secured with the provided stakes. Failure to follow these instructions may result in serious injury or death!

### REMOVING BUCK HUT SHOOTING HOUSE

-  **WARNING!** When climbing, always maintain three points of contact as you ascend (climb up) and while descending (climb down). Failure to maintain three points of contact puts the user at serious risk of bodily injury. Failure to follow these instructions will result in serious injury or death!
-  **WARNING!** You must have four (4) adults to install or remove your shooting house. Failure to follow these instructions may result in serious injury or death!

STEP 1. With the help of three (3) other adults (four (4) total), remove the stakes from the legs and slowly tip the shooting house and walk it down to the ground.

### CARE AND MAINTENANCE/WARRANTY

Your new Millennium shooting house is factory finished with a state-of-the-art powder coating that guarantees years of trouble-free service. It is recommended that you store your shooting house out of direct sunlight and out of any other harsh environmental condition(s) that may adversely affect its performance.

#### IMPORTANT NOTICE

Your new Buck Hut was designed to be left out between hunts but we recommend that the cover be removed in the off season. The cover is high quality solution dyed polyester fabric which is UV resistant but will eventually fade and you can greatly increase the life of the cover if you keep it out of the summer sun. There are a lot of manufacturers that offer spray on UV protectant that you can also use to increase the life of the cover. Also remove the floor mat as it is not weather proof.

The most important thing is to make sure the windows are black so if they do fade it is ok to spray them with Krylon flat black Camo paint, it will not harm the fabric and no need to mask around them as over spray will only help not hurt.

Just never camo the windows as that will reduce the efficiency of the blind.

We also stock replacement covers should you need one.

#### IMPORTANT WARRANTY INFORMATION

Millennium Outdoors, LLC warrants this Millennium product against defect(s) in material and workmanship, under proper use and storage for the period of one (1) year from the date of purchase. Proof of purchase, plus, the return of your warranty application card to our home office, is required for any warranty claim. In the event this product is found to be defective within the warranty period, Millennium Outdoors, LLC only obligation and your exclusive remedy shall be replacement or repair of any defective parts at our discretion. To obtain warranty service, please contact Millennium Outdoors, LLC customer service at (601) 932-5832. Exclusions to this warranty include seat, paint, plastics, fabrics, webbing and/or defects caused by operator misuse and/or abuse. Limitation to liability include the forgoing warranty is made in lieu of all other warranties, express or implied and Millennium Outdoors, LLC disclaims any implied warranty of merchantability and fitness. Millennium Outdoors, LLC shall not be liable for any damages direct, consequential or incidental arising out of the use or inability of this product.

#### WARRANTY APPLICATION CARD

I have read and understand the safety, assembly and operating instructions provided with my Millennium shooting house. I have read the warranty information and know that I can call Millennium at (601) 932-5832 with any questions or concerns that I may have about this or any other Millennium product(s). Mail to: Millennium Outdoors, LLC, 201 Fairmont Plaza, Pearl, MS 39208, (601) 932-5832.

NAME \_\_\_\_\_ PURCHASED WHERE \_\_\_\_\_

ADDRESS \_\_\_\_\_

CITY/STATE/ZIP \_\_\_\_\_

PURCHASE DATE \_\_\_\_\_

PRODUCT \_\_\_\_\_

EMAIL (Required) \_\_\_\_\_

Millennium Outdoors, LLC  
201 Fairmont Plaza  
Pearl, Mississippi 39208  
(601) 932-5832  
millenniumstands.com

PLEASE READ THIS MANUAL IN ITS ENTIRETY PRIOR TO USING THIS PRODUCT!

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